




INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2023-02-20	CERT NO. 256965						
consignee ref.	BUYER REF	PACK 50 TUBES						
Specialised Welding Products	REQUIREMENTS AWS A5.10: ER5556 ISO 18273: SAI5556 GB/T 10858-2008: SAI5556(AlMg5Mn1Ti) APPR.:CE:DB							
PRODUCT Aluminium Alloy Solid Rod for TIG Welding	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
BRAND MARK	 0036 14 0036-CPR-S 103.2017.001 EN 13479 + EN ISO 18273							
DESIGNATION ER-5556(TIG)								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEATNo.	Spec.	N.WEIGHT	PCS.	MFG. DATE			
5556221216	618115	1.6 mm	7063	25 KG	10 TUBES 20230105			
5556221224	618115	2.4 mm	7064	50 KG	20 TUBES 20230105			
5556221232	618115	3.2 mm	7065	50 KG	20 TUBES 20230105			
CHEMICAL COMPOSITION FOR ER-5556								
	Si	Fe	Cu	Mn	Cr	Zn	Ti	Mg
STANDARD(MAX)	0.25	0.40	0.10	0.05~1.0	0.05~0.20	0.25	0.05~0.20	4.70~5.50
TEST	0.07	0.14	0.021	0.32	0.085	0.08	0.11	4.90
EN 10204-3.1								

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