



CERTIFICATO DI COLLAUDO

INSPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: Stamping Date	6/06/23	CERTIFICATO N°: Certificate number	M07315	VERGELLA: Wire rod	TD-MAK10	COLATA: Charge	220073	CLIENTE / CUSTOMER SPECIALISED WELDING PRODUCTS	070281
DDT N°		Vs.Rif.Ord. / Your ref. Nr.		Ns.Rif.Ord. Our ref. Nr.		Quantità (KG) Quantity (KG)		1 FARRINGDON INDUSTRIAL CENTRE	
23 BO 001883 42,00		42115		23 OC 1338 11,10		50,000		ALTON, HAMPSHIRE GU34 3D GB	

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / TYPICAL MECHANICAL PROPERTIES OF ALL-WELD METAL

SECTION 1

Rm N/mm ² Tensile Strength MPa	550	Rs N/mm ² Yeld Strength MPa	450	Al % 5d Elongation Percent	>24	KV (J) Impact Test	>80(-40 C)	Hardness (HRC)
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ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)

SECTION 2

C %:	0,073	Si %:	0,827	Mn %:	1,415	P %:	0,009	S %:	0,009	Cr %:	0,018	Mo %:	0,001	B ppm:	
Ni %:	0,015	V %:	0,004	W %:		Ti %:	0,0010	Al %:	0,002	Zr %:	0,0030	Sn %:		Ca ppm:	3
Nb %:		Sb %:		As %:		N ppm:	57	O ppm:		Cu* %:	0,115	Fx =			

* = incluso rivestimento / coating included

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: Type	TD-MAK10	DIAMETRO (mm):	D.1,00	RIVESTIMENTO: Coating	X	Ramato / Coppered Bronzato / Bronzed Extra / Non ramato / Uncoppered
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MIG/TIG: T

Si certifica che il prodotto è conforme all'ordine / We attest that the product is conform to the order

CLASSIFICAZIONI: SFA-AWS A5.18 ER70S-6
Classifications EN ISO 636-A- W 42 4 3Si1

Complies to ASME Section II Part C

Articolo Cliente:
Customer Code:
7360
TIG A18 1.0MM - 5KG

UK CA

0879

22

DoP n UKT003

BS EN 13479 + DIN EN ISO 636

To be used for fusion welding of metallic
structures or composite metal and
concrete structures in construction works

CE

0045

09

DoP n DT003

DIN EN 13479 + DIN EN ISO 636

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structures or composite metal and
concrete structures in construction works