

# CERTIFIED MATERIAL REPORT

CMR No. : 2401154300006

Date of Issue : 2024-01-15

Customer	SPECIALISED WELDING PRODUCTS LIMITE		
Trade Name	S-7024.F	Size	4.0mm*450mm
Lot No.	2316110	Purchaser's Order No.	
Specification	AWS A5.1 E7024 Equivalent to EN ISO 2560-A - E42 0 RR 7 4		

Welding Current	AC	Shielding Gas	-	Post Weld Heat Treatment (°C × hr.)	AS WELDED
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**Mechanical Properties**

\* According to EN 10204-2004 : 3.1

Weld Metal	Tensile Test			Impact Test (CVN - Joule)				
	YS(MPa)	TS(MPa)	EL(%)	Temp.(°C)	X1	X2	X3	Avg.
	510	600	23.2		-	-	-	-
AWS Spec.	≥ 400	≥ 490	≥ 17		-			

**Chemical Composition (%)**

\* According to EN 10204-2004 : 3.1

Weld Metal	C	Si	Mn	P	S	Ni	Cr	Mo	V		
		0.08	0.51	0.85	0.018	0.011	0.04	0.05	0.01	0.01	
AWS Spec.	≤ 0.15	≤ 0.90	≤ 1.25	≤ 0.035	≤ 0.035	≤ 0.30	≤ 0.20	≤ 0.30	≤ 0.08		

Others

We hereby certify that the material covered by this report has been inspected in accordance with and been found to meet the applicable requirements of specification and customer's requirements.

Approved by

K.W. Park

QA Manager Park K. W.



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