



INSPECTION CERTIFICATE According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2024-03-12	CERT NO. 258240						
Consignee ref. Specialised Welding Products	BUYER REF 43732	PACK 75 TUBES						
PRODUCT Aluminium Alloy Solid Rod for TIG Welding	REQUIREMENTS AWS A5.10: ER5556 ISO 18273: SAI5556 GB/T 10858-2008: SAI5556(AlMg5Mn1Ti)							
BRAND MARK	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
DESIGNATION ER-5556(TIG)								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEAT No.	Spec.	Item Code	N.WEIGHT	PCS.	MFG. DATE		
5556240116	618205	1.6 mm	7063	25 KG	10 TUBES	20240305		
5556240124	618205	2.4 mm	7064	100 KG	40 TUBES	20240305		
5556240132	618205	3.2 mm	7065	62.5 KG	25 TUBES	20240305		
CHEMICAL COMPOSITION FOR ER5556								
	Si	Fe	Cu	Mn	Cr	Zn	Ti	Mg
STANDARD(MAX)	0.25	0.40	0.10	0.5~1.0	0.05~0.20	0.25	0.05~0.20	4.70~5.50
TEST	0.07	0.14	0.022	0.76	0.095	0.12	0.103	5.08
EN 10204-3.1								

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