



Selected by Professionals

Stealth

WELDING MACHINES PRODUCT INFORMATION



o 300mm (20kg) Heavy Du 550V Tested in Production PLP safe Phase Loss Protection 3 Phase 400V Synergic Generator friendly

9008H DIGI-MIG 250-3 Multiprocess Single/Dual Pulse

PRODUCT SUMMARY

A single/dual pulse multiprocess machine. Devoted pulse curves activate for aluminium, mild steel, stainless steel and CuSi3. Variable amperage control with digital meter for simultaneous welding current and voltage display.

FEATURES

- Waveform control for added stability of the arc – even at low currents
- Variable amperage control with digital meter for simultaneous welding current and voltage display
- Equipped with temperature, voltage and current sensors for high protection
- 4-roll feeder
- M25-3 torch and 2068 regulator included

OPTIONAL EXTRAS

- 9819H** Water Cooler
- 9832H** Air Cooled Tig Package
- 9822H** Water Cooled Tig Package



Supplied with **2068 ARGON/CO2 PRESSURE REGULATOR**
Single Stage 2g – Argon/CO2 Regulator – 30 lpm



and **M25-3 MIG TORCH**
3m Bladeswitch
c/w Euro Fitting



ACCESSORIES
ZYFUTWELDCART –
Welding Trolley



SPECIFICATIONS

Input power voltage (V)	3~400		
	MIG	TIG	MMA
Maximum (KVA)	10.5	9.2	12.6
Effective input current (A)	14.0	12.5	15.5
Duty cycle (A) (40°C 10 min)	60% @ 250 100% @ 195		
Maximum no-load voltage (V)	15 (MMA)		
Welding current range (A)	15~250	10~250	10~250
Protection class	Ip23		
Efficiency (%)	80		
Insulation class	H		
Cooling	Air		
Overall dimensions (mm)	670 x 240 x 450		
Weight (kg)	26		
Accessories included	3m Argon hose + Amphenol plug 3m earth return lead 3m electrode lead		

