




INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2023-02-20	CERT NO. 256961				
consignee ref.	BUYER REF	PACK 25 TUBES				
Specialised Welding Products	REQUIREMENTS AWS A5.10: ER4047 ISO 18273 : SAI4047 GB/T 10858-2008: SAI4047(AISI12)					
PRODUCT Aluminium Alloy Solid Rod for TIG Welding	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947					
BRAND MARK	 0036 14 0036-CPR-S 103.2017.001 EN 13479 + EN ISO 18273					
DESIGNATION ER-4047(TIG)						
DATE OF LOADING	TERMS OF DELIVERY					
LOT NO.	HEAT No.	Spec.	N.WEIGHT	PCS.	MFG. DATE	
4047221216	776855	1.6 mm	7054 12.5 KG	5 TUBES	20230104	
4047221224	776855	2.4 mm	7055 25 KG	10 TUBES	20230104	
4047221232	776855	3.2 mm	7056 25 KG	10 TUBES	20230104	
CHEMICAL COMPOSITION FOR ER-4047(AISI12)						
	Si	Fe	Cu	Mn	Zn	Mg
STANDARD(MAX)	11~13	0.80	0.30	0.15	0.20	0.10
TEST	11.85	0.21	0.09	0.04	0.07	0.012
EN 10204-3.1						

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