



**Selected by Professionals**

# Stealth

## WELDING MACHINES PRODUCT INFORMATION

Easy Arc Striking	Optional Foot Control	Dual Pulse	MCU Control System	IGBT Module	Optional Potentiometer Remote Control Torch	Heavy Duty Cycle	3 Phase 380V/400V 415V/440V 50Hz/60Hz	Optional Up/Down Remote Control Torch	Moisture ✓ Salt Spray ✓ Corrosion ✓	Wireless Remote Control	550V Tested in Production	Phase Loss Protection	Generator Friendly

**9013H-AC – Air Cooled**  
**9013H-WC – Water Cooled**  
**DIGI-TIG 250-3 DC PULSE**

**PRODUCT SUMMARY**

A DC three phase Tig welder suitable for heavy industrial use.

**FEATURES**

- Heavy industrial use
- Selectable pre/post slope time
- Selectable up/down slope time
- MMA/LIFT TIG/HF TIG
- High performance on ultra thin surfaces with no deformation using pulse
- Equipped with temperature, voltage and current sensors for high protection
- High duty cycle for industrial applications
- Optional trolley and water cooling unit

**OPTIONAL EXTRAS**

- 9822H** Water cooled Tig package
- 9828H** Water cooled Tig package
- 9827H** Air cooled Tig package



**SPECIFICATIONS**

Input power voltage	3-400	
	<b>TIG</b>	<b>MMA</b>
Rated input power (A)	6.0	8.6
Rated input current (A)	14	18
Effective current (A)	11	14
Duty cycle (A) (40°C 10 min)	60% @ 250	100% @ 195
No load voltage (V)	70	
Welding current range (A)	5-250	
Up/Down slope (S)	0-10	
Pre/Post flow (S)	0-2 / 0-10	
Pulse frequency (Hz)	0.5-200	
Pulse width range (%)	5-95	
Weight (kg)	10.5	
Dimensions (mm)	600 x 190 x 340	
Accessories included	3m Argon hose, Amphenol plug, 3m earth return lead	



**ACCESSORIES**  
**ZYFUTWELDCART**  
 Welding Trolley

**SCAN HERE FOR SWP WEBSITE**

