



Selected by Professionals

Stealth

WELDING MACHINES

PRODUCT INFORMATION



9023H

DIGI-ARC 205 LT

230V

PRODUCT SUMMARY

A powerful MMA stick welder with excellent duty cycle and the ability to scratch start Tig. Easy read digital display, built in hot start with anti sticking and arc force. Lightweight, with the ability to weld 1.6mm – 4.0mm rods. Also supplied with a carry case



OPTIONAL EXTRAS

9807 Scratch Start Tig Package



Supplied with **EARTH RETURN LEAD** and **ELECTRODE LEAD**

Try our **Super6 6013 electrodes** or



5.0kg	Diameter	Length
7401	2.5mm	350mm
7402	3.2mm	350mm
7403	4.0mm	400mm

Vac-pac Superon 6013 electrodes.



5.0kg	Diameter	Length
7601	2.5mm	350mm
7602	3.2mm	350mm
7603	4.0mm	350mm

Perfect for the Stealth 9023H.

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SPECIFICATIONS

Input power voltage (V)	230±10%	
Frequency (Hz)	50/60	
	TIG	MMA
Effective input current (A)	25	37
Maximum (KVA)	10.8	
Current adjustment range (A)	10-200	
Maximum no-load voltage (V)	61	
Duty cycle (A) (40°C 10 min)	60% @ 200	
	100% @ 155	
Efficiency (%)	≤85	
Protection class	Ip23	
Insulation class	H	
Cooling	Air	
Electrode diameter (mm)	1.6-5.0	
Electrode type	6013, 7018, etc	
Overall dimensions (mm)	392 x 148 x 280	
Weight (kg)	6.2	
Accessories included	3m earth return lead, 3m electrode lead	

