

A white right-angled triangle is positioned in the top-left corner of the red background.

# Roofing Accessories

NOVEMBER 2018



Our roofs are a complex blend of aesthetics and performance.

Weathertight, but able to breathe from the inside out using integrated dry fix ventilation systems, they're designed to perform and proven to last.

For you, they also need to be quick and economical to install, and for the building owner they require minimal on-going maintenance but maximum durability and long life.

Marley offers all this, as well as a range of dry fix and ventilation, tile fixing and mortar bedding options that make it easy for you to comply with BS 5534.

Trust Marley to take the hassle out of roofing. If you ever need advice on any roofing related issue, you can rely on our team to give you a helping hand.



All factories certified to  
ISO 9001, ISO 14001,  
OHSAS 18001

nssPlus



## Tell me more

Call 01283 722588

Email [info@marley.co.uk](mailto:info@marley.co.uk)

Or visit [marley.co.uk](http://marley.co.uk)



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## THE MARLEY ROOF SYSTEM

We offer the most comprehensive roof system on the market, underwritten by a 15 year warranty.

01/  
DRY RIDGE SYSTEMS



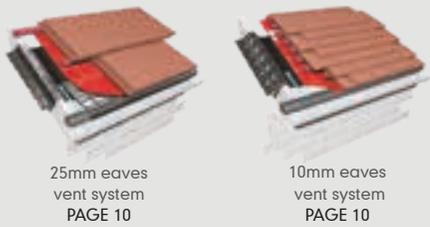
06/  
DRY VALLEY SYSTEMS



02/  
RIDGE VENT TERMINALS



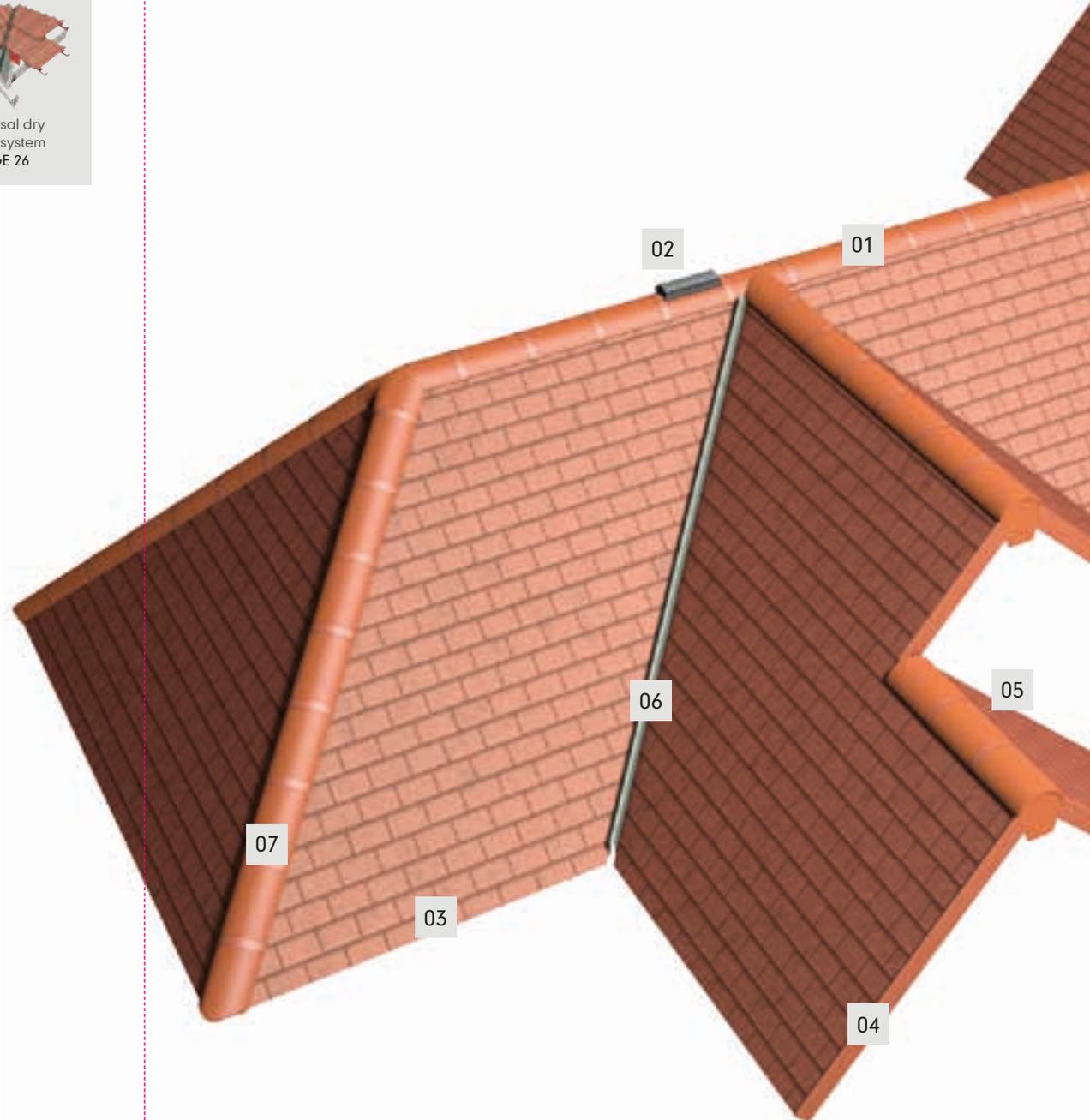
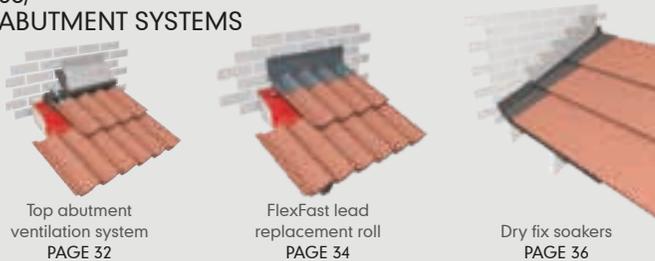
03/  
EAVES VENT SYSTEMS



04/  
DRY VERGE SYSTEMS



05/  
ABUTMENT SYSTEMS





08

10

09

**07/  
DRY HIP SYSTEMS**

Universal HipFast system  
PAGE 28

Dry hip system  
PAGE 30

**08/  
RIDGE SLOPE SYSTEMS**

Universal tile vent terminal  
PAGE 38

Tile ventilation terminals  
PAGE 42

Contour and in-line vents  
PAGES 40, 44

**09/  
UNDERLAYS**

Universal vapour permeable  
PAGE 46

Universal non-breathable  
PAGE 46

**GRP BONDING GUTTERS**

PAGE 45

**10/  
BATTENS**

JB-Red battens  
PAGE 48

Batten end bracket  
PAGE 48

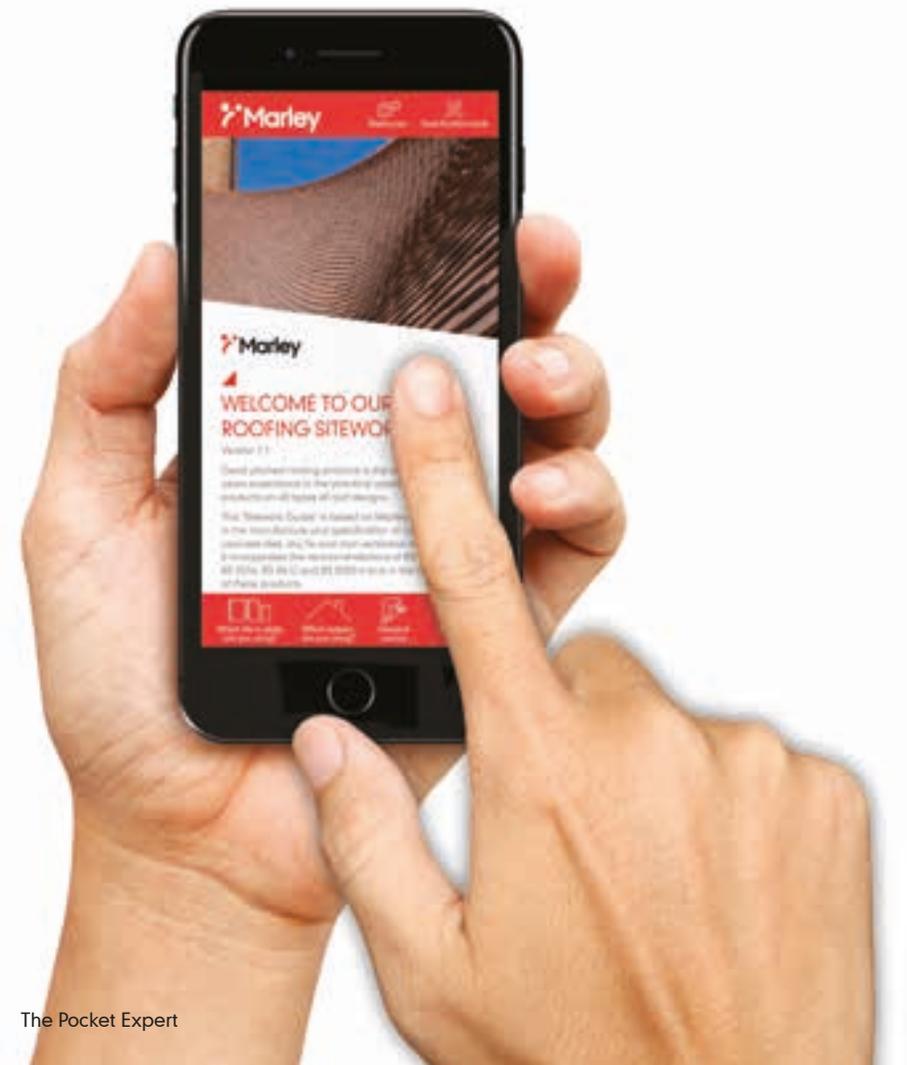
So many elements offered by one supplier, give levels of accountability and integration that reduce design and installation liability. More elements guaranteed to work seamlessly together, give you more time to focus on design and management of your project, complete peace of mind and, of course, better, more durable, lower maintenance roofs.

