

# SWP<sup>TM</sup>

Selected by  
Professionals

# Stealth

# WELDING MACHINES PRODUCT INFORMATION



o 300mm (20kg)



Heavy Duty  
Cycle



Heavy Duty



Generator  
friendly

## 9006H

# DIGI-MIG 250-1

### PRODUCT SUMMARY

A Compact 250 amp Mig Welder with excellent duty cycle. Holds a 15kg reel of wire and has waveform control for added arc stability even at low currents. Equipped with temperature, voltage and current sensors for high protection. This machine has a 4 roll wire feeder as standard, burn-back control and is supplied with a Mig torch and regulator.



Use our Super 6 SG2  
0.8/1.0mm for  
best results.



### SPECIFICATIONS

Input power voltage (V)	1~230
Frequency (Hz)	50/60
Maximum (KVA)	11.5
Effective input current (A)	38
Welding voltage range (V)	13.5-26.5
Maximum no-load voltage (V)	47
Duty cycle (A) (40°C 10 min)	60% @ 250 100% @ 200
Protection class	Ip23
Efficiency (%)	85
Insulation class	H
Cooling	Air
Overall dimensions (mm)	618 x 240 x 445
Weight (kg)	23
Accessories included	3m Argon hose, 3m earth return lead

Supplied with **2068 ARGON/CO<sub>2</sub> PRESSURE REGULATOR**

Single Stage 2g – Argon/  
CO<sub>2</sub> Regulator – 30 lpm



and **M25-3 MIG TORCH** 3m Bladeswitch  
c/w Euro Fitting



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