



## INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.	MTR NO. / ISSUE DATE	EXP-411/10.11.2022
	PART NO.	7223
INVOICE NO./P.O. NO. : EXP/22-23/528 DT-10.11.2022/41482 DT-05.09.2022	BATCH NO.	T-13482
	GRADE	ER 316L/( W 19 12 3 L)
	SUPPLY CONDITION	STAINLESS STEEL TIG WELDING WIRE
	SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH

CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	-	-	-	18.00	11.00	-	2.00	-
				MAX	0.030	2.50	0.65	0.030	0.030	20.00	14.00	0.75	3.00	-
1	1.20 X 1000	25+3/4	515.00	CH-17784	0.020	1.90	0.41	0.006	0.029	18.61	11.17	0.44	2.060	0.0750

MECHANICAL PROPERTIES OF ALL WELD METAL :-											
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm <sup>2</sup> )	(N/mm <sup>2</sup> )	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	628	470	36	72	102	7	-	-	-	-	-

<b>SPECIFICATION :-</b>	
TENSILE STRENGTH	AS PER DIN EN ISO 14343-A
DIAMETER TOLERANCE	AS PER ISO 544
% ELONGATION	STANDARD
MATERIAL SPECIFICATION	MATERIAL CONFORMS TO DIN EN ISO 14343-A

MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .  
RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.