- ▲ Base layers
- ▲ Roof coverings
- ▲ Detailing
- ▲ Knowledge
- ▲ Confidence

## THE POCKET EXPERT

Our new sitework guide app is your pocket expert on installing your dry fixed roof to the latest British Standards.

Also includes general setting out and fixing guidance.





- Find information on every Marley dry fix and ventilation system  
All BS 5534 and BS 5250 compliant.



- Search by roof area  
To find the information you need, straight away.



- Search by product  
To find the right tile information.



- Follow easy step-by-step fixing instructions  
Making it quicker for you to read on site.



- Find out how Marley can help you  
Discover the free of charge services and support available.



- Play embedded videos  
Short, step-by-step 'how to' videos with hands on demonstrations.

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# SYSTEM SELECTOR



## UNIVERSAL ROOFING ACCESSORIES

10mm eaves vent system	✓	✓	✓	✓	✓
25mm eaves vent system	✓	✓	✓	✓	✓
Dry verge			✓	✓	
HipFast	✓	✓	✓	✓	✓
RidgeFast	✓	✓	✓	✓	✓
Tile vent	✓	✓		✓	
GRP dry valley system	✓	✓	✓	✓	✓
Underlays	✓	✓	✓	✓	✓

## DRY VERGE SYSTEMS

Cloak verge system	✓	✓			
Edgemere dry verge					
Continuous dry verge	✓	✓			
Ashmore dry verge					

## DRY HIP SYSTEMS

Dry hip		✓			
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## DRY VALLEY SYSTEMS

Plain tile valley	✓	✓			
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## VENTILATED DRY RIDGE

Ventilated dry ridge		✓			
Ventilated mono dry ridge		✓			

## ABUTMENT SYSTEMS

Top abutment ventilation system			✓		✓
Dry fix soakers	✓	✓			

## VENTILATION TERMINALS

Gas vent ridge terminals		✓			
Ridge vent terminals		✓			
In-line vents and contour vents	✓	✓			
Tile vent terminals					
Ventilation roof tile					
Ridge vent terminal for condensing boiler		✓			

## BONDING GUTTERS

	✓	✓	✓	✓	✓
--	---	---	---	---	---



EDGEMERE RANGE



MODERN & DUO MODERN



DOUBLE ROMAN



MENDIP



LUDLOW MAJOR/ ECOLOGIC



WESSEX



LUDLOW PLUS



ANGLIA



ASHMORE

✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓
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	✓*	✓	✓					
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								✓

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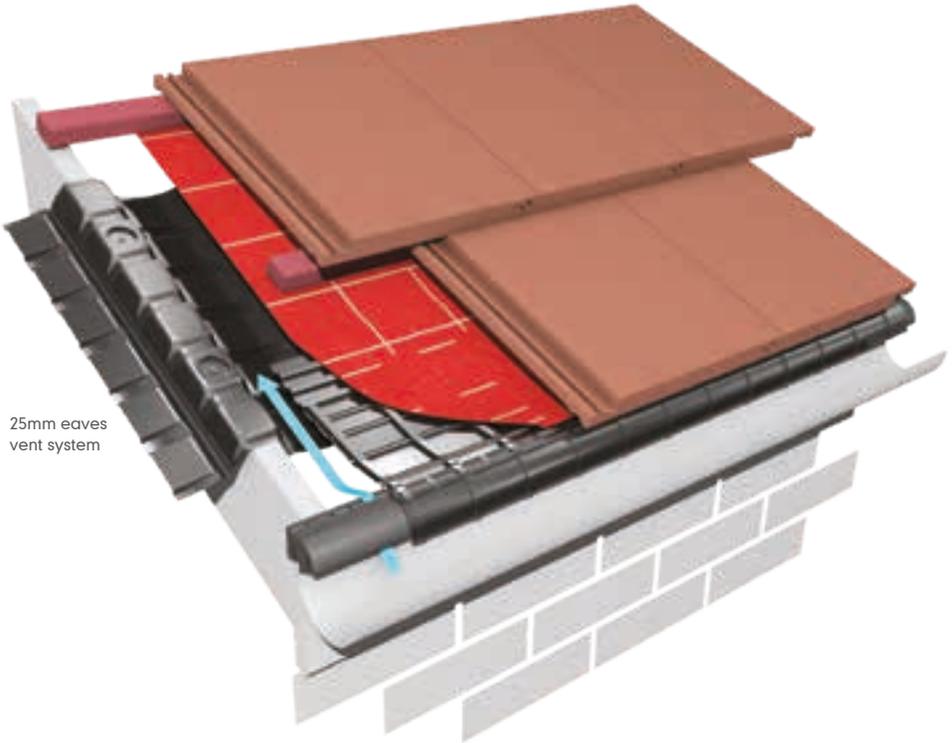
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✓	✓	✓	✓	✓	✓	✓	✓	✓
✓	✓	✓	✓	✓	✓	✓	✓	✓

\* Suitable for Modern only

# UNIVERSAL EAVES VENT SYSTEMS

For use with all tiles and slates, (including eaves vent system PLUS for low pitch roofs with deep insulation).



25mm eaves vent system

## ADVANTAGES

- ▲ Can be used with all Marley and other manufacturers' tiles and slates
- ▲ Simple and fast to install
- ▲ Eaves-to-ridge or eaves-to-eaves ventilation
- ▲ 12.5-55° pitched roofs
- ▲ Eaves vent PLUS for low pitch roofs with deeper insulation
- ▲ Allows clip fixing of tiles at eaves
- ▲ Compresses insulation ensuring airflow
- ▲ Prevents ponding of water
- ▲ Prevents ingress of birds, vermin and insects



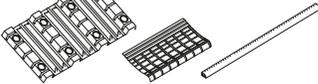
**Tell me more**

PRODUCT INFORMATION

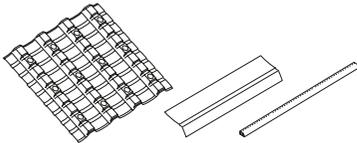
Visit [marley.co.uk/eavesvent](http://marley.co.uk/eavesvent)  
or Tel 01283 722588

## KEY COMPONENTS

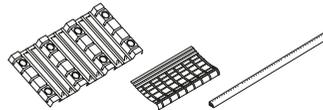
	Code
Universal 10mm eaves vent system (6m pack) comprising of:	46350
- Eaves rafter roll (6m)	
- Felt support tray (10 No.)	
- 10mm strip ventilator (6 No.)	



Universal 10mm eaves vent PLUS system (6m pack) comprising of:	46354
- Eaves rafter roll (6m x 600mm deep)	
- Rigid felt support tray (10 No.)	
- 10mm strip ventilator (6 No.)	



	Code
Universal 25mm eaves vent system (6m pack) comprising of:	46350
- Eaves rafter roll (6m)	
- Felt support tray (10 No.)	
- 25mm strip ventilator (6 No.)	



Gutter spacers (20 per pack)	46355
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Felt support tray (10 No.)	46345
----------------------------	-------



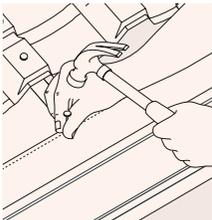
Comb filler strip	30425
-------------------	-------



Continuous rafter roll pack (2 No. 6m)	46323
--	-------



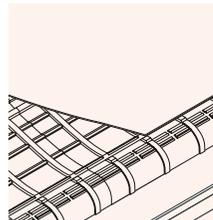
## FIXING OVERVIEW



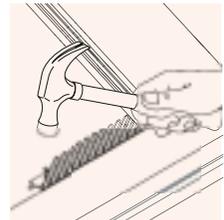
Nail strip ventilator onto fascia board



Place felt support trays over vent strips and nail to rafters



Underlay over support tray (stop 25mm from curved edge)



When using profiled tiles, fix comb filler strip to fascia

# UNIVERSAL DRY VERGE SYSTEM

Compatible with all three main interlocking tile types: large standard, medium format and large format thin leading edge, plus our Lincoln and Maxima clay interlocking tiles.



## BATTEN END CLIP

Ensures a mechanical fix onto the face of the batten when installing dry verge units.



