



INSPECTION CERTIFICATE According to EN 10204 3.1

CUSTOMER: SWP	TC No./ ISSUE DATE	1378/ ADVANCE
	PART NO.	7191T
P.O.NO.: 43779	GRADE	ER 308LSi / G 19 9 L Si
	BATCH NO.	M-1030
	PRODUCT FORM	STAINLESS STEEL MIG WELDING WIRE
	SUPPLY CONDITION	SOAP DRAWN WASHED & LAYER WOUND
	SURFACE FINISH	MATTE
	PACKING TYPE	SD 300 / 15Kgs

CHEMICAL COMPOSITION OF WIRE:-													
SR. NO.	DIAMETER (mm)	NUMBER OF SPOOLS	WEIGHT (KGS)	HEAT NO SPECIFIED	%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo
	Tol. (-0.03 mm)	ELEMENTS %		MIN MAX	- 0.030	1.00 2.50	0.65 1.00	- 0.030	- 0.030	19.50 22.00	9.00 11.00	- 0.75	- 0.75
1	1.00	20	300	RSL-E1634	0.019	1.77	0.83	0.012	0.026	19.64	9.11	0.19	0.20

MECHANICAL PROPERTIES OF WIRE:-		
SL. NO.	TENSILE STRENGTH (MPa)	FERRITE NO (FN) (WRC-1992)
-	-	-
1	1868	10

SPECIFICATION:- MATERIAL CONFORMS TO SPECIFICATION	ASME SECTION II, PART C, SFA-5.9/SFA-5.9M AND AWS A5.9/A5.9M CLASSIFICATION: ER308LSI EN ISO 14343-A: G 19 9 L Si
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MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD AND WELD REPAIRS.
RADIOACTIVITY TEST: WE CONFIRM THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HERE IN HAS BEEN TESTED AND COMPLIES WITH THE TERMS OF ORDER / CONTRACT.

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