

CERTIFIED MATERIAL REPORT

CMR No. : 2401244300506

Date of Issue : 2024-01-24

Customer	SPECIALISED WELDING PRODUCTS LIMITE		
Trade Name	S-309L.17	Size	2.6mm*300mm
Lot No.	202208	Purchaser's Order No.	
Specification	AWS A5.4 E309L-17 Equivalent to EN ISO 3581-A E 23 12 L R		

Welding Current	AC	Shielding Gas	-	Post Weld Heat Treatment (°C × hr.)	AS WELDED
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Mechanical Properties

Weld Metal	Tensile Test			Impact Test (CVN - Joule)				
	YS(MPa)	TS(MPa)	EL(%)	Temp.(°C)	X1	X2	X3	Avg.
	453	581	35.0		-	-	-	-
AWS Spec.	-	≥ 520	≥ 30		-			

Chemical Composition (%)

* According to EN 10204-2004 : 3.1

Weld Metal	C	Si	Mn	P	S	Cu	Ni	Cr	Mo		
	0.03	0.65	1.20	0.019	0.010	0.01	12.77	23.70	0.05		
AWS Spec.	≤ 0.04	≤ 1.00	0.5 ~ 2.5	≤ 0.04	≤ 0.03	≤ 0.75	12.0 ~ 14.0	22.0 ~ 25.0	≤ 0.75		

Others

We hereby certify that the material covered by this report has been inspected in accordance with and been found to meet the applicable requirements of specification and customer's requirements.

Approved by

K.W. Park

QA Manager Park K. W.



HYUNDAI WELDING CO., LTD.

Head Office

507, Teheran-ro, Gangnam-gu, Seoul, Republic of Korea

Pohang Plant

100, Daesong-ro, Nam-gu, Pohang, Republic of Korea