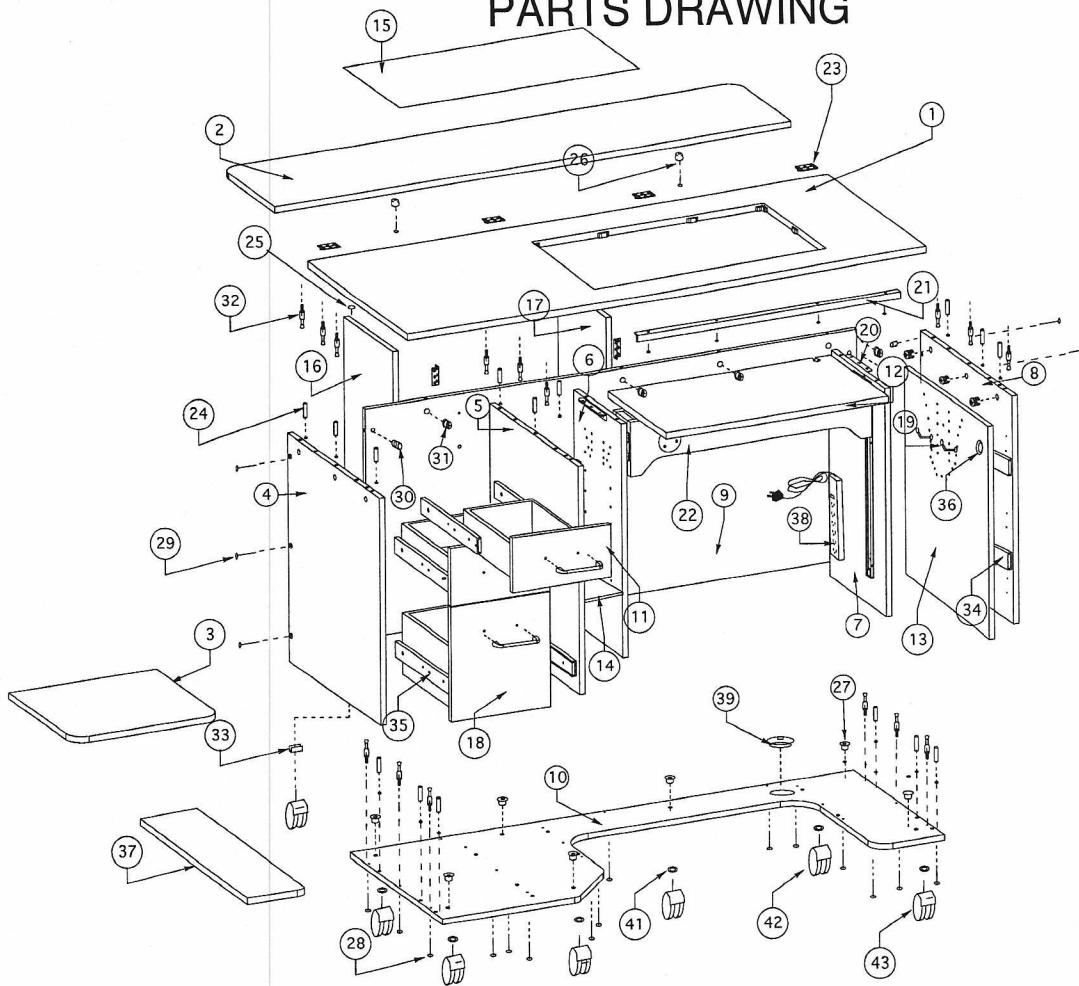


MODEL: 9080A PARTS DRAWING



NOTE: WHEN ORDERING REPLACEMENT PARTS, PLEASE SPECIFY PART NUMBER _____ AND COLOR _____.

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY. REQ.</u>
9080A-1	TOP	1	9080A-31	CAM LOCK	18
9080A-2	DROP LEAF	1	9080A-32	CAM LOCK PIN	18
9080A-3	DRAWER EXTENSION PLATFORM	1	9080A-33	CASTER "U" BRACKET	2
9080A-4	LEFT SIDE PANEL	1	9080A-34	100# 450MM DRAWER GUIDE	2
9080A-5	MIDDLE PANEL	1	9080A-35	SC 400MM DRAWER GUIDES (1 SET)	3
9080A-6	LEFT LIFT SIDE PANEL	1	9080A-36	FINGER PULL	1
9080A-7	RIGHT LIFT SIDE PANEL	1	9080A-37	FOAM PROTECTOR PAD	1
9080A-8	RIGHT SIDE PANEL	1	9080A-38	ELECTRIC POWER STRIP W/SCREWS	1
9080A-9	BACK PANEL	1	9080A-39	WIRING GROMMET	1
9080A-10	BOTTOM PANEL	1	9080A-40	PULL W/SCREWS	3
9080A-11	MEDIUM DRAWER	2	9080A-41	CASTER WASHER	7
9080A-12	MOUNTING BOARD	1	9080A-42	5/16" THREAD NON-LOCK CASTER	4
9080A-13	HOOP STORAGE PULL-OUT	1	9080A-43	5/16" THREAD LOCKING CASTER	3
9080A-14	ADJUSTABLE SHELF W/ PINS	2	9080A-44	PUSH IN LOCKING CASTER	2
9080A-15	FILLER PANEL	1			
9080A-16	LEFT SUPPORT PANEL	1			
9080A-17	RIGHT SUPPORT PANEL	1			
9080A-18	LARGE DRAWER	1			
9080A-19	HOOP HOOKS	6			
9080A-20	6" METAL BRACKET W/ SCREWS	2			
9080A-21	TOP SUPPORT RAIL W/SCREWS	1			
9080A-22	REFER TO MODEL 19 PAPER	1			
9080A-23	BUTT HINGE W/SCREWS	8			
9080A-24	WOOD DOWEL	32			
9080A-25	GLIDE TACK	2			
9080A-26	NYLON STOP W/SCREW	2			
9080A-27	5/16" THREAD INSERT NUT	7			
9080A-28	SCREW #8 X 1 1/8"	26			
9080A-29	2" CONNECTOR BOLT	6			
9080A-30	BARREL NUT 5/8"	6			

