



**Selected by  
Professionals**

# Stealth

## WELDING MACHINES PRODUCT INFORMATION



300mm (15kg)



Heavy Duty  
Cycle



550V  
Tested in  
production



Phase  
Loss  
Protection



3 Phase  
380V/400V  
415V/440V  
50Hz/60Hz



IGBT  
Module

**9396H-AC** – Air Cooled

**9396H-WC** – Water Cooled

## DIGI-MULTI-MIG 400F

**DC Inverter**

### PRODUCT SUMMARY

A DC inverter separate wire feed 400 Amp Mig welder, suitable for medium to large fabrication workshops and capable of MMA at 400 Amps with basic synergic lines and DC lift Tig (to weld all material with the exception of aluminium).

Offering excellent duty cycle, it is available in Air Cooled or Water Cooled with the ability to have a toolbox in place of the water cooler (Air Cooled version) or to drop the bracket down that holds the wire feed unit for a tidy and complete unit.

### FEATURES

- Waveform control for added arc stability; even at low currents
- Equipped with temperature, voltage and current sensors
- Variable amperage control with digital meter for a simultaneous welding current and tension display
- M501-4 torch and 2068 regulator included with water cooled package
- M36-3 and 2068 regulator included with air cooled package

### SPECIFICATIONS

Input power voltage (V)	3~400±10%
Frequency (Hz)	50/60
Maximum (KVA)	21.3
Effective input current (A)	24
Welding voltage range (V)	16-34
Maximum no-load voltage (V)	68
Duty cycle (A) (40°C 10 min)	60% @ 400 100% @ 310
Protection class	Ip21S
Efficiency (%)	88
Insulation class	H
Cooling	Air / Water
Overall dimensions (mm)	630 x 240 x 450
Weight (kg)	23.0
Accessories included	3m earth return lead



### OPTIONAL EXTRAS

**9396H-98 (AC) / 9396H-99 (WC)**

10m interconnecting cable

**9819H** Toolbox

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