



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.					MTR NO. / ISSUE DATE					EXP-582/29.12.2022				
					PART NO.					7221				
INVOICE NO./P.O. NO. : EXP/22-23/680 DT-29.12.2022/41777 DT-04.11.2022					BATCH NO.					T-13403				
					GRADE					ER 309L/(W 23 12 L)				
					SUPPLY CONDITION					STAINLESS STEEL TIG WELDING WIRE				
					SURFACE FINISH					BRIGHT DRAWN, BRIGHT FINISH				
CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	-	-	-	22.00	11.00	-	-	-
				MAX	0.030	2.50	0.65	0.020	0.030	25.00	14.00	0.50	0.50	-
1	3.20 X 1000	2+3/4	55.00	CH-17533	0.022	1.86	0.39	0.010	0.027	23.36	12.32	0.30	0.160	0.1350
MECHANICAL PROPERTIES OF WIRE :-														
SL. NO.	SAMPLE DIAMETER	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING						
								A	A	A	A	A		
-	(mm)	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	
1	3.20	882	-	-	-	-	9	-	-	-	-	-	-	
SPECIFICATION :-		TENSILE STRENGTH DIAMETER TOLERANCE % ELONGATION MATERIAL SPECIFICATION												
		AS PER DIN EN ISO 14343-A AS PER ISO 544 STANDARD MATERIAL CONFORMS TO DIN EN ISO 14343-A												
MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS . <u>RADIOACTIVITY TEST</u> : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.														
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.														

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