



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.	MTR NO. / ISSUE DATE	EXP-274/13.09.2023
	PART NO.	7214
INVOICE NO./P.O. NO. : EXP/23-24/404 DT-13.09.2023/42913 DT-27.06.2023	BATCH NO.	T-15708
	GRADE	ER 347(W 19 9Nb)
	SUPPLY CONDITION	STAINLESS STEEL TIG WELDING WIRE
	SURFACE FINISH	BRIGHT DRAWN, BRIGHT FINISH

CHEMICAL COMPOSITION OF WIRE :-

SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Nb	%N2
ELEMENTS %				MIN	-	1.00	-	-	-	19.00	9.00	-	-	10XC	-
				MAX	0.080	2.50	0.65	0.020	0.030	21.00	11.00	0.50	0.50	1.00	-
1	1.60 X 1000	03	60.00	18292	0.026	1.77	0.40	0.002	0.029	19.43	9.42	0.25	0.170	0.32	0.0610

MECHANICAL PROPERTIES OF ALL WELD METAL:-

SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING				
							A	A	A	A	A
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	643	480	36	72	102	10	-	-	-	-	-

SPECIFICATION :-

TENSILE STRENGTH
DIAMETER TOLERANCE
% ELONGATION
MATERIAL SPECIFICATION
COUNTRY OF ORIGEN

AS PER DIN EN ISO 14343-A
AS PER ISO 544
STANDARD
MATERIAL CONFORMS TO DIN EN ISO 14343-A
INDIA

MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS .

RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.

Specialised Welding Products Ltd

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