




INSPECTION CERTIFICATE According to EN 10204 3.1

Date of Issue: 2023/04/10

Commodity	WELDING WIRE	Trade Model	XCJ50-6 (SG2)	Size	0.6mm	Batch No.	7300-23040706
Chemical Composition of Welding Wires (%)		Mechanical Properties of Deposited Metals			Others		
Items	Test Result	Items	Test Result	Items	Test Result		
C	0.067	Yield Strength (MPa)	464	Radiographic Inspection	I		
S	0.010						
Mn	1.460	Tensile Strength (MPa)	565				
Si	0.850						
P	0.014	Elongation ratio A (%)	28				
Cr	0.028						
Ni	0.015	Impact Test					
Mo	0.000						
V	0.002	Impact Temp. (°C)	Gas	Impact Value KV2(J)			
Al	0.004						
Ti+Zr	0.002	-40	C1	62	73	62	
Cu	0.160	-40	M21	84	82	76	
Norms: AWS A5.18: ER70S-6 ISO14341-A – G 42 4 C1/M21 3Si1 GB/T 8110-2008: 50-6 Approved by: ISO,UKCA,LR,TUV,DB,CE,ABS		 0035 14 DoP No. XCJSG2 EN13479:2017			WE HEREBY CERTIFY THAT THIS REPORT IS CORRECT AND THAT ALL TEST RESULTS ARE IN COMPLIANCE WITH THE SPECIFICATION DESCRBRD HEREIN. THE MANUFACTURING PROCESS OF OUR PRODUCTIS IN ACCORDANCE WITH THE CERTIFICATION CONDITION.WE ARE RESPONSIBLE FOR THE QUALITY OF OUR PRODUCTS.		

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