




# INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE <b>2023-04-13</b>	CERT NO. <b>257180</b>						
consignee ref.	BUYER REF <b>42284</b>	PACK <b>90 TUBES</b>						
<b>Specialised Welding Products</b>	REQUIREMENTS <b>AWS A5.10: ER5556</b> <b>ISO 18273: SAI5556</b> <b>GB/T 10858-2008: SAI5556(AlMg5Mn1Ti)</b> <b>APPR.:CE:DB</b>							
PRODUCT <b>Aluminium Alloy Solid Rod for TIG Welding</b>	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
BRAND MARK	 0036 14 0036-CPR-S 103.2017.001 EN 13479 + EN ISO 18273							
DESIGNATION <b>ER-5556(TIG)</b>								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEATNo.	Spec.	N.WEIGHT	PCS.	MFG. DATE			
<b>5556230324</b>	<b>618135</b>	<b>2.4 mm</b>	<b>7064</b>	<b>150 KG</b>	<b>60 TUBES</b>	<b>20230325</b>		
<b>5556230332</b>	<b>618135</b>	<b>3.2 mm</b>	<b>7065</b>	<b>75 KG</b>	<b>30 TUBES</b>	<b>20230325</b>		
CHEMICAL COMPOSITION FOR ER-5556								
	<b>Si</b>	<b>Fe</b>	<b>Cu</b>	<b>Mn</b>	<b>Cr</b>	<b>Zn</b>	<b>Ti</b>	<b>Mg</b>
STANDARD(MAX)	0.25	0.40	0.10	0.05~1.0	0.05~0.20	0.25	0.05~0.20	4.70~5.50
<b>TEST</b>	<b>0.13</b>	<b>0.14</b>	<b>0.020</b>	<b>0.42</b>	<b>0.090</b>	<b>0.11</b>	<b>0.105</b>	<b>5.16</b>
<b>EN 10204-3.1</b>								

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