




INSPECTION CERTIFICATE According to EN 10204 3.1

Date of Issue: 2024/03/20

Commodity	FLUX CORED WELDING WIRE	Trade Model	E71T-1M	Size	1.2mm	Batch No.	7332-24037112
Chemical Composition (%)		Mechanical Properties of Deposited Metals			Others		
Items	Test Result	Items	Test Result	Items	Test Result		
C	0.044	Yield Strength (MPa)	496	Radiographic Inspection	I		
S	0.008						
Mn	1.47	Tensile Strength (MPa)	571				
Si	0.38						
P	0.016	Elongation ratio A (%)	27				
Cr	0.029						
Ni	0.015	Impact Test					
Mo	0.005						
V	0.009	Impact Temp. (°C)	Gas	Impact Value KV2(J)	Fillet weld test	PASS	
Al	0.022						
Norms: AWS A5.20: E71T-1M GB/T10045-2018 T492T1-1M21A		<p>WE HEREBY CERTIFY THAT THIS REPORT IS CORRECT AND THAT ALL TEST RESULTS ARE IN COMPLIANCE WITH THE SPECIFICATION DESCRBRD HEREIN. THE MANUFACTURING PROCESS OF OUR PRODUCTIS IN ACCORDANCE WITH THE CERTIFICATION CONDITION.WE ARE RESPONSIBLE FOR THE QUALITY OF OUR PRODUCTS.</p> 					

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CHANGZHOU CHANGJIANG WELDING MATERIALS CO.,LTD

常州长海焊材有限公司

MILL CERTIFICATE

产品质量证明书

INSPECTION CERTIFICATE 3.1

EN 10204

Date of Issue: 2024/03/20

Commodity (品名)	药芯焊丝 FLUX CORED WELDING WIRE	Trade Model (牌号)	E71T-GS	Size (规格)	0.8mm 0.45KG	Batch No. (批号)	7335-24030618
Chemical Composition 化学成分 (%)		Mechanical Properties of Deposited Metals 熔敷金属力学性能			Others 其他		
Items (项目)	Test Result (实测值)	Items (项目)	Test Result (实测值)		/		
C	0.17	Tensile Strength 抗拉强度 (MPa)	509				
S	0.008						
Mn	0.65						
Si	0.45						
P	0.01						
Cr	0.01						
Ni	0.01						
Mo	0.01						
V	0.01						
Al	1.61						
Norms: AWS A5.20: E71T-GS GB/T10045-2018 E501T-GS		WE HEREBY CERTIFY THAT THIS REPORT IS CORRECT AND THAT ALL TEST RESULTS ARE IN COMPLIANCE WITH THE SPECIFICATION DESCRBRD HEREIN. THE MANUFACTURING PROCESS OF OUR PRODUCTIS IN ACCORDANCE WITH THE CERTIFICATION CONDITION.WE ARE RESPONSIBLE FOR THE QUALITY OF OUR PRODUCTS. 兹证明此报告所载实测结果皆正确并符合适用规范要求。 产品的生产制造过程与认可条件一致。 我们承诺对该产品质量负责。					

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