




# INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE <b>2023-02-20</b>	CERT NO. <b>256961</b>				
consignee ref.	BUYER REF	PACK <b>25 TUBES</b>				
<b>Specialised Welding Products</b>	REQUIREMENTS <b>AWS A5.10: ER4047</b> <b>ISO 18273 : SAI4047</b> <b>GB/T 10858-2008: SAI4047(AISI12)</b>					
PRODUCT <b>Aluminium Alloy Solid Rod for TIG Welding</b>	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947					
BRAND MARK	 0036 14 0036-CPR-S 103.2017.001 EN 13479 + EN ISO 18273					
DESIGNATION <b>ER-4047(TIG)</b>						
DATE OF LOADING	TERMS OF DELIVERY					
LOT NO.	HEAT No.	Spec.	N.WEIGHT	PCS.	MFG. DATE	
<b>4047221216</b>	<b>776855</b>	<b>1.6 mm</b>	<b>7054 12.5 KG</b>	<b>5 TUBES</b>	<b>20230104</b>	
<b>4047221224</b>	<b>776855</b>	<b>2.4 mm</b>	<b>7055 25 KG</b>	<b>10 TUBES</b>	<b>20230104</b>	
<b>4047221232</b>	<b>776855</b>	<b>3.2 mm</b>	<b>7056 25 KG</b>	<b>10 TUBES</b>	<b>20230104</b>	
CHEMICAL COMPOSITION FOR ER-4047(AISI12)						
	<b>Si</b>	<b>Fe</b>	<b>Cu</b>	<b>Mn</b>	<b>Zn</b>	<b>Mg</b>
STANDARD(MAX)	11~13	0.80	0.30	0.15	0.20	0.10
<b>TEST</b>	<b>11.85</b>	<b>0.21</b>	<b>0.09</b>	<b>0.04</b>	<b>0.07</b>	<b>0.012</b>
<b>EN 10204-3.1</b>						

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