




INSPECTION CERTIFICATE According to EN 10204 3.1

PO No.: 42957
Date of Issue: 2023/08/10

Commodity	WELDING WIRE	Trade Model	XCJ50-6 (SG2)	Size	1.0mm	Batch No.	1513MIXALT-23080210			
Chemical Composition of Welding Wires (%)		Mechanical Properties of Deposited Metals			Others					
Items	Test Result	Items	Test Result	Items	Test Result					
C	0.064	Yield Strength (MPa)	468	Radiographic Inspection	I					
S	0.019									
Mn	1.440	Tensile Strength (MPa)	553							
Si	0.870									
P	0.013	Elongation ratio A (%)	28							
Cr	0.031									
Ni	0.012	Impact Test								
Mo	0.001									
V	0.008	Impact Temp. (°C)	Gas					Impact Value KV2(J)		
Al	0.003									
Ti+Zr	0.007	-40	C1	75	71	62				
Cu	0.140	-40	M21	80	69	69				
Norms: AWS A5.18: ER70S-6 ISO14341-A – G 42 4 C1/M21 3Si1 GB/T 8110-2008: 50-6 Approved by: ISO,UKCA,LR,TUV,DB,CE,ABS		 0035 14 DoP No. XCJSG2 EN13479:2017			WE HEREBY CERTIFY THAT THIS REPORT IS CORRECT AND THAT ALL TEST RESULTS ARE IN COMPLIANCE WITH THE SPECIFICATION DESCRBRD HEREIN. THE MANUFACTURING PROCESS OF OUR PRODUCTIS IN ACCORDANCE WITH THE CERTIFICATION CONDITION.WE ARE RESPONSIBLE FOR THE QUALITY OF OUR PRODUCTS.					

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