



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.					MTR NO. / ISSUE DATE		EXP-852/29.04.2023									
					PART NO.		7214									
INVOICE NO./P.O. NO. : EXP/23-24/073 DT-29.04.2023/42118 DT-23.01.2023					BATCH NO.		T-14429									
					GRADE		ER 347(W 19 9Nb)									
					SUPPLY CONDITION		STAINLESS STEEL TIG WELDING WIRE									
					SURFACE FINISH		BRIGHT DRAWN, BRIGHT FINISH									
CHEMICAL COMPOSITION OF WIRE :-																
SR. NO.	DIAMETER (mm)	NUMBER OF PKTS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Nb	%N2	
ELEMENTS %				MIN	-	1.00	-	-	-	19.00	9.00	-	-	10XC	-	
				MAX	0.080	2.50	0.65	0.020	0.030	21.00	11.00	0.50	0.50	1.00	-	
1	1.60 X 1000	04	80.00	CH-17968	0.025	1.73	0.39	0.007	0.029	19.33	9.30	0.24	0.200	0.34	0.0800	
MECHANICAL PROPERTIES OF ALL WELD METAL :-																
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING									
							A	A	A	A	A					
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	
1	642	484	36	72	102	9	-	-	-	-	-	-	-	-	-	
SPECIFICATION :-																
TENSILE STRENGTH DIAMETER TOLERANCE % ELONGATION MATERIAL SPECIFICATION			AS PER DIN EN ISO 14343-A AS PER ISO 544 STANDARD MATERIAL CONFORMS TO DIN EN ISO 14343-A													
MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS . <u>RADIOACTIVITY TEST</u> : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.																
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.																

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