

Minimum roof pitch*	16.5° at 100mm headlap
This is a second	22.5 ⁰ at 75mm headlap
Headlap (minimum)	75 mm
Headlap (maximum)	120 mm
Batten spacing at maximum gauge	345 mm
Batten spacing at minimum gauge	300 mm
Size of tile	420 x 334 mm
Covering capacity at maximum gauge	10.2 tiles per m² at 100mm headlap
	9.4 tiles per m² at 75mm headlap
Cover width	307 mm
Profile depth	28 mm
Hanging length	405 mm
Weight as laid	50.5 kg per m ² at 100mm headlap
	46.5 kg per m² at 75mm headlap
Weight per 1000 (including pallet & packaging)	5.098 tonnes
Weight per tile	4.95 kg
Weight per pallet (including pallet & packaging)	1.034 tonnes
Quantity per pallet	204
Battens per m ²	3.1 m at 100mm headlap
	2.9 m at 75mm headlap
Batten size - up to 450 mm rafter centres	38 x 25mm
Batten size - up to 600 mm rafter centres	50 x 25mm
Nail size/type for tiles	50 x 3.35 mm aluminium ring shank clout head
Nail size/type for clips	Nail included within the clip

Product specification is subject to change and will be updated accordingly. Unless otherwise stated, data is based on the tiles laid at minimum headlap.

For projects where the rafters are below 22.5 degrees the roof substructure must be installed in accordance with the Sandtoft low pitch installation guide. Contact Sandtoft Technical Department for advice and a full roof specification. Rafter length restrictions apply at minimum roof pitch.

For roof pitches down to 22.5° Calderdale cowl and concealed tile ventilators are available for use. For pitches below 22.5° a low pitch concealed tile ventilator is available. Contact Sandtoft technical support for further information.

Before deciding on the batten gauge and linear coverage, the roof tiler should inspect each batch of tiles to ensure that the correct minimum headlap and sidelap are achieved. For further guidance, download the <u>Calderdale Edge Installation Guide</u>.

Tile Fixing

Sandtoff roof tiles must be laid and fixed to comply with BS 5534: the British Standard Code of practice for slating and tiling, and BS 8000: Part 6: the British Standard Code of practice for workmanship on building sites.

To ensure compliance with these Standards we strongly recommend that a calculated fixing specification be obtained using Sandtoft's online FixSpec tool at www.roofspec.co.uk. For further guidance on fixing specifications, please contact Sandtoft Technical Support.

For further information go to $\underline{www.wienerberger.co.uk} \text{ or contact Sandtoft Technical Support on } 0844\ 9395\ 999.$



Issue date: 25th September 2017