## ADVANTAGES

- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Drainage channels reduce the risk of gable end staining
- ▲ Starter fixing bracket enables fast and secure installation
- ▲ Unrivalled compatibility
- ▲ Manufactured from high grade polypropylene for outstanding durability
- ▲ Simple and fast to install
- ▲ Also suitable for verges without bargeboard
- ▲ Dry verge refurbishment kit allows retro-fit

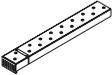
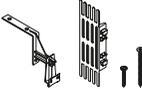


## Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/dryverge](http://marley.co.uk/dryverge)  
or Tel 01283 722588

## KEY COMPONENTS

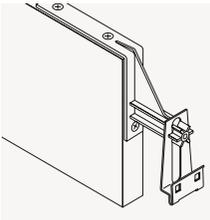
	Code
Universal verge unit	
Left hand	391*
Right hand	392*
	
Modern ridge end cap	394*
	
Segmental ridge end cap	395*
	
Modern mono-ridge end cap and wire hook	
Left hand	396*
Right hand	397*
	

	Code
Segmental mono-ridge end cap and wire hook	
Left hand	395*
	
Dry verge refurbishment fixing kit (24 No. batten extension units)	53580
	
Dry verge starter unit	53931
	
Batten end clip	30214
	

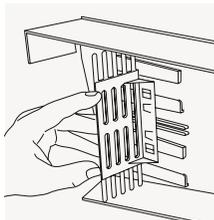
\* Suffix with colour code: 01 Grey, 03 Brown, 04 Terracotta

† Suffix with colour code: 01 Grey, 03 Brown

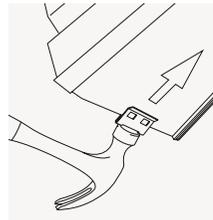
## FIXING OVERVIEW



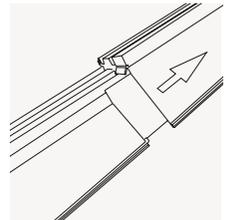
Secure the starter bracket onto the corner of the fascia



Position plastic filler piece



Secure the first verge with mechanical fixing



Slide verge units upwards

# ASHMORE DRY VERGE SYSTEM

Compatible with Ashmore tiles and concrete interlocking plain tiles.



## BATTEN END CLIP

Ensures a mechanical fix onto the face of the batten when installing dry verge units.



## ADVANTAGES

- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Multiple drainage channels to reduce the risk of gable end staining
- ▲ Starter fixing bracket enables fast and secure installation
- ▲ Sleek design complements plain tile aesthetic
- ▲ Manufactured from high grade polypropylene for outstanding durability
- ▲ Simple and fast to install
- ▲ Also suitable for verges without bargeboard



## Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/dryverge](http://marley.co.uk/dryverge)  
or Tel 01283 722588

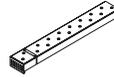
## KEY COMPONENTS

		Code
	Ashmore verge unit Left hand Grey	MA39611
	Right hand Grey	MA39711
	Left hand Brown	MA39713
	Right hand Brown	MA39613
	Left hand Terracotta	MA39614
	Right hand Terracotta	MA39714

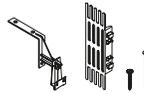
Ashmore segmental ridge end cap Grey	MA39801
Ashmore segmental ridge end cap Brown	MA39803
Ashmore segmental ridge end cap Terracotta	MA39804



	Code
Dry verge refurbishment fixing kit (24 No. batten extension units)	MA53580



Ashmore dry verge starter unit	MA39900
--------------------------------	---------

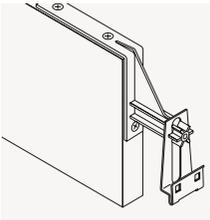


Batten end clip	MA30214
-----------------	---------

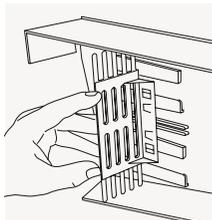


\* Suffix with colour code: 01 Grey, 03 Brown, 04 Terracotta  
† Suffix with colour code: 01 Grey, 03 Brown

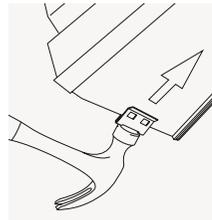
## FIXING OVERVIEW



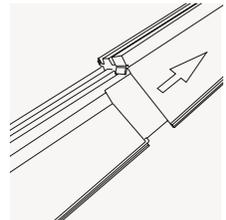
Secure the starter bracket onto the corner of the fascia



Position plastic filler piece



Secure the first verge with mechanical fixing



Slide verge units upwards

# CONTINUOUS DRY VERGE SYSTEM

For use with Ashmore interlocking tiles, concrete plain tiles and clay plain tiles.



## ADVANTAGES

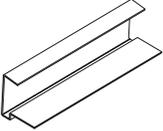
- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Meets BS 8612 requirements
- ▲ Strong and durable
- ▲ Weathertight and maintenance free
- ▲ Creates continuous clean verge detail



**Tell me more**

PRODUCT INFORMATION  
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or Tel 01283 722588

## KEY COMPONENTS

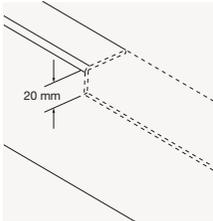
	Code
Universal plain tile dry verge section (3m)	38501
	
Plain tile dry verge fixing kit**	38510

\*\* One fixing kit per length of verge

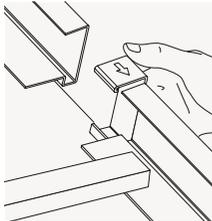
	Code
Modern ridge end cap	394*
	
Segmental ridge end cap	395*
	

\* Suffix with colour code: 01 Grey, 03 Brown, 04 Terracotta

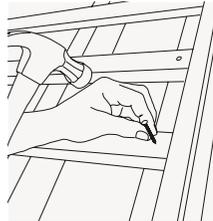
## FIXING OVERVIEW



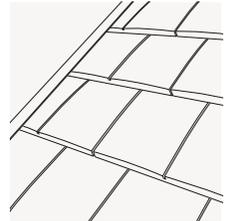
Cut away section at ridge



Universal plain tile verge connector units



Nailing verge units



Installed dry verge system

# CLOAK VERGES

For use with clay and concrete plain tiles, Melodie, Maxima, Mendip, Modern and Double Roman interlocking tiles



Mendip interlocking tile cloak verge



Plain tile cloak verge



Melodie interlocking tile cloak verge



Maxima interlocking tile cloak verge

## ADVANTAGES

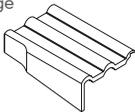
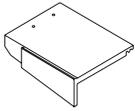
- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Strong and durable
- ▲ Weathertight and maintenance free
- ▲ Suitable with or without bargeboard
- ▲ Creates continuous, clean verge
- ▲ Suitable for range of laps
- ▲ Maximum pitch of 55° if top tile mitred
- ▲ Colour matched to main tiles

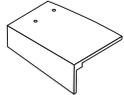


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or Tel 01283 722588

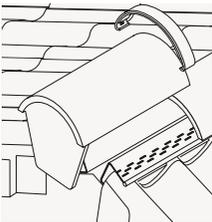
## KEY COMPONENTS

	Code
Mendip cloak verge	
Left hand	245
Right hand	246
	
Mendip half tile	247
Mendip fixing kit	54252
Double Roman cloak verge	
Left hand	265
Right hand	266
	
Double Roman half tile	102
Double Roman fixing kit	54252
Modern cloak verge	
Left hand	371
Right hand	370
	
Modern half tile	372
Modern fixing kit	37300

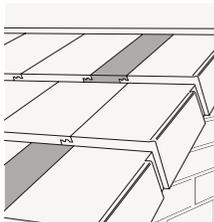
	Code
Concrete plain tile cloak verge	
Left hand	249
Right hand	250
	
Clay plain tile cloak verge	
Left hand	MAKE**ZLVTB
Right hand	MAKE**ZRVTB
	
Maxima cloak verge	
Left hand*	82670
Right hand*	82671
	
Melodie cloak verge	
Left hand*	90780
Right hand*	90778
	

\* codes are for Natural Red

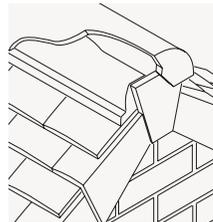
## FIXING OVERVIEW



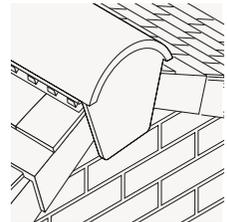
Completing interlocking profiled tile cloak verge at ridge



