



INSPECTION CERTIFICATION

According to EN 10204 3.1

Client	SWP	Heat No.	5333	Date of Delivery	May 8, 2024
Products	Super 6 SG2	Test No.	835333	Date of Production	April, 2024
Order no.	44237	Size	1.0mm(7308)	Date of Test	April 28, 2024

All-weld-metal/Chemical analysis(%)-CO2/MIXED GAS

C	Si	Mn	P	S	Cr	Ni	Mo	V	Al	Ti+Zr	Cu
0.08	0.89	1.58	0.013	0.012	0.005	0.005	0.004	0.003	0.002	0.03	0.22

Welding conditions

Current type	DC+	Arc voltage(V)	22-26	Inter pass temp.	150
Current(A)	220-260	Shielding Gas	EN ISO 14175-C1,M20,M21		

All-weld-metal mechanical properties

Tensile test									
Test no.	Heat treatment	Tensile strength(MPa)		Yield Strength(MPa)		Elongation(%)			
835333	-	547		458		28			
Impact test									
Test no.	Notch type	Test temperature	Shielding Gas	Impact value(J)					Average
				1	2	3	4	5	
835333	V	-40	M21	97	96	95	96	96	96.00
835333	V	-40	C1	85	86	84	85	86	85.20
Radiography			Bending test(Butt Weld)			Hydrogen Test			
II			OK			2.78			

Standard no.: AWS A5.18 ER70S-6
EN ISO 14341-A-G 42 4C1/M21 3Si1
DIN 8559 SG2

Approvals: TÜV SÜD
CPR Certificate no.:0036-CPR-S 128.2020.003

We hereby certify that the product described above "complies with the term of the order" and conforms with the related international standards"



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DOP Ref.:Super 6 SG2 2020-003
EN13479:2017

Inspecting Department : QC Department

Inspector : **Gary Waterman**

Specialised welding Products Ltd

Unit 1 , Withins Road, Haydock Industrial Estate, Haydock, WA11 9UD

www.specialisedwelding.co.uk