



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.	MTR NO. / ISSUE DATE	EXP-562/30.11.2023
	PART NO.	7218
INVOICE NO./P.O. NO. : EXP/23-24/598 DT-30.11.2023/43555 DT-31.10.2023	BATCH NO.	T-16855
	GRADE	ER 308L/(W 19 9 L)
	SUPPLY CONDITION	STAINLESS STEEL TIG WELDING WIRE
	SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH

CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	-	-	-	19.00	9.00	-	-	-
				MAX	0.030	2.50	0.65	0.020	0.030	21.00	11.00	0.50	0.50	-
1	3.20 X 1000	05	100.00	20444	0.026	1.76	0.40	0.010	0.026	19.72	9.10	0.27	0.18	0.0600

MECHANICAL PROPERTIES OF ALL WELD METAL :-											
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	634	474	38	72	102	11	-	-	-	-	-

SPECIFICATION :- TENSILE STRENGTH DIAMETER TOLERANCE % ELONGATION MATERIAL SPECIFICATION COUNTRY OF ORIGIN	AS PER DIN EN ISO 14343-A AS PER ISO 544 STANDARD MATERIAL CONFORMS TO DIN EN ISO 14343-A INDIA
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MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .
RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.

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