Maintaining broken bond with half tiles for Modern cloak verge



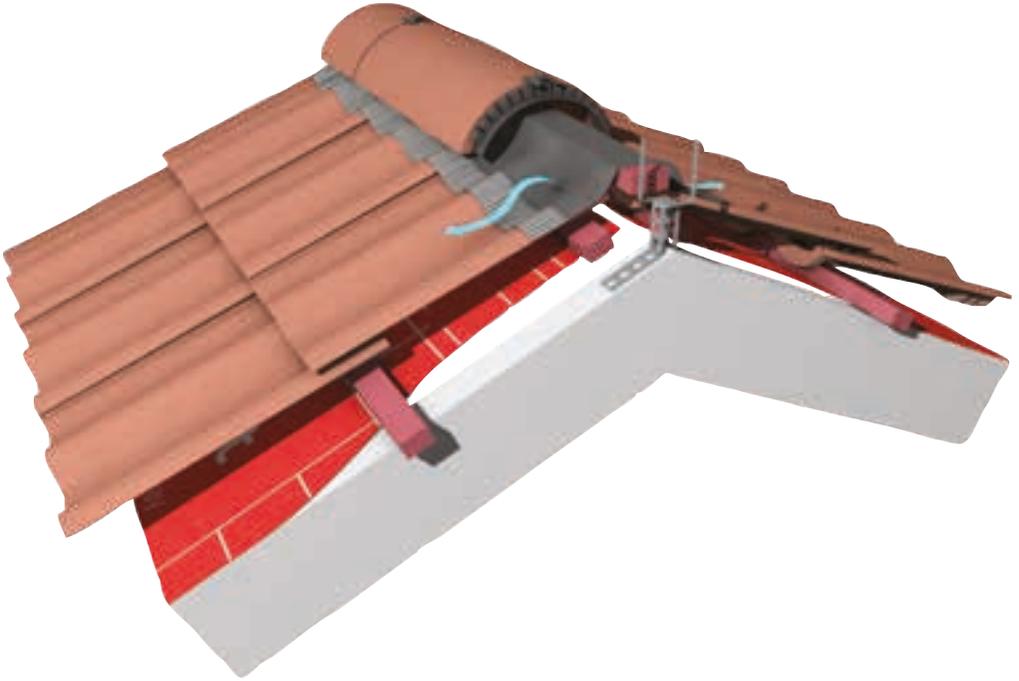
Stop end ridge tile used to finish clay plain tile cloak verge at ridge



Concrete block end ridge finishing plain concrete cloak verge tiles

# UNIVERSAL RIDGEFAST SYSTEM

For use with all tiles and slates.



## ADVANTAGES

- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Meets BS 8612 requirements
- ▲ Highest grade aluminium flashing
- ▲ Hydrophobic membrane for maximum weather resistance
- ▲ Elastomeric membrane for easy installation and prevents rucking
- ▲ Bespoke batten brackets for anchoring to structure
- ▲ Can be used with all concrete tiles and slates
- ▲ Completely dry fixed system
- ▲ Suitable with standard ridge tiles
- ▲ Provides 5mm continuous ventilation along the ridge



Tell me more

PRODUCT INFORMATION

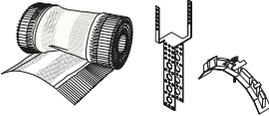
Visit [marley.co.uk/ridgefast](http://marley.co.uk/ridgefast)

or Tel 01283 722588

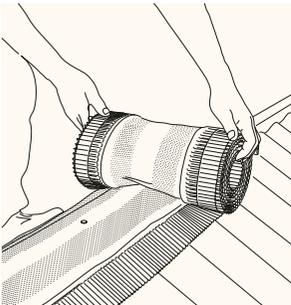
## KEY COMPONENTS

	Code		Code
Universal RidgeFast system (6m pack) comprising of: - Ridge roll (6m) - Ridge batten brackets (10 No.) - Ridge unions (13 No.)	53300	RidgeFast blanking tape (2 x 2m)	33001
		RidgeFast/HipFast union pack (6 No. unions)	53003
		100mm x 4.8mm deep ridge screw pack*	70000

\* For clay half round ridge with profiled tiles



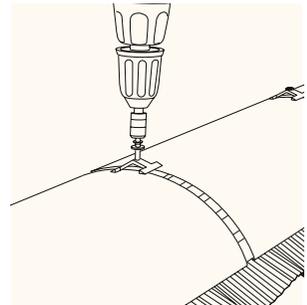
## FIXING OVERVIEW



Roll out RidgeFast roll



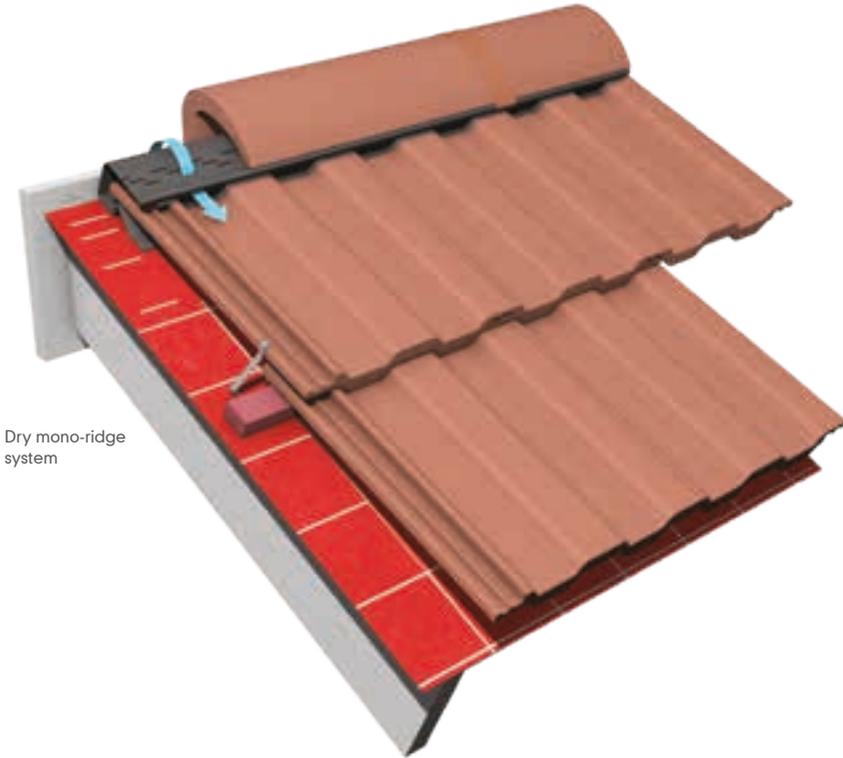
Lay and fix ridges onto roll



Secure ridge union

# VENTILATED DRY RIDGE SYSTEM

For use with all large format interlocking tiles.



Dry mono-ridge system

## ADVANTAGES

- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Simple and fast to install
- ▲ Weathertight and maintenance free
- ▲ Can be used up to 55° pitch
- ▲ Provides 5mm continuous ventilation along the ridge
- ▲ Can be used with all fibre cement slates, concrete tiles and slates
- ▲ Fully compatible with dry hip system



Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/dryridge](http://marley.co.uk/dryridge)  
or Tel 01283 722588

## KEY COMPONENTS

	Code
Batten section (3m) High profile‡ Low profile†	41201 41101
	
Steep pitch batten section (45-55°, 3m) High profile‡ Low profile†	381 382
	
Segmental ridge junction apex cap	439*
	
Modern ridge junction apex cap	440*
	
Modern ridge union	414*
	
Segmental ridge union	413*
	

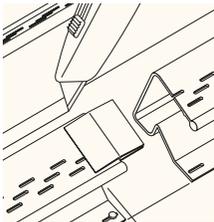
	Code
Segmental mono-ridge union	423*
	
Segmental mono-ridge union end cap Left hand Right hand	427* 428*
	
Filler units	
Double Roman (vented)	42105
Ludlow Major (vented)	41601
Ludlow Plus (vented)	41508
Mendip (vented)	41701
Wessex (vented)	41901
Anglia (vented)	41506
Modern/Edgemere/Ashmore (vented)	41501
Lincoln	42107
Dry ridge top course clip and nail pack	
Modern/Duo Modern	30273
Edgemere/Duo Edgemere	30297

\* Suffix with colour code: 01 Grey, 03 Brown, 04 Terracotta

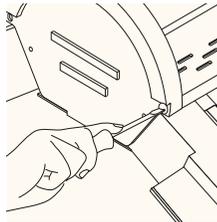
‡ For Double Roman, Mendip, Wessex and Anglia

† For Ashmore, Edgemere range, Modern, Duo Modern, Ludlow Plus and Ludlow Major

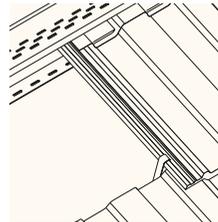
## FIXING OVERVIEW



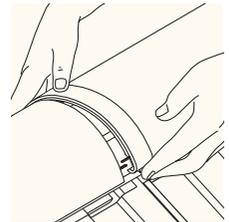
Slit underlay between batten sections and clip using 'H' section piece



Fix ridge end cap to dry ridge battens



Clip top course interlocking tiles or slates (tiles shown)



Fix ridge units and unions

# RIDGE VENT TERMINALS

Available to suit concrete ridges



## ADVANTAGES

- ▲ Suitable for mechanical or passive stack ventilation
- ▲ Compatible with our range of ventilated dry ridge systems
- ▲ Simple and fast installation



**Tell me more**

PRODUCT INFORMATION  
Visit [marley.co.uk/ventilation](http://marley.co.uk/ventilation)  
or Tel 01283 722588



