



## INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.					MTR NO. / ISSUE DATE		EXP-852/29.04.2023							
					PART NO.		7219							
INVOICE NO./P.O. NO. : EXP/23-24/073 DT-29.04.2023/42118 DT-23.01.2023					BATCH NO.		T-14657							
					GRADE		ER 309L/(W 23 12 L)							
					SUPPLY CONDITION		STAINLESS STEEL TIG WELDING WIRE							
					SURFACE FINISH		BRIGHT DRAWN, BRIGHT FINISH							
<b>CHEMICAL COMPOSITION OF WIRE :-</b>														
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
<b>ELEMENTS %</b>				<b>MIN</b>	-	<b>1.00</b>	-	-	-	<b>22.00</b>	<b>11.00</b>	-	-	-
				<b>MAX</b>	<b>0.030</b>	<b>2.50</b>	<b>0.65</b>	<b>0.020</b>	<b>0.030</b>	<b>25.00</b>	<b>14.00</b>	<b>0.50</b>	<b>0.50</b>	-
1	1.60 X 1000	05	100.00	<b>CH-18889</b>	0.023	1.94	0.41	0.003	0.026	23.20	12.20	0.043	0.023	0.1420
<b>MECHANICAL PROPERTIES OF ALL WELD METAL :-</b>														
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING							
							A	A	A	A	A			
-	(N/mm <sup>2</sup> )	(N/mm <sup>2</sup> )	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	629	488	36	72	98	8	-	-	-	-	-	-	-	-
<b>SPECIFICATION :-</b>														
TENSILE STRENGTH DIAMETER TOLERANCE % ELONGATION MATERIAL SPECIFICATION				AS PER DIN EN ISO 14343-A AS PER ISO 544 STANDARD MATERIAL CONFORMS TO DIN EN ISO 14343-A										
MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS . <b>RADIOACTIVITY TEST :</b> WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.														
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.														

Specialised Welding Products Ltd

Unit 1, Withins Point, Withins Road, Haydock Industrial Centre, Haydock, WA11 9UD, UK T: 01942 719930 E: sales@swp.uk.net

www.specialisedwelding.co.uk