



## INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.					MTR NO. / ISSUE DATE					EXP-089/08.06.2023				
					PART NO.					7224				
INVOICE NO./P.O. NO. : EXP/23-24/157 DT-08.06.2023/42420 DT-29.04.2023					BATCH NO.					T-14998				
					GRADE					ER 316L/( W 19 12 3 L)				
					SUPPLY CONDITION					STAINLESS STEEL TIG WELDING WIRE				
					SURFACE FINISH					BRIGHT DRAWN, BRIGHT FINISH				
<b>CHEMICAL COMPOSITION OF WIRE :-</b>														
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	-	-	-	18.00	11.00	-	2.50	-
				MAX	0.030	2.50	0.65	0.020	0.030	20.00	14.00	0.50	3.00	-
1	1.60 X 1000	114+3/4	2295.00	CH-19077	0.019	1.72	0.34	0.004	0.028	18.70	11.17	0.38	2.570	0.0750
<b>MECHANICAL PROPERTIES OF ALL WELD METAL :-</b>														
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING							
							A	A	A	A	A			
-	(N/mm <sup>2</sup> )	(N/mm <sup>2</sup> )	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN			
1	627	466	38	72	98	9	-	-	-	-	-			
<b>SPECIFICATION :-</b>														
TENSILE STRENGTH DIAMETER TOLERANCE % ELONGATION MATERIAL SPECIFICATION				AS PER DIN EN ISO 14343-A AS PER ISO 544 STANDARD MATERIAL CONFORMS TO DIN EN ISO 14343-A										
MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS . <u>RADIOACTIVITY TEST</u> : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.														
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.														

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