# UNIVERSAL GRP DRY VALLEY

For use with all concrete plain and interlocking tiles



## ADVANTAGES

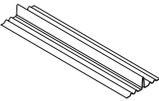
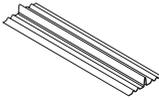
- ▲ Dry fix, mortar-free system
- ▲ Durable GRP technology
- ▲ Simple and fast installation
- ▲ Can accommodate up to 20° pitch variance either side of valley
- ▲ Performs on pitches up to 60°
- ▲ Gives the appearance of a close cut roof



Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/dryvalley](http://marley.co.uk/dryvalley)  
or Tel 01283 722588

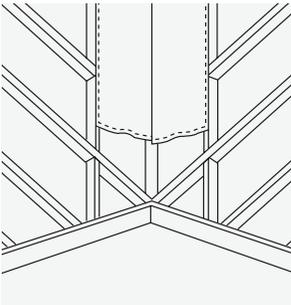
## KEY COMPONENTS

	Code
GRP valley (low profile) 	30422
GRP valley (high profile) 	30421
Tile tail clips (pack)	43602
Head clips (pack)	43604

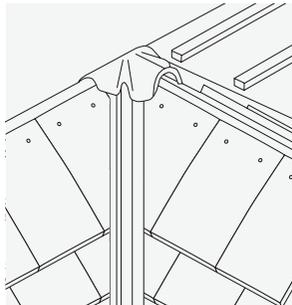
## COMPATIBILITY

	High profile	Low profile
Ashmore		✓
Anglia	✓	
Double Roman	✓	
Edgemere range		✓
Lincoln	✓	
Ludlow Major	✓	
Ludlow Plus	✓	
Maxima	✓	
Melodie	✓	
Mendip	✓	
Modern/Duo Modern		✓
Plain		✓
Wessex	✓	

## FIXING OVERVIEW



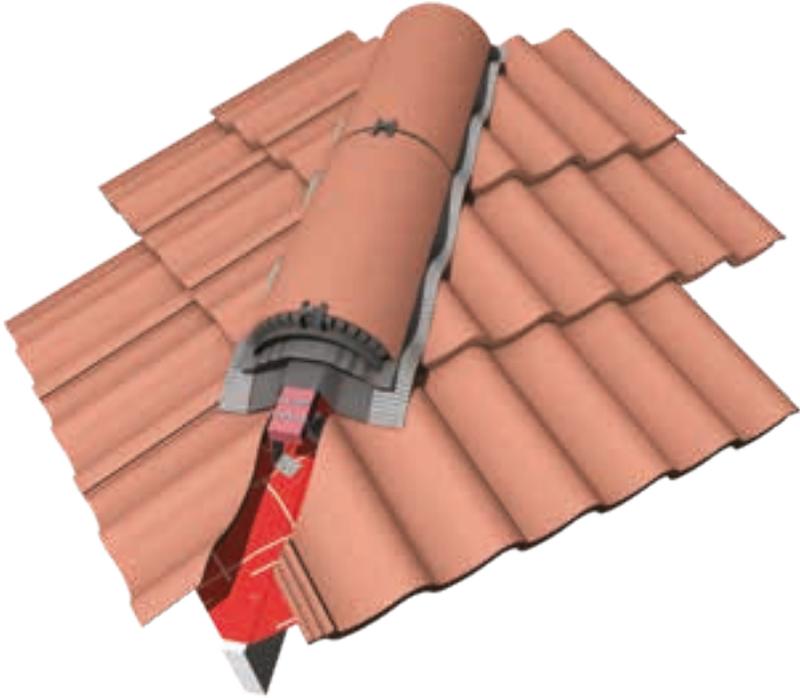
Valley board construction



Tiles or slates cut to rake of valley

# UNIVERSAL HIPFAST SYSTEM

For use with all tiles and slates. Includes more components as standard to provide an effective dry hip.



## ADVANTAGES

- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Meets BS 8612 requirements
- ▲ Highest grade aluminium flashing
- ▲ Hydrophobic membrane for maximum weather resistance
- ▲ Elastomeric membrane for easy installation and prevents rucking
- ▲ Bespoke batten brackets for anchoring to structure
- ▲ Can be used with all concrete tiles and slates
- ▲ Completely dry fixed system
- ▲ Suitable with standard hip tiles



**Tell me more**

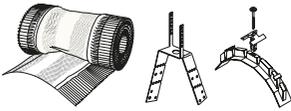
PRODUCT INFORMATION

Visit [marley.co.uk/hipfast](http://marley.co.uk/hipfast)

or Tel 01283 722588

## KEY COMPONENTS

	Code
Universal HipFast system (6m pack) comprising of:	53400
- Hip roll (6m)	
- Hip batten brackets (6 No.)	
- Ridge unions (13 No.) includes C-clips and tail clips	



	Code
Tapered ridge filler (2 No.)* Also available separately	-



1m length hip support trays 715mm each (9 No.)	34002
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RidgeFast/HipFast union pack (6 No. unions)	53003
--	-------

100mm x 4.8mm deep ridge screw pack**	70000
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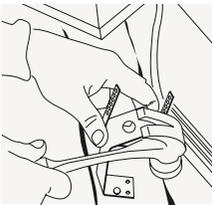
Secret cut tile clip pack	43607
---------------------------	-------

\* For use with Modern ridge tiles only

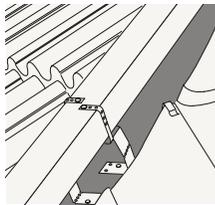
\*\* For clay third round hips with profiled tiles

Both pitches (either side of the hip ridge) must be within 5° of each other.

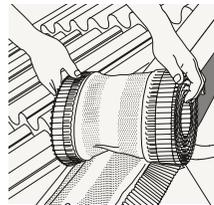
## FIXING OVERVIEW



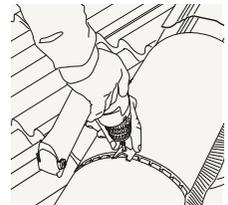
Fix hip batten brackets



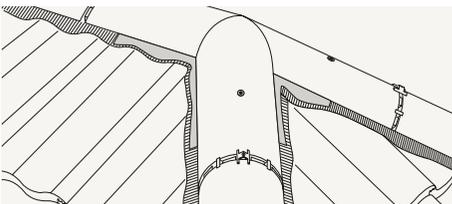
Fix hip batten



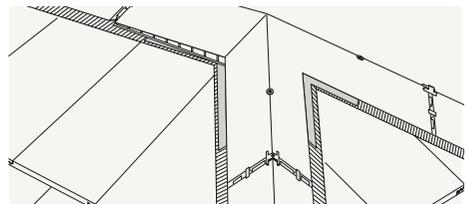
Roll out HipFast roll



Fix hip unions



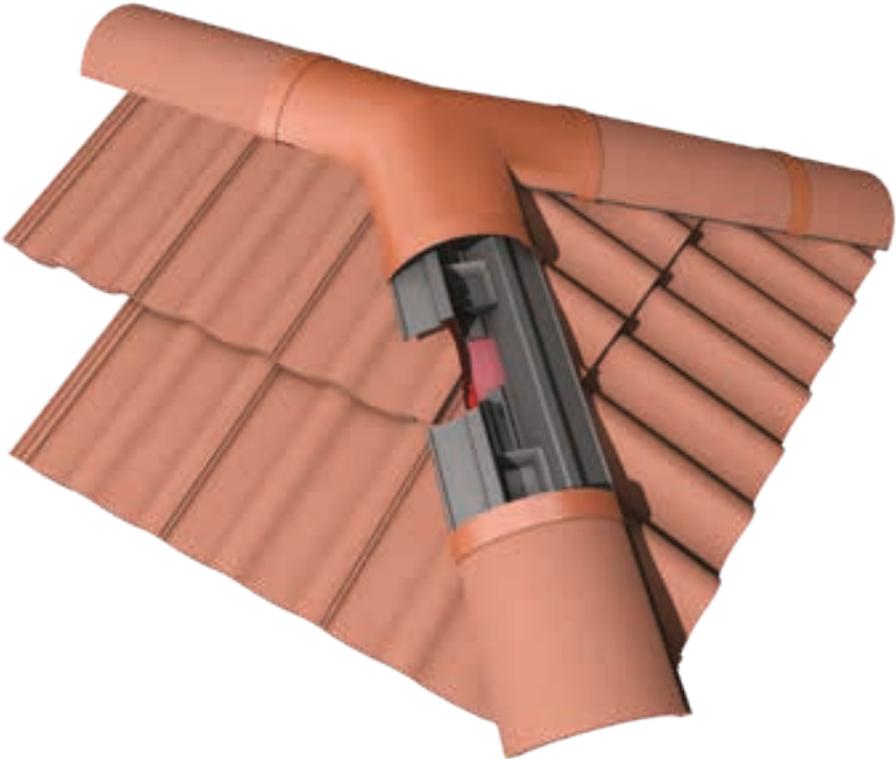
Weathering of hip/ridge junction with lead saddle



Weathering of hip/ridge junction with saddle

# DRY HIP SYSTEM

For use with all concrete interlocking tiles



## ADVANTAGES

- ▲ Meets BS 5534 requirements and NHBC guidelines
- ▲ Simple fast installation
- ▲ Weathertight and maintenance free
- ▲ Can be used up to 45° pitch
- ▲ Can be used with all Marley concrete interlocking tiles
- ▲ Fully compatible with ventilated dry ridge system



