



INSPECTION CERTIFICATE

According to EN 10204 3.1

Client	SWP	Heat No.	4224	Date of Delivery	July 20,2023
Products	SUPER 6SG3	Test No.	5434224	Date of Production	July,2023
Order no.	42634	Size	1.0mm(7321)	Date of Test	July 18,2023

All-weld-metal/Chemical analysis(%)-CO2/MIXED GAS

C	Si	Mn	P	S	Cr	Ni	Mo	V	Al	Ti+Zr	Cu
0.09	0.97	1.78	0.012	0.013	0.007	0.006	0.002	0.002	0.002	0.04	0.22

Welding conditions

Current type	DC+	Arc voltage(V)	22-26	Interpass temp.	150
Current(A)	220-260	Shielding Gas	EN ISO 14175-C1,M20,M21		

All-weld-metal mechanical properties

Tensile test				
Test no.	Heat treatment	Tensile strength(MPa)	Yield Strength(MPa)	Elongation(%)
5434224	-	547	468	28

Impact test									
Test no.	Notch type	Test temperature	Shielding Gas	Impact value(J)					Average
				1	2	3	4	5	
5434224	V	-40	M21	87	91	93	87	88	89.20
5434224	V	-40	C1	82	82	84	84	83	83.00

Radiography	Bending test(Butt Weld)	Hydrogen Test
II	OK	2.75



Standard no.: AWS A5.18 ER70S-6

EN ISO 14341-A-G 42 4C1 4Si1

EN ISO 14341-A-G 46 4M21 4Si1

DIN 8559 SG3

0036

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DOP Ref.: Super SG3 2014-001

EN13479:2017

Approvals: TÜV SÜD

CPR Certificate no.:0036-CPR-S 128.2020.001

We hereby certify that the product described above "complies with the term of the order" and conforms with the related international standards"

Inspecting Department : QC Department

Inspector : **Jeremy Packer**

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