



INSPECTION CERTIFICATE According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2024-04-26	CERT NO. 258449						
Consignee ref. Specialised Welding Products	BUYER REF 44061	PACK 100 TUBES						
PRODUCT Aluminium Alloy Solid Rod for TIG Welding	REQUIREMENTS AWS A5.10: ER5556 ISO 18273: SAI5556 GB/T 10858-2008: SAI5556(AlMg5Mn1Ti)							
BRAND MARK	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
DESIGNATION ER-5556(TIG)								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEAT No.	Spec.	Item Code	N.WEIGHT	PCS.	MFG. DATE		
5556240316	618225	1.6 mm	7063	25 KG	10 TUBES	20240425		
5556240324	618225	2.4 mm	7064	100 KG	40 TUBES	20240425		
5556240332	618225	3.2 mm	7065	125 KG	50 TUBES	20240425		
CHEMICAL COMPOSITION FOR ER5556								
	Si	Fe	Cu	Mn	Cr	Zn	Ti	Mg
STANDARD(MAX)	0.25	0.40	0.10	0.5~1.0	0.05~0.20	0.25	0.05~0.20	4.70~5.50
TEST	0.09	0.15	0.023	0.72	0.108	0.13	0.105	5.11
EN 10204-3.1								

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