



# Pipe Cutting Machine

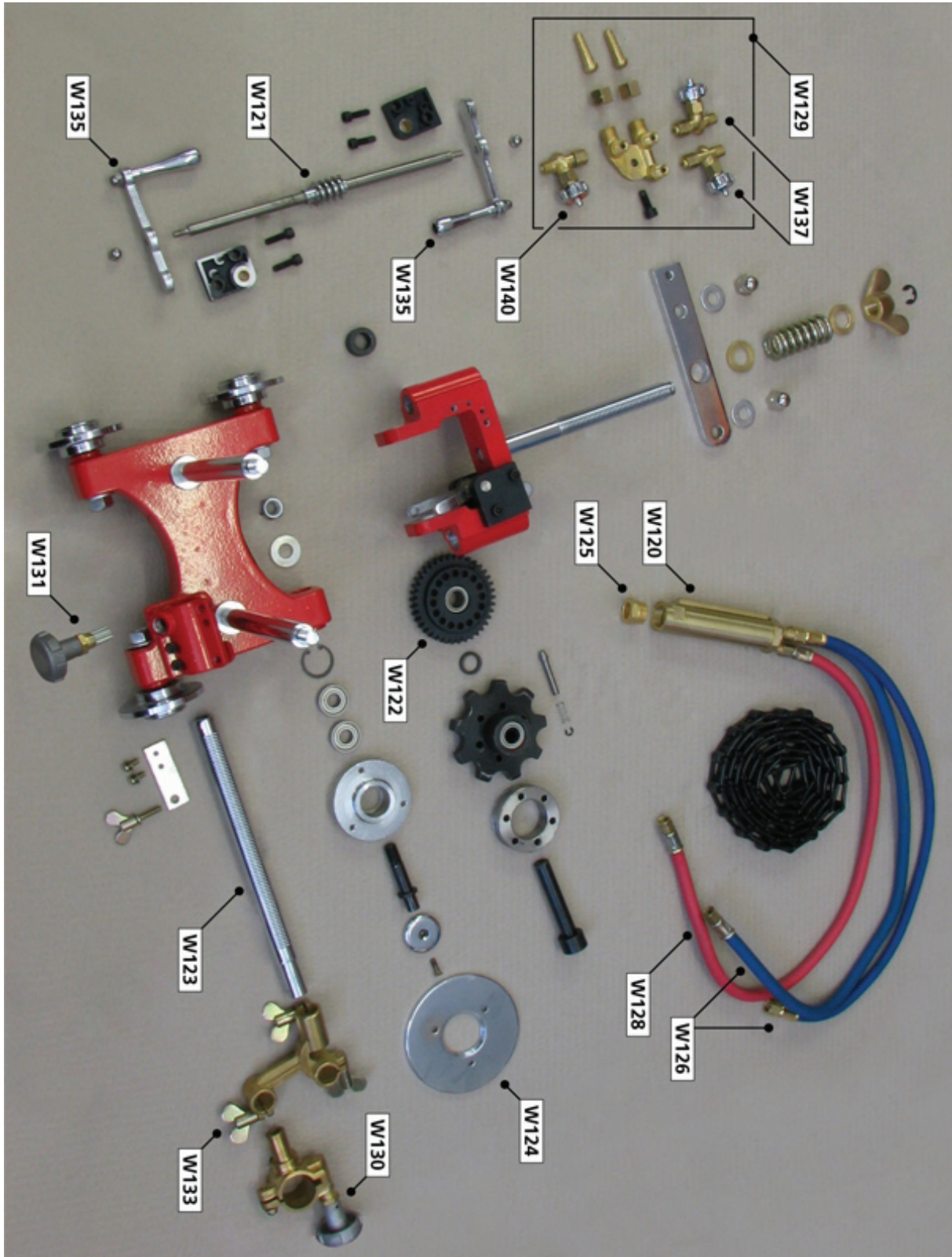
## Operations Manual



For all persons who will be involved in the operation and main supervision of the SWP Pipe Cutting Machine. Please read and understand this manual BEFORE undertaking any work using the machine to ensure you receive the maximum operation output.

## 9. PARTS LIST

### 9.1 MAIN UNITS



CODE	DESCRIPTION		
W120	Torch.		
W121	Worm shaft.		
W122	Worm wheel.		
W123	Bar.		
W124	Wheel.		
W125	Tip fixing nut.		
W126	Oxygen Hose.		
W128	Fuel gas Hose.		
W129	Distributor.		
W130	Torch holder assembly.		
W131	Cross feed handle assembly.		
W133	Torch holder support assembly.		
W135	Handle complete with arm.		
W137	Oxygen valve.		
W140	Acetylene valve.		