



## Superon Schweisstechnik India Ltd

Plot no. 552, Pace City-II, Sector 37, Gurgaon,  
Haryana-122001, India

An ISO 9001, ISO 14001 &  
BS OHSAS 18001 Certified Company

### TEST CERTIFICATE

As Per EN 10204 / DIN 50049 - 2.2

|                    |                  |                          |
|--------------------|------------------|--------------------------|
| CUSTOMER : SWP-U.K | P.O./P.I. N0     | 42795/02.06.2023         |
|                    | INVOICE N0./DATE | EXP/23-24/357/30.08.2023 |
|                    | QTY.(Kgs.)       | 200.00                   |

Brand/ Grade: SUPER STAN CUT

Report No: SUP 2023/3347

Size (mm): 3.20X350

Date of issue: 30.08.2023

Standard-No./  
Classifications: AWS : --

PART No.7420S

Batch No/Heat No GP 22281

Date of Mfg: 23.08.2023

All Weld Metal Chemical Analysis (%)

| Element | C     | Si   | Mn   |
|---------|-------|------|------|
| Result  | 0.047 | 0.28 | 0.21 |

#### Mechanical Properties of All Weld Metal

|        | Yield Strength<br>(N/mm <sup>2</sup> ) | Tensile Strength<br>(N/mm <sup>2</sup> ) | Elongation<br>(%) | Charpy Impact Avg.<br>value(Joules)<br>Temp. At ----- (°C) | Hardness<br>(As welded)<br>HRC/BHN |
|--------|--|--|-------------------|--|------------------------------------|
| Result | --                                     | --                                       | --                | --   | --                                 |

CUTTING PERFORMANCE : SATISFACTORY

We hereby certify that the above state product is in accordance with the sales contract and the goods with indicated result has been tested according to instructions in the sales contract.



Manager Quality Assurance

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