

| Technical Data – Standard Pattern                |   |
|--|---|
| Minimum roof pitch*                              | 17.5° smoothfaced at 100mm headlap            |
|  | 22.50 smoothfaced at 75mm headlap             |
|  | 30° sandfaced at 75mm headlap                 |
| Headlap (minimum)                                | 75 mm   |
| Headlap (maximum)                                | 120 mm  |
| Batten spacing at maximum gauge                  | 305 mm  |
| Batten spacing at minimum gauge                  | 260 mm  |
| Size of tile                                     | 380 x 230 mm                                  |
| Covering capacity at maximum gauge               | 17.9 tiles per m² at 100mm headlap            |
|  | 16.4 tiles per m <sup>2</sup> at 75mm headlap |
| Cover width                                      | 200 mm  |
| Profile depth                                    | 40 mm   |
| Hanging length                                   | 355 mm  |
| Weight as laid                                   | 53.7 kg per m² at 100mm headlap               |
|  | 49.2 kg per m² at 75mm headlap                |
| Weight per 1000 (including pallet & packaging)   | 2.995 tonnes                                  |
| Weight per tile                                  | 2.95 kg                                       |
| Weight per pallet (including pallet & packaging) | 1.079 tonnes                                  |
| Quantity per pallet                              | 360   |
| Battens per m <sup>2</sup>                       | 3.6 m at 100mm headlap                        |
|  | 3.3 m at 75mm headlap                         |
| Batten size - up to 450 mm rafter centres        | 38 x 25mm                                     |
| Batten size - up to 600 mm rafter centres        | 50 x 25mm                                     |
| Nail size/type for tiles                         | 50 x 3.35 mm aluminium ring shank clout head  |
| Nail size/type for metal tile clips              | 55 x 3.35 mm aluminium ring shank clout head  |
|  |   |

Product specification is subject to change and will be updated accordingly. Unless otherwise stated, data is based on the tiles laid at minimum headlap.

For projects where the rafters are below 22.5 degrees the roof substructure must be installed in accordance with the Sandtoft low pitch installation guide. Contact Sandtoft Technical Department for advice and a full roof specification. Rafter length restrictions apply at minimum roof pitch.

Concealed and Cowl Standard Pattern ventilators must not be used on roof pitches below 22.5°.

Before deciding on the batten gauge and linear coverage, the roof tiler should inspect each batch of tiles to ensure that the correct minimum headlap and sidelap are achieved. For further guidance, download the <u>Standard Pattern installation Guide</u>.

## Tile Fixing

Sandtoft roof tiles must be laid and fixed to comply with BS 5534: the British Standard Code of practice for slating and tiling, and BS 8000: Part 6: the British Standard Code of practice for workmanship on building sites.

To ensure compliance with these Standards we strongly recommend that a calculated fixing specification be obtained from Sandtoft Technical Support or using Sandtoft's online FixSPEC tool at <a href="https://www.wienerberger.co.uk">www.wienerberger.co.uk</a> or <a href="https://www.wienerberg.co.uk">www.wienerbergerg.co.uk</a> or <a href="https://www.wienerberg.co.uk">www.wienerberg.co.uk</a> or <a href="https://www.wienerberg.co.

For further information go to  $\underline{\text{www.wienerberger.co.uk}} \text{ or contact Sandtoft Technical Support on } 0844\,9395\,999.$ 



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