




INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2023-04-13	CERT NO. 257178						
consignee ref.	BUYER REF 42284	PACK 420 CTNS						
Specialised Welding Products	REQUIREMENTS AWS A5.10: ER5356 ISO 18273 : SAI5356 GB/T 10858-2008: SAI5356(AlMg5Cr(A)) APPR.:CE:DB							
PRODUCT Aluminium Alloy Solid Wire for MIG Welding	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
BRAND MARK	 0036 14 0036-CPR-S 103.2017.001 EN 13479 + EN ISO 18273							
DESIGNATION ER-5356(MIG)								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEAT No.	Spec.		N.WEIGHT	PCS.	MFG. DATE		
5356230310	558745	1.0 mm	7024	90 KG	180 CTNS	20230325		
5356230310	558745	1.0 mm	7031	100 KG	50 CTNS	20230325		
5356230312	558745	1.2 mm	7032	30 KG	15 CTNS	20230325		
5356230310	558745	1.0 mm	7035	150 KG	25 CTNS	20230325		
5356230312	558745	1.2 mm	7036	900 KG	150 CTNS	20230325		
CHEMICAL COMPOSITION FOR ER-5356(AlMg5)								
	Si	Fe	Cu	Mn	Cr	Zn	Ti	Mg
STANDARD(MAX)	0.25	0.40	0.10	0.05~0.20	0.05~0.20	0.10	0.06~0.20	4.50~5.50
TEST	0.11	0.17	0.029	0.13	0.09	0.024	0.12	5.18
EN 10204-3.1								

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