



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.	MTR NO. / ISSUE DATE	EXP-794/31.03.2024
	PART NO.	7221
INVOICE NO./P.O. NO. : EXP/23-24/855 DT-31.03.2024/44033 DT-08.02.2024	BATCH NO.	T-17844
	GRADE	ER 309L/(W 23 12 L)
	SUPPLY CONDITION	STAINLESS STEEL TIG WELDING WIRE
	SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH

CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	-	-	-	22.00	11.00	-	-	-
				MAX	0.030	2.50	0.65	0.020	0.030	25.00	14.00	0.50	0.50	-
1	3.20 X 1000	04	80.00	N1069	0.017	1.72	0.40	0.005	0.028	23.50	12.55	0.11	0.05	0.1300

MECHANICAL PROPERTIES OF ALL WELD METAL :-											
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	622	484	36	72	94	9	-	-	-	-	-

SPECIFICATION :-	
TENSILE STRENGTH	AS PER DIN EN ISO 14343-A
DIAMETER TOLERANCE	AS PER ISO 544
% ELONGATION	STANDARD
MATERIAL SPECIFICATION	MATERIAL CONFORMS TO DIN EN ISO 14343-A
COUNTRY OF ORIGIN	INDIA

MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .
RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.



WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.

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