



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER : SPECIALISED WELDING PRODUCTS-U.K.								MTR NO. / ISSUE DATE		EXP-411/10.11.2022				
								PART NO.		7207				
INVOICE NO./P.O. NO. : EXP/22-23/528 DT-10.11.2022/41482 DT-05.09.2022								BATCH NO.		M-12607				
								GRADE		ER 316LSi/(G 19 12 3 L Si)				
								SUPPLY CONDITION		STAINLESS STEEL MIG WELDING WIRE				
								SURFACE FINISH		BRIGHT DRAWN, BRIGHT FINISH				
CHEMICAL COMPOSITION OF WIRE :-														
SR. NO.	DIAMETER (mm)	NUMBER OF SPOOLS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%N2
ELEMENTS %				MIN MAX	-	1.00	0.65	-	-	18.00	11.00	-	2.00	-
1	1.20 (BS300/15KGS)	24	360.00	A-5488	0.026	1.75	0.77	0.005	0.029	18.51	11.10	0.26	2.030	0.0570
MECHANICAL PROPERTIES OF ALL WELD METAL :-														
SL. NO.	TENSILE STRENGTH	0.2% PROOF STRESS	ELONGATION %	REDUCTION OF AREA %	CHARPY IMPACT VALUE (Joules) Temp. AT (RT)	FERRITE NO (FN) (WRC-1992)	INCLUSION RATING							
							A	A	A	A	A			
-	(N/mm ²)	(N/mm ²)	Lo=100	-	-	-	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN	THICK THIN
1	630	472	36	70	102	7	-	-	-	-	-	-	-	-
SPECIFICATION :-														
TENSILE STRENGTH			AS PER DIN EN ISO 14343-B											
DIAMETER TOLERANCE			AS PER ISO 544											
% ELONGATION			STANDARD											
MATERIAL SPECIFICATION			MATERIAL CONFORMS TO DIN EN ISO 14343-B											
MATERIAL IS FREE FROM MERCURY CONTAMINATION , FREE FROM WELD AND WELD REPAIRS . RADIOACTIVITY TEST: WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.														
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED ABOVE HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.														