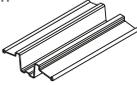
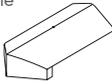
**Tell me more**

PRODUCT INFORMATION

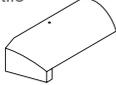
Visit [marley.co.uk/dryhip](http://marley.co.uk/dryhip)

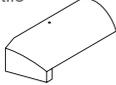
or Tel 01283 722588

## KEY COMPONENTS

	Code
Dry hip batten section	43300
	
Dry hip batten section fixing kit (1 kit per 3m batten section)	
Low profile	54360
High profile	54361
Modern stop end hip tile	292
	
Modern ridge union	4140*
	
Modern hip apex cap	
15-24°	4381*
25-35°	4382*
36-45°	4383*



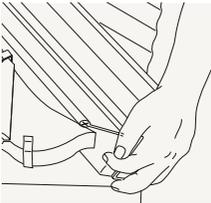
	Code
Third round stop end hip tile	291
	
Third round ridge union	4350
	
Third round hip apex cap	
15-24°	4371*
25-35°	4372*
36-45°	4373*



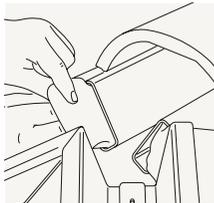
\* Suffix with colour code: 1 Grey, 3 Brown, 4 Terracotta

For high profile tiles, including Mendip, Wessex and Anglia, please speak to our technical advisory service.

## FIXING OVERVIEW



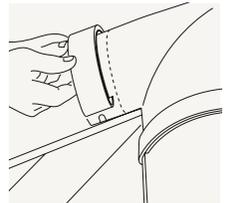
Locate hip batten section between cut tiles



Insert closed cell foam rubber slip at hip/ridge junction



Locate block end hip tile and assembly



Secure apex junction cap with hip/ridge unions

# TOP ABUTMENT VENTILATION SYSTEM

For use with all large format interlocking tiles



## ADVANTAGES

- ▲ Provides ventilation for lean-to roofs
- ▲ Completely dry fixed
- ▲ Provides continuous 5mm ventilation along abutment
- ▲ Provides eaves-to-abutment ventilation when used with universal eaves system



Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/abutment](http://marley.co.uk/abutment)  
or Tel 01283 722588

## KEY COMPONENTS

	Code
Batten section (3m)	
High profile‡	41201
Low profile†	41101
	
Steep pitch batten section (45-55°, 3m)	
High profile‡	381
Low profile†	382
	
Lead support strip	42505
	

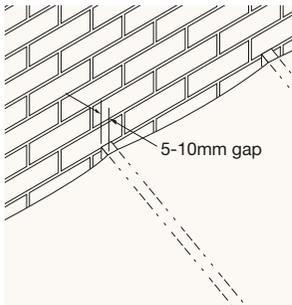
	Code
Fixing kit (6m)	41000
Filler units	
Double Roman (vented)	42105
Ludlow Major (vented)	41601
Ludlow Plus (vented)	41508
Mendip (vented)	41701
Wessex (vented)	41901
Anglia (vented)	41506
Modern/Edgemere/Ashmore (vented)	41501
Lincoln	42107

\* Suffix with colour code: 01 Grey, 03 Brown, 04 Terracotta

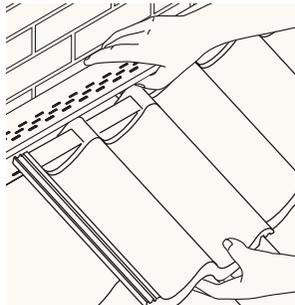
‡ For Double Roman, Mendip, Wessex and Anglia

† For Ashmore, Edgemere range, Modern, Duo Modern, Ludlow Plus and Ludlow Major

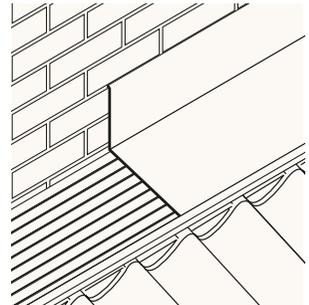
## FIXING OVERVIEW



Felt and batten normally



Insertion of profiled tiles into batten section



Finish by dressing lead onto lead support strips

# FLEXFAST LEAD REPLACEMENT ROLL

For use with all tiles and slates.



## ADVANTAGES

- ▲ Cost-effective when compared with lead
- ▲ No likelihood of theft
- ▲ Lighter and easier to use than lead
- ▲ No need for specialist lead installers
- ▲ Flexible and stretchable, up to 60% elasticity
- ▲ Strong, adhesive butyl backing



Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/abutment](http://marley.co.uk/abutment)  
or Tel 01283 722588

## PRODUCT COMPOSITION



- 01/  
Textured UV-resistant aluminium sheet
- 02/  
Aluminium reinforced mesh
- 03/  
Adhesive butyl layers
- 04/  
Centre-divided protective film

## KEY COMPONENTS

	Code
Lead replacement roll	
5m x 450mm x 1.7mm	MA42611
5m x 300mm x 1.7mm	MA42610



## FIXING OVERVIEW (CHIMNEY FLASHING SHOWN)



Fit chimney flashing at eaves of abutment



Form the material and cut to shape required



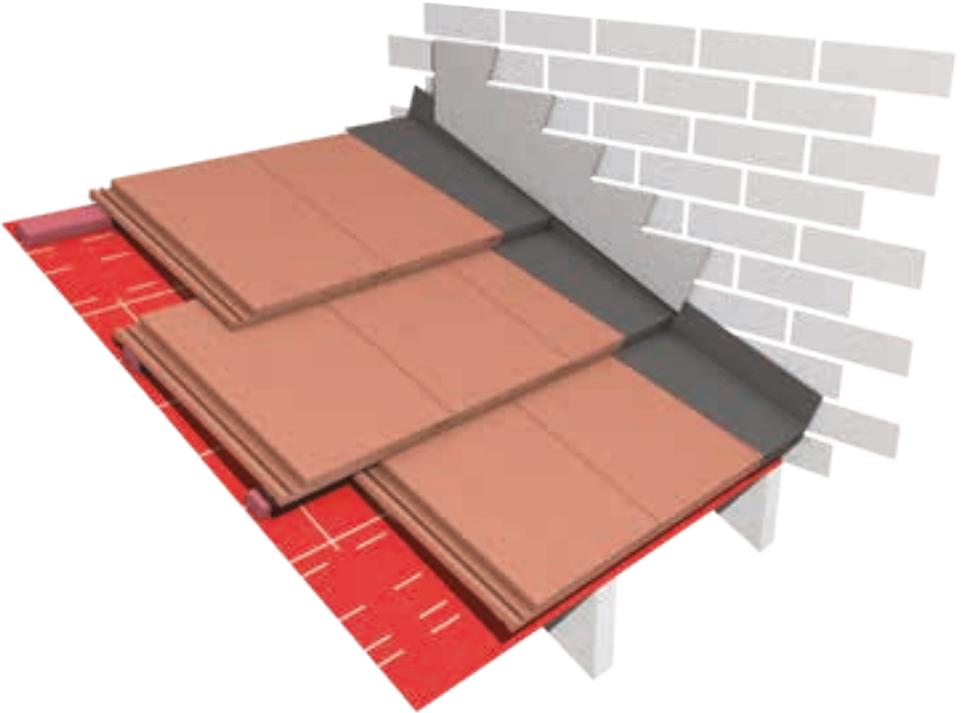
Remove protective film



Stretch lead replacement roll to shape if necessary and press to fit snugly and securely over all surfaces.

# DRY FIX SOAKERS

For use with Modern, Edgemere and Ashmore interlocking tiles, clay and concrete plain tiles



## ADVANTAGES

- ▲ Pre-formed soakers for flat tiles
- ▲ Easy-to-install and lightweight
- ▲ Completely dry fixed
- ▲ Reduces requirement for expensive lead

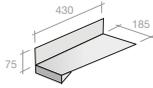


Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/abutment](http://marley.co.uk/abutment)  
or Tel 01283 722588

## KEY COMPONENTS

	Code
Modern dry soakers	
Left hand (10pk)	MA30476
Right hand (10pk)	MA30477



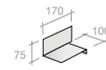
	Code
Ashmore dry soakers	
Left hand (10pk)	MA30472
Right hand (10pk)	MA30473



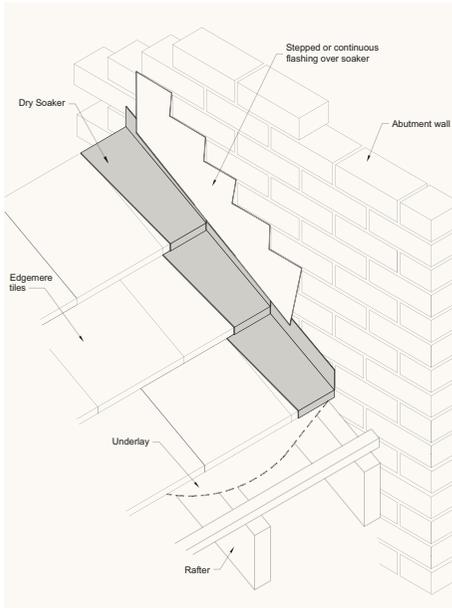
Edgemere dry soakers	
Left hand (10pk)	MA30474
Right hand (10pk)	MA30475



