




INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2023-06-09	CERT NO. 257393						
consignee ref.	BUYER REF 42584	PACK 100 TUBES						
Specialised Welding Products	REQUIREMENTS AWS A5.10: ER5556 ISO 18273: SAI5556 GB/T 10858-2008: SAI5556(AlMg5Mn1Ti) APPR.:CE:DB							
PRODUCT Aluminium Alloy Solid Rod for TIG Welding	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
BRAND MARK	 0036 14 0036 - CPR - S 128.2020.003 EN 13479 + EN ISO 18273							
DESIGNATION ER-5556(TIG)								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEATNo.	Spec.	N.WEIGHT	PCS.	MFG. DATE			
5556260624	618155	2.4 mm	7064	100 KG	40 TUBES 20230608			
5556260632	618155	3.2 mm	7065	150 KG	60 TUBES 20230608			
CHEMICAL COMPOSITION FOR ER-5556								
	Si	Fe	Cu	Mn	Cr	Zn	Ti	Mg
STANDARD(MAX)	0.25	0.40	0.10	0.05~1.0	0.05~0.20	0.25	0.05~0.20	4.70~5.50
TEST	0.08	0.17	0.012	0.35	0.080	0.11	0.102	5.13
EN 10204-3.1								

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