



Superon Schweisstechnik India Ltd

Plot no. 552, Pace City-II, Sector 37, Gurgaon,
Haryana-122001, India

An ISO 9001 , ISO 14001 &
BS OHSAS 18001 Certified Company

TEST CERTIFICATE AS PER EN 10204 TYPE:3.1

CUSTOMER : SWP-U.K	P.O./P.I. NO	PO No.43555/31.10.2023
	INVOICE NO./DATE	EXP/23-24/598/30.11.2023
	QTY.(Kgs.)	360.00

Brand/Grade: SUPER OPTIMAL 316L-17

Report No: SUP 2023/038

Size (mm): 3.20X350

Date of issue: 30.11.2023

Standard-No./
Classifications: AWS A5.4 : E316L-17

PART No.7451S

Batch No/Heat No: GP 25152

Date of Mfg: 29.11.2023

All Weld Metal Chemical Analysis (%)

Element	C	Si	Mn	S	P	Cr	Ni	Mo	Cu	Nb	V	N
Spec.	0.04 Max.	1.00 Max.	0.50- 2.5	0.03 Max.	0.04 Max.	17.0- 20.0	11.0- 14.0	2.0- 3.0	0.75 Max.	-	-	-
Result	0.025	0.88	0.72	0.012	0.024	18.44	11.60	2.58	0.12	-	-	0.076

Mechanical Properties of All Weld Metal

	Yield Strength (N/mm ²)	Tensile Strength (N/mm ²)	Elongation (%)	Charpy Impact Avg. value(Joules) Temp. At --- (°C)	Hardness (As welded)	Ferrite(FN) as per WRC-1992
Spec:	-	490 Min.	30 Min.	-	-	-
Result	-	586	38.60	-	-	6

Diffusible Hydrogen:- (ml/100gm of weld metal)	--	Coating Moisture (%):-	--
Radiography:-	Satisfactory	Fillet weld Test:-	Satisfactory
Bend Test:-	--	PWHT:-	--

Intergranular Corrosion Test as per ASTM A 262:2008 Practice E : Acceptable

TEST CONDUCTED AS PER : AWS/SFA5.4 : E316L-17

We certify that the statement in this test report are correct and that the test welds were prepared welded and tested in Accordance with the requirement conforming to ASME BPVC.II.C Latest Edition 2023,in all respects



Manager Quality Assurance

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