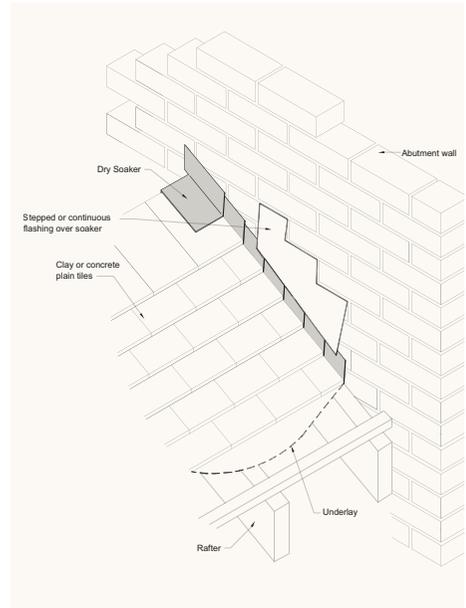
Clay or concrete plain tile dry soakers	
Left hand (10pk)	MA30478
Right hand (10pk)	MA30479



## FIXING OVERVIEW



Edgemere abutment with dry fix soakers



Clay or concrete plain tile abutment with dry fix soakers

# UNIVERSAL TILE VENT TERMINAL

For use with large format interlocking tiles, 15 x 9 interlocking tiles and Maxima clay pantile



## ADVANTAGES

- ▲ Ideal for natural, mechanical or soil pipe ventilation
- ▲ Weatherproof, tough and durable
- ▲ Suitable for large format interlocking tiles, 15' x 9' interlocking tiles and Maxima clay pantile
- ▲ 15,000mm<sup>2</sup> free area of ventilation
- ▲ Choice of 3 colours
- ▲ Minimum pitch 20°

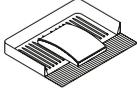
Tell me more

## PRODUCT INFORMATION

Visit [marley.co.uk/tilevent](http://marley.co.uk/tilevent)  
or Tel 01283 722588

## KEY COMPONENTS

	Code
Universal tile vent terminal	
Grey	36700
Brown	36703
Terracotta	36704
<hr/>	
Flexible pipe*	
(ID 110mm)	39091

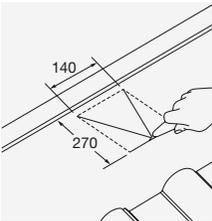


\* Universal tile vent terminal must be used in conjunction with flexible pipe only. Minimum pitch 20°.

## PRESSURE RESISTANCE VALUES

Pa (litres/sec airflow)	15	30	60
15,000mm <sup>2</sup> free area	35	48	67

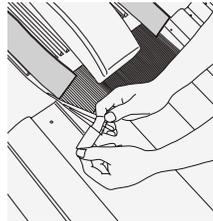
## FIXING OVERVIEW



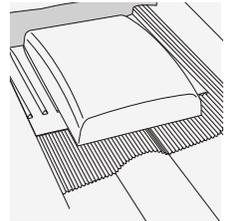
Form a 'V' shaped cut in the underlay



Fold up and secure the underlay as shown



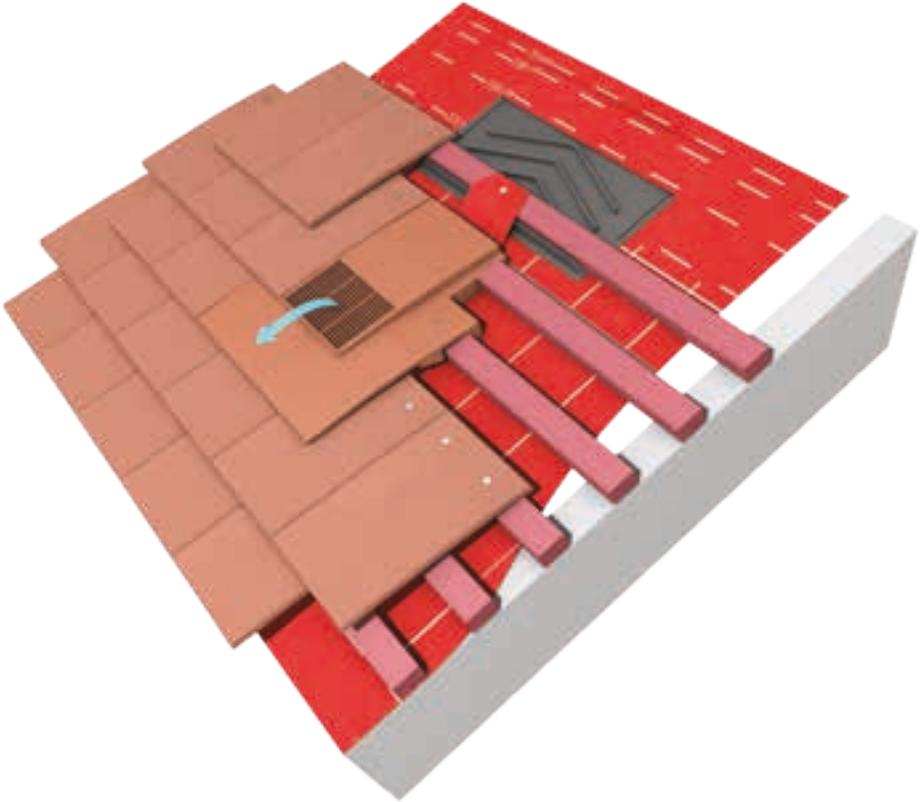
Ensuring good seal between Universal tile vent terminal and tiles



Finishing tiling and creating a weatherproof seal

# CONTOUR IN-LINE VENTS

For use with all plain tiles and concrete interlocking tiles



## ADVANTAGES

- ▲ Contoured to match tile profile
- ▲ Almost invisible from ground level
- ▲ Ideal for mid slope roof ventilation
- ▲ Internal spigot for connection to mechanical extract or soil pipe ventilation

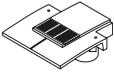
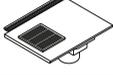
Contour vents have a minimum pitch of 22.5°

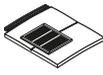


## Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/ventilation](http://marley.co.uk/ventilation)  
or Tel 01283 722588

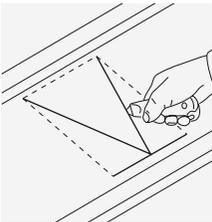
## KEY COMPONENTS

	Code
Universal Plain contour tile vent terminal*	455*
	
Edgemere contour tile vent terminal	465
	
Mendip contour tile vent terminal	452
	
Modern contour tile vent terminal	451
	
Anglia contour tile vent terminal	460
	
Wessex contour tile vent terminal	459
	

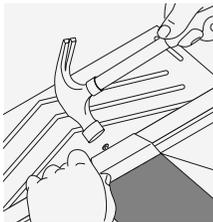
	Code
Ludlow Major contour tile vent terminal	36700 36703 36704
	
Ludlow Plus contour tile vent terminal	
	
Double Roman contour tile vent terminal	
	
Ashmore contour tile vent terminal	
	
Flexible pipe* (ID 110mm)	39091
	

\* Minimum pitch of 35° for plain tiles governed by minimum pitch of tile

## FIXING OVERVIEW



Make aperture in underlay using template



Secure soaker tray

## PRESSURE RESISTANCE VALUES

Tile	Ventilation free area	15	30	60
Anglia	15,000 mm <sup>2</sup>	8.3	33.2	132.0
Ashmore	10,000 mm <sup>2</sup>	18.0	32.0	95.9
Double Roman	13,500 mm <sup>2</sup>	7.3	29.7	120.9
Edgemere	10,000 mm <sup>2</sup>	7.5	25.0	87.0
Ludlow Major	11,000 mm <sup>2</sup>	9.1	36.3	144.3
Ludlow Plus	15,000 mm <sup>2</sup>	9.6	38.0	149.9
Mendip	14,500 mm <sup>2</sup>	7.7	31.0	124.8
Modern	10,000 mm <sup>2</sup>	7.9	31.2	122.5
Plain	10,000 mm <sup>2</sup>	13.6	53.7	211.0
Wessex	12,500 mm <sup>2</sup>	6.8	28.2	115.8

# TILE VENTILATION TERMINALS

For use with large format concrete interlocking tiles including Ashmore



## ADVANTAGES

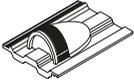
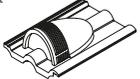
- ▲ Wide range of colours and finishes
- ▲ Ideal for natural, mechanical or soil pipe ventilation



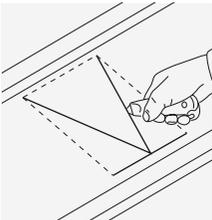
Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/ventilation](http://marley.co.uk/ventilation)  
or Tel 01283 722588

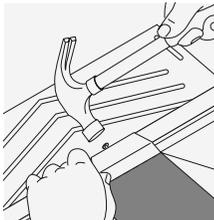
## KEY COMPONENTS

	Code		Code
Edgemere tile vent terminal	259		
Ludlow Major tile vent terminal	297		
Mendip tile vent terminal	294		
Modern/Duo Modern tile vent terminal	295		
Double Roman tile vent terminal	298		
Wessex tile vent terminal	296		
Ashmore ventilation roof tile (for natural ventilation only)	293		
Flexible pipe* (ID 110mm)	39091		