MODEL 9080A ASSEMBLY INSTRUCTIONS

8/7/2024

1. UNPACKING CABINET

AFTER OPENING CARTON REMOVE
BOTTOM CORNER PIECES ONLY.
LEAVE FOAM SPACER TRAY.

WITH THE HELP OF ANOTHER PERSON,
SLOWLY LOWER BACK OF CABINET ONTO
FLOOR AND THEN ROTATE UPRIGHT
AS SHOWN IN FIGURE #1A.

LIFT CARTON OFF OF CABINET. LIFT
CABINET OFF OF FOAM SPACER TRAY
AS SHOWN IN FIGURE #1B

FIGURE #1A

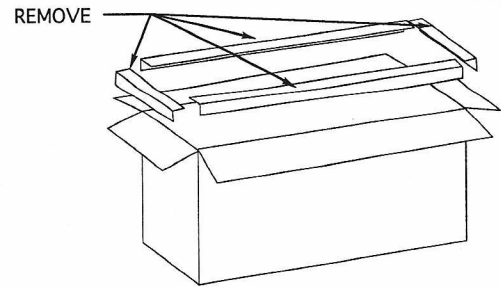
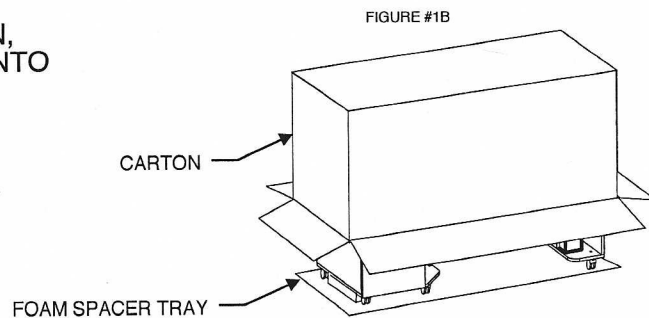


