



INSPECTION CERTIFICATION

According to EN 10204 3.1

| | | | | | |
|-----------|--------------------|----------|-------------|--------------------|--------------|
| Client | SWP | Heat No. | 4582 | Date of Delivery | Sep.26,2023 |
| Products | Super 6 SG2 | Test No. | 834582 | Date of Production | Sep.,2023 |
| Order no. | 42956 | Size | 1.0mm(7308) | Date of Test | Sep.,22,2023 |

All-weld-metal/Chemical analysis(%)-CO2/MIXED GAS

| | | | | | | | | | | | |
|------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| C | Si | Mn | P | S | Cr | Ni | Mo | V | Al | Ti+Zr | Cu |
| 0.08 | 0.89 | 1.57 | 0.013 | 0.012 | 0.005 | 0.004 | 0.004 | 0.003 | 0.002 | 0.03 | 0.22 |

Welding conditions

| | | | | | |
|--------------|---------|----------------|-------------------------|------------------|-----|
| Current type | DC+ | Arc voltage(V) | 22-26 | Inter pass temp. | 150 |
| Current(A) | 220-260 | Shielding Gas | EN ISO 14175-C1,M20,M21 | | |

All-weld-metal mechanical properties

| Tensile test | | | | | | | | | |
|--------------|----------------|-----------------------|-------------------------|-----------------|---------------------|----|---------------|---------------|---------|
| Test no. | Heat treatment | Tensile strength(MPa) | | | Yield Strength(MPa) | | | Elongation(%) | |
| 834582 | - | 548 | | | 457 | | | 27 | |
| Impact test | | | | | | | | | |
| Test no. | Notch type | Test temperature | Shielding Gas | Impact value(J) | | | | | Average |
| | | | | 1 | 2 | 3 | 4 | 5 | |
| 834582 | V | -40 | M21 | 93 | 94 | 95 | 92 | 93 | 93.40 |
| 834582 | V | -40 | C1 | 85 | 84 | 83 | 85 | 84 | 84.20 |
| Radiography | | | Bending test(Butt Weld) | | | | Hydrogen Test | | |
| II | | | OK | | | | 2.78 | | |

Standard no.: AWS A5.18 ER70S-6
 EN ISO 14341-A-G 42 4C1/M21 3Si1
 DIN 8559 SG2

Approvals: TÜV SÜD
 CPR Certificate no.:0036-CPR-S 128.2020.001

We hereby certify that the product described above "complies with the term of the order" and conforms with the related international standards"



0036
14

DOP Ref.:Super 6 SG2 2017-001
 EN13479:2017

Inspecting Department : QC Department
 Inspector : **Jeremy Packer**

Specialised welding Products Ltd

Unit 1 , Withins Road, Haydock Industrial Estate, Haydock, WA11 9UD

www.specialisedwelding.co.uk