



Superon Schweisstechnik India Ltd

Plot no. 552,Pace City-II, Sector 37,Gurgaon,
Haryana-122001,India

An ISO 9001 , ISO 14001 &
BS OHSAS 18001 Certified Company

TEST CERTIFICATE AS PER EN 10204 TYPE:3.1

CUSTOMER : SWP-U.K	P.O./P.I. NO	41482/05.09.2022
	INVOICE NO./DATE	EXP/22-23/528/10.11.2022
	QTY.(Kgs.)	60.00

Brand/Grade: SUPER OPTIMAL 309L-17 **Report No: SUP 2022/4246**

Size (mm): 3.20X350 **Date of issue:** 10.11.2022

Standard-No./ Classifications: AWS A5.4 : E309L-17 **PART No.7443S**

Batch No/Heat No: GP 14936

Date of Mfg: 13.10.2022

All Weld Metal Chemical Analysis (%)

Element	C	Si	Mn	S	P	Cr	Ni	Mo	Cu	Nb	V	N
Spec.	0.04 Max.	1.00 Max.	0.50- 2.5	0.03 Max.	0.04 Max.	22.0- 25.0	12.0- 14.0	0.75 Max	0.75 Max.	-	-	-
Result	0.025	0.89	0.72	0.014	0.026	23.34	12.32	0.10	0.082	-	-	0.074

Mechanical Properties of All Weld Metal

	Yield Strength (N/mm ²)	Tensile Strength (N/mm ²)	Elongation (%)	Charpy Impact Avg. value(Joules) Temp. At ---- (°C)	Hardness (As welded)	Ferrite(FN) as per WRC-1992
Spec:	-	520 Min.	30 Min.	-	-	-
Result	-	582	38.10	-	-	13

Diffusible Hydrogen:- (ml/100gm of weld metal)	--	Coating Moisture(%):-	--
Radiography:-	Satisfactory	Fillet weld Test:-	Satisfactory
Bend Test:-	--	PWHT:-	--

Intergranular Corrosion Test as per ASTM A 262:2008 Practice E : Acceptable

TEST CONDUCTED AS ER : AWS/SFA-A5.4 : E309L-17

We certify that the statement in this test report are correct and that the test welds were prepared welded and tested in Accordance with the requirement conforming to ASME BPVC.II.C Latest Edition 2021,in all respects.



Manager Quality Assurance