FIGURE #1B

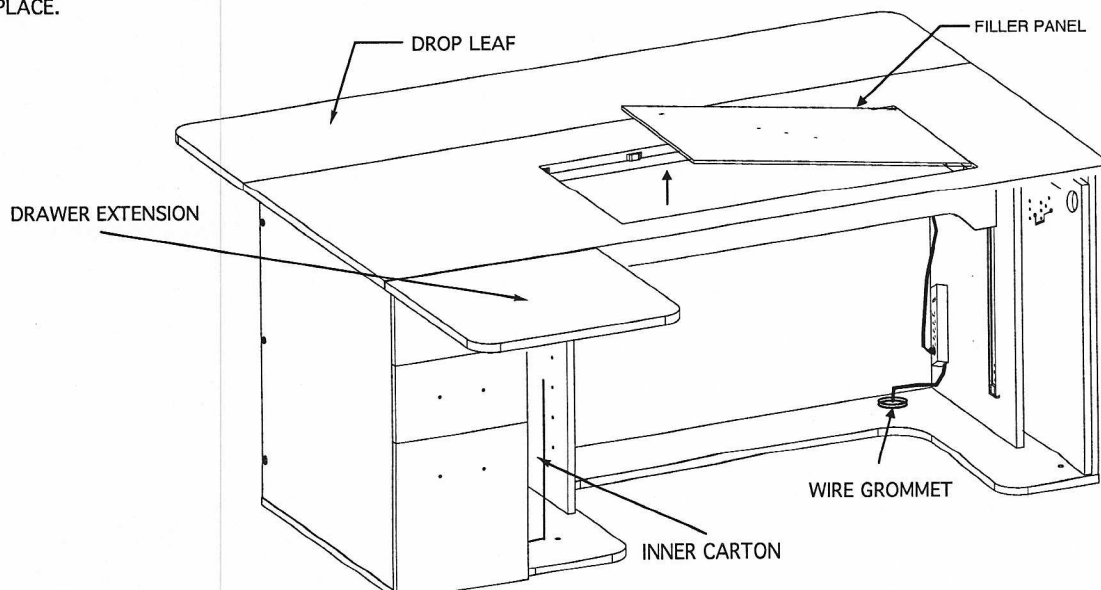


2. OPEN CABINET AND REMOVE INNER CARTON

REMOVE INNER CARTON AND
TAKE OUT ALL PARTS. PULL OUT WIRING
GROMMET AND ROUTE POWER CORD
THROUGH HOLE. PUSH WIRING GROMMET
BACK IN PLACE. PLUG POWER CORD INTO
POWER OUTLET. REMOVE FILLER PANEL BY
REMOVING TAPE STRIPS WHEN UNPACKING.
TO REMOVE INSERT/FILLER PANEL FROM
TOP, PUSH UP FROM BOTTOM SIDE AS
SHOWN IN FIGURE #2. LIFT UP DROP LEAF
AND USE SUPPORT PANEL TO HOLD DROP
LEAF IN PLACE.

PULL DRAWER OUT COMPLETELY. ALIGN
PINS ON BACK EDGE OF DRAWER EXTENSION
PLATFORM TO RECEIVING HOLES ON FRONT EDGE
OF TOP. LOWER DRAWER EXTENSION PLATFORM
ONTO DRAWER FRONT WHILE ALIGNING PINS
IN RECEIVING HOLES.
THE DRAWER EXTENSION PLATFORM FITS TIGHTLY
INTO RECEIVER HOLES. WHEN INSTALLING USE FINGERS
TO PULL ON DRAWER FACE AND THUMBS ON DRAWER
EXTENSION PLATFORM UNTIL PINS GO INTO PLACE.

FIGURE #2



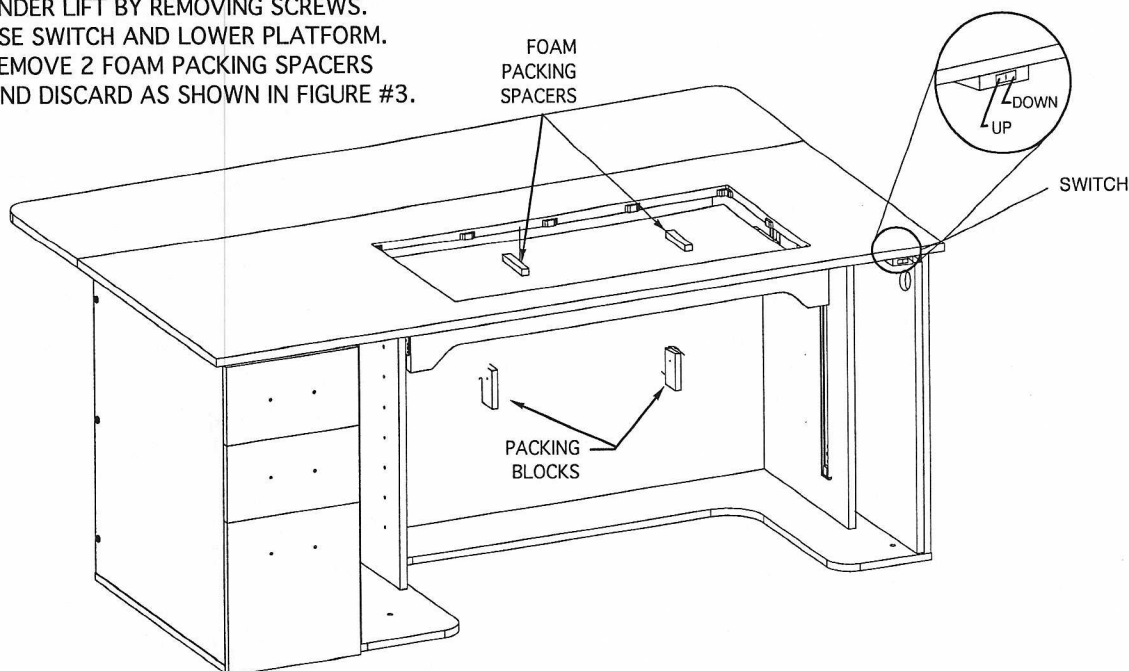
MODEL 9080A ASSEMBLY INSTRUCTIONS

8/7/2024

3. REMOVE PACKING FROM ELECTRIC LIFT AND OPTIONAL FOOT SHELF REMOVAL

FIGURE #3

REMOVE 2 PACKING BLOCKS LOCATED UNDER LIFT BY REMOVING SCREWS. USE SWITCH AND LOWER PLATFORM. REMOVE 2 FOAM PACKING SPACERS AND DISCARD AS SHOWN IN FIGURE #3.



4. EMBROIDERY AND HOOP STORAGE

PULL OUT HOOP STORAGE PULL-OUT LOCATED ON THE RIGHT SIDE OF CABINET. SCREW 2-HANGER HOOKS INTO PRE-DRILLED HOLES ON LEFT LIFT PANEL TO HOLD HOOP. CONTINUE WITH NEXT SMALLEST HOOP(S) AS SHOWN IN FIGURE #4.

