



CERTIFICATO DI COLLAUDO

INSPECTION CERTIFICATE

SECTION 1 ACCORDING TO EN 10204 - 2.2

SECTION 2 ACCORDING TO EN 10204 - 3.1

DATA STAMPA: Stamping Date	5/12/23	CERTIFICATO N°: Certificate number	M08826	VERGELLA: Wire rod	TD-S2	COLATA: Charge	220088	CLIENTE / CUSTOMER	070281
DDT N°		Vs.Rif.Ord. / Your ref. Nr.		Ns.Rif.Ord. Our ref. Nr.		Quantità (KG) Quantity (KG)		SPECIALISED WELDING PRODUCTS 1 FARRINGDON INDUSTRIAL CENTRE ALTON, HAMPSHIRE GU34 3D GB	
23 BO 003906 42,00		42794		23 OC 3472 13,10		1.000,000			

CARATTERISTICHE MECCANICHE TIPICHE DEL DEPOSITO / TYPICAL MECHANICAL PROPERTIES OF ALL-WELD METAL**SECTION 1**

Rm N/mm ² Tensile Strength MPa	560	Rs N/mm ² Yeld Strength MPa	480	Al % 5d Elongation Percent	24	KV (J) Impact Test	>50(-30 C)	Hardness (HRC)
--	------------	---	------------	-------------------------------	-----------	-----------------------	----------------------	----------------

ANALISI CHIMICA COLATA / CHEMICAL ANALYSIS (HEAT)**SECTION 2**

C %:	0,040	Si %:	0,479	Mn %:	1,178	P %:	0,011	S %:	0,003	Cr %:	0,046	Mo %:	0,002	B ppm:
Ni %:	0,012	V %:	0,003	W %:		Ti %:	0,0630	Al %:	0,076	Zr %:	0,0470	Sn %:		Ca ppm:
Nb %:		Sb %:		As %:		N ppm:		O ppm:		Cu* %:	0,128	Fx =		

* = incluso rivestimento / coating included

Fx = (10P + 5 Sb + 4 Sn + As) / 100 (elements in ppm)

CARATTERISTICHE FINALI DEL PRODOTTO / FINAL CHARACTERISTICS OF THE PRODUCT

TIPO: Type	TD-S2	DIAMETRO (mm):	D.1,00	RIVESTIMENTO: Coating	X	Ramato / Coppered Bronzato / Bronzed Extra / Non ramato / Uncoppered
---------------	--------------	-------------------	---------------	--------------------------	----------	--

MIG/TIG: **T**

Si certifica che il prodotto è conforme all'ordine / We attest that the product is conform to the order

CLASSIFICAZIONI: SFA-AWS A5.18 ER70S-2
Classifications EN ISO 636-A- W 2Ti

Complies to ASME Section II Part C

Articolo Cliente:

Customer Code:

7350

SUPERSTEEL A15 1.0MM - 5KG