



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.	MTR NO. / ISSUE DATE	EXP-684/19.03.2024
	PART NO.	7215
INVOICE NO./P.O. NO. : EXP/23-24/751 DT-19.03.2024/43790 DT-19.12.2023	BATCH NO.	T-17270
	GRADE	ER 347(W 19 9Nb)
	SUPPLY CONDITION	STAINLESS STEEL TIG WELDING WIRE
	SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH

CHEMICAL COMPOSITION OF WIRE :-

SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Nb	%N2
ELEMENTS %				MIN MAX	-	1.00	-	-	-	19.00	9.00	-	-	10XC	-
					0.080	2.50	0.65	0.020	0.030	21.00	11.00	0.50	0.50	1.00	-
1	2.40 X 1000	3/4	15.00	21083	0.025	1.75	0.38	0.005	0.027	19.45	9.13	0.14	0.16	0.35	0.0840

MECHANICAL PROPERTIES OF ALL WELD METAL:-

SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	636	478	36	72	98	9	-	-	-	-	-

SPECIFICATION :-

TENSILE STRENGTH
DIAMETER TOLERANCE
% ELONGATION
MATERIAL SPECIFICATION
COUNTRY OF ORIGIN

AS PER DIN EN ISO 14343-A
AS PER ISO 544
STANDARD
MATERIAL CONFORMS TO DIN EN ISO 14343-A
INDIA

MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .

RADIOACTIVITY TEST: WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.

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