




INSPECTION CERTIFICATE

According to EN 10204 3.1

Our Inv. (Ref) No.	DATE 2023-03-21	CERT NO. 257070						
consignee ref.	BUYER REF	PACK 515 CTNS						
Specialised Welding Products	REQUIREMENTS AWS A5.10: ER5356 ISO 18273 : SAI5356 GB/T 10858-2008: SAI5356(AlMg5Cr(A)) APPR.:CE:DB							
PRODUCT Aluminium Alloy Solid Wire for MIG Welding	Welding Position: PA, PB, PC, PD, PF DIN EN ISO6947							
BRAND MARK	 0036 14 0036-CPR-S 103.2017.001 EN 13479 + EN ISO 18273							
DESIGNATION ER-5356(MIG)								
DATE OF LOADING	TERMS OF DELIVERY							
LOT NO.	HEAT No.	Spec.		N.WEIGHT	PCS.	MFG. DATE		
5356230110	558735	1.0 mm	7024	100 KG	200 CTNS	20230304		
5356230112	558735	1.2 mm	7025	40 KG	80 CTNS	20230304		
5356230108	558735	0.8 mm	7030	30 KG	15 CTNS	20230304		
5356230110	558735	1.0 mm	7031	80 KG	40 CTNS	20230304		
5356230110	558735	1.0 mm	7035	180 KG	30 CTNS	20230304		
5356230112	558735	1.2 mm	7036	900 KG	150 CTNS	20230304		
CHEMICAL COMPOSITION FOR ER-5356(AlMg5)								
	Si	Fe	Cu	Mn	Cr	Zn	Ti	Mg
STANDARD(MAX)	0.25	0.40	0.10	0.05~0.20	0.05~0.20	0.10	0.06~0.20	4.50~5.50
TEST	0.12	0.17	0.023	0.13	0.09	0.024	0.12	4.95
EN 10204-3.1								

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