



INSPECTION CERTIFICATION

According to EN 10204 3.1

Client	SWP	Heat No.	1939	Date of Delivery	April 14,2022
Products	Super 6 SG2	Test No.	831939	Date of Production	April,2022
Order no.	40553	Size	0.8mm(7304)	Date of Test	April 10,2022

All-weld-metal/Chemical analysis(%)-CO2/MIXED GAS

C	Si	Mn	P	S	Cr	Ni	Mo	V	Al	Ti+Zr	Cu
0.08	0.86	1.57	0.013	0.012	0.004	0.005	0.004	0.002	0.002	0.03	0.22

Welding conditions

Current type	DC+	Arc voltage(V)	22-26	Interpass temp.	150
Current(A)	220-260	Shielding Gas	EN ISO 14175-C1,M20,M21		

All-weld-metal mechanical properties

Tensile test									
Test no.	Heat treatment	Tensile strength(MPa)			Yield Strength(MPa)			Elongation(%)	
831939	-	547			456			28	
Impact test									
Test no.	Notch type	Test temperature	Shielding Gas	Impact value(J)					Average
				1	2	3	4	5	
831939	V	-40	M21	87	86	85	85	84	85.40
831939	V	-40	C1	84	83	84	85	86	84.40
Radiography			Bending test(Butt Weld)			Hydrogen Test			
II			OK			2.78			



Standard no.: AWS A5.18 ER70S-6
 EN ISO 14341-A-G 42 4C1/M21 3Si1
 DIN 8559 SG2

0036
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DOP Ref.: Super 6 SG2 2014-001
 EN13479:2017

Approvals: TÜV SÜD

CPR Certificate no.:0036-CPR-S 103.2017.001

We hereby certify that the product described above "complies with the term of the order" and conforms with the related international standards"

Inspecting Department : QC Department
 Inspector : Jeremy Packer

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