



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.					MTR NO. / ISSUE DATE					EXP-428/30.09.2023				
					PART NO.					7211				
INVOICE NO./P.O. NO. : EXP/23-24/469 DT-30.09.2023/43138 DT-08.08.2023					BATCH NO.					M-14837				
					GRADE					ER 312/(G 29 9)				
					SUPPLY CONDITION					STAINLESS STEEL MIG WELDING WIRE				
					SURFACE FINISH					BRIGHT DRAWN, BRIGHT FINISH				
CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF SPOOLS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN	-	1.00	-	-	-	28.00	8.00	-	-	-
				MAX	0.15	2.50	1.00	0.020	0.030	32.00	12.00	0.50	0.50	-
1	1.00 (BS300/15KGS)	15	225.00	E60966	0.090	1.80	0.37	0.011	0.020	30.60	8.80	0.11	0.070	0.0367
MECHANICAL PROPERTIES OF ALL WELD METAL :-														
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING							
							A	A	A	A	A			
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	712	510	28	72	90	90	-	-	-	-	-	-	-	-
SPECIFICATION :-														
TENSILE STRENGTH DIAMETER TOLERANCE % ELONGATION MATERIAL SPECIFICATION COUNTRY OF ORIGIN				AS PER DIN EN ISO 14343-A AS PER ISO 544 STANDARD MATERIAL CONFORMS TO DIN EN ISO 14343-A INDIA										
MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS . RADIOACTIVITY TEST : WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.														
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.														

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