



INSPECTION CERTIFICATE According to EN 10204 3.1

No.7408

Designation	E7018	Specification	Φ 2.5×350mm	Batch No.	322401 1	Date	2024.01.09	Quantity	1.4t	
CHEMICAL COMPOSITIONS OF DEPOSITED METAL										
COMPOSITIONS		C	Mn	Si	S	P				
REQUIREMENTS		≤0.12	≤1.6	≤0.75	≤0.035	≤0.035				
RESULT		0.069	1.35	0.37	0.009	0.017				
Mechanical Properties of Deposited Metal							ButtWeld			
Tensile Test				Impact Test				NDT		
	Y.P(MPa)	T.S(MPa)	%	Temp.	Value(J)					
	≥400	≥490	≥22	-30°C	≥27					
	425	535	30	-30°C	170	171	181	174	I	
(Surface Appearance Quality: EXCELLENT)										
APPROVED BY	GRADE	Quality Management System Audit		ISO9001-2015		(ml/100g)				
CE TUV										
GB/T5117-2012 (Fitted as GB/T5117-2012 Covered electrodes for manual metal arc welding of non-alloy and fine grain steel E5018 AWS A5.1 E7018										

Specialised Welding Products Ltd

Unit 1, Withins Point, Withins Road, Haydock Industrial Centre, Haydock, WA11 9UD, UK T: 01942 719930 E: sales@swp.uk.net

www.specialisedwelding.co.uk