



DTF HEATPRESS SETTINGS

GENERAL SETTINGS

(DTFPRO Cold Peel film and DTFPRO inks)

PRESSURE: 60LB of pressure

POLY: 275/10seconds

TRI: 275/10seconds

50/50: 300/12seconds

COTTON:
325/15seconds

For a matte look for the transfer, press a second time with Kraft Paper for 10 Seconds.

ADDITIONAL SUGGESTIONS

COTTONS and BLENDS

300-315/325 F for 10-12s Second press 5-10s Medium pressure is best.
Hoodies may require 325 and up, medium press 10-12

POLYESTERS:

265-275/285 F for 8-10s Med-light pressure, (if they are thinner), otherwise, it creates a box or scorches transfer.
Polyester settings may vary a lot, but best to use lower temp and pressure generally

FINISHING

Matte finish : Cover sheet : Kraft/parchment cover sheet, rougher texture. Shiny/gloss finish: Teflon cover sheet
Specific silicone pads with texture can be used to prevent gloss look, gives print a nice textured feel.

Thicker fabrics require more heat, generally.
Hats (poly) may require 245-250 for 5-8 s, Umbrellas, EZ-ups, stadium chairs will require testing and trial and error.
Do a 24hr test (fine tuning) for a day to see if the ink migrates (clothing dye reacts with the DTF ink)

GARMENT TYPES

DTF works with almost all Fabrics and garment types:
Combed Cotton, Ring Spun Cotton, Organic Cotton, Polyesters, Blended Fabrics, Poly-Cottons, Tri-Blends, Polyester-Spandex, Leather, Vinyl, Denim, Canvas and much more.