## FIXING OVERVIEW



Make aperture in underlay using template



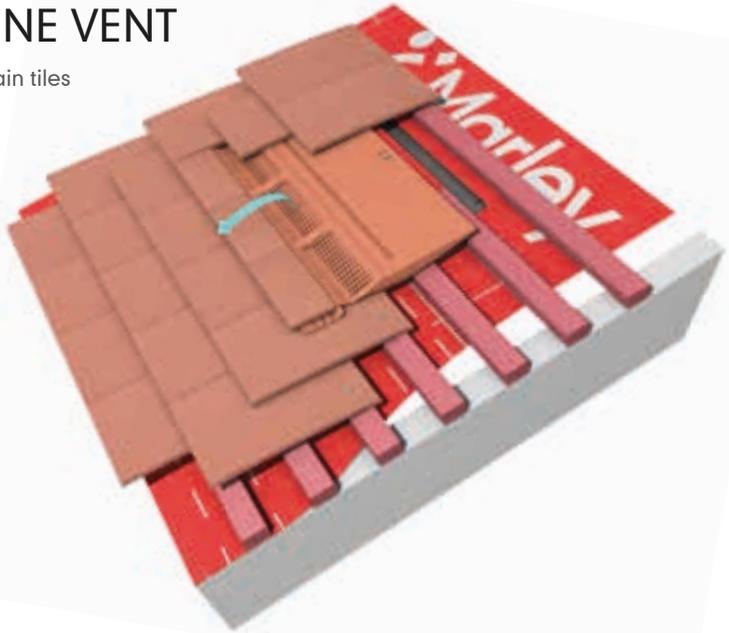
Secure soaker tray

## PRESSURE RESISTANCE VALUES

Tile	Ventilation free area	15	30	60
Ashmore	4,500 mm <sup>2</sup>	-	-	-
Double Roman	7,614 mm <sup>2</sup>	6.5	24.8	89.1
Edgemere	7,081 mm <sup>2</sup>	7.6	28.6	106.7
Ludlow Major	7,665 mm <sup>2</sup>	6.7	24.3	88.4
Mendip	7,107 mm <sup>2</sup>	7.6	27.9	101.7
Modern	7,081 mm <sup>2</sup>	7.6	28.6	106.7
Wessex	6,929 mm <sup>2</sup>	7.9	29.7	110.6

# CLAY IN-LINE VENT

For use with clay plain tiles

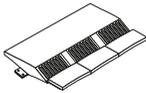


## ADVANTAGES

- ▲ Real clay tile slips provide visual integration on roof slope
- ▲ 7,500mm<sup>2</sup> free area of ventilation
- ▲ Ideal for natural, mechanical or soil pipe ventilation

## KEY COMPONENTS

Clay in-line tile vent	Code -
------------------------	-----------

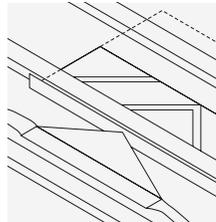


In-line tile vent adaptor	-
---------------------------	---

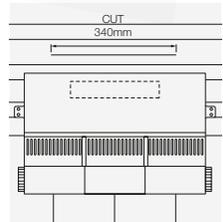


Flexible pipe (sold separately)	-
---------------------------------	---

## FIXING OVERVIEW



Mark throat position and cut underlay



Position and fix in-line vent unit

Tell me more

PRODUCT INFORMATION  
 Visit [marley.co.uk/ventilation](http://marley.co.uk/ventilation)  
 or Tel 01283 722588

## PRESSURE RESISTANCE VALUES

Pa (litres/sec airflow)	15	30	60
7,500mm <sup>2</sup> free area	17.0	66.8	265.0

# BONDING GUTTERS

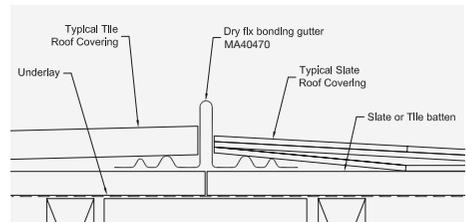
For use with all tiles and slates.



## ADVANTAGES

- ▲ Low and high profile units for a range of tile types
- ▲ Quick and easy to install
- ▲ GRP material – negates the requirement for expensive lead
- ▲ Completely dry fixed – no need for mortar
- ▲ Neat aesthetics

## FIXING OVERVIEW



Typical standard installation showing low profiled interlocking tiles abutting slates, using MA40470

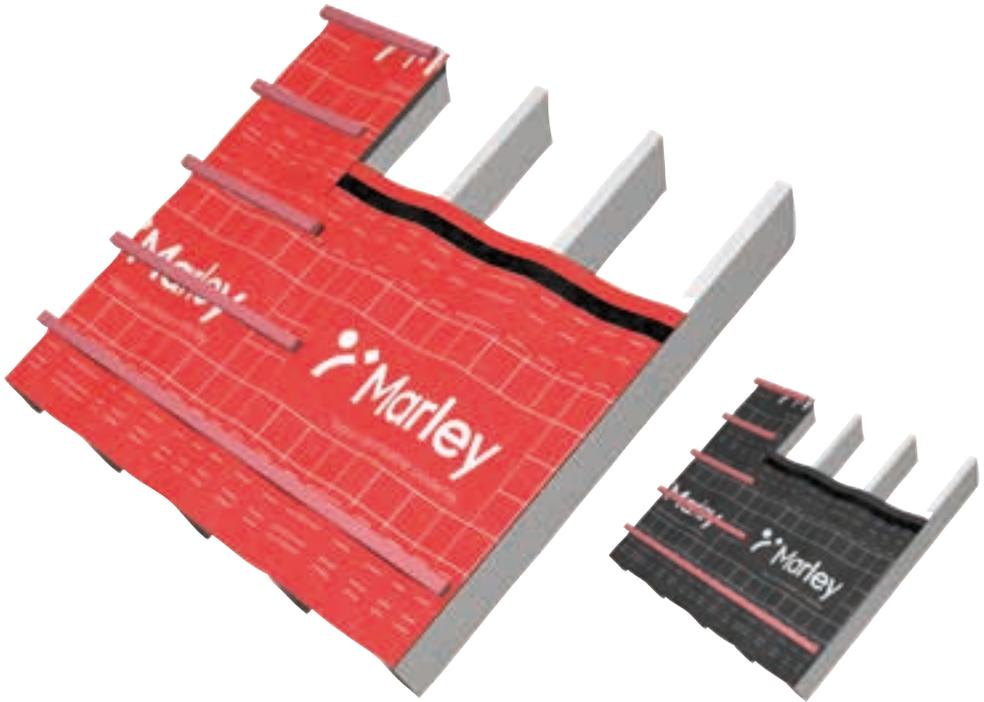
## KEY COMPONENTS

	Code
High profile bonding gutter For profiled tiles on one or both sides	MA40471
Low profile bonding gutter For plain tiles, Edgemere, Modern and Ashmore interlocking tiles	MA40470

**Tell me more**  
**PRODUCT INFORMATION**  
 Visit [marley.co.uk/dryfix](http://marley.co.uk/dryfix)  
 or Tel 01283 722588

# UNIVERSAL UNDERLAYS

Available to suit all tiles and slates. Use in conjunction with Universal eaves vent systems or felt support tray at all gutter details.



## ADVANTAGES

- ▲ Compliant in all zones 1-5 at both 250mm and 354mm gauge
- ▲ Integral tape for strong tight durable joints, for quicker installation and piece of mind
- ▲ BBA approved
- ▲ High tensile and tear strength
- ▲ Clean and easy to handle
- ▲ Suitable for wall and roof applications
- ▲ Durable
- ▲ UV resistant
- ▲ Guidance lines for minimum laps



## Tell me more

PRODUCT INFORMATION  
Visit [marley.co.uk/underlays](http://marley.co.uk/underlays)  
or Tel 01283 722588



## MINIMUM OVERLAPS

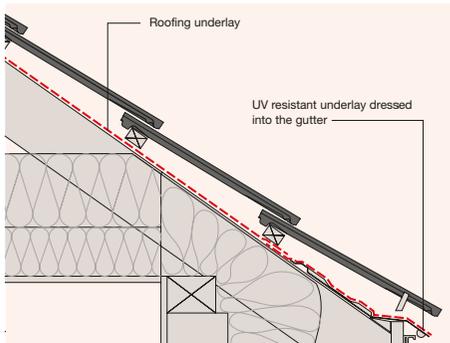
Vapour permeable underlay (weight 170 gsm)			
Roof pitch (°)	Horizontal laps (mm)		Vertical laps (mm)
	Not fully supported	Fully supported	
12.5 - 14	225	150	100
15 - 34	150	100	150
35+	150	75	100

Non-breathable underlay (weight 116 gsm)			
Roof pitch (°)	Horizontal laps (mm)		Vertical laps (mm)
	Not fully supported	Fully supported	
12.5 - 14	225	150	150
15 - 34	150	100	150
35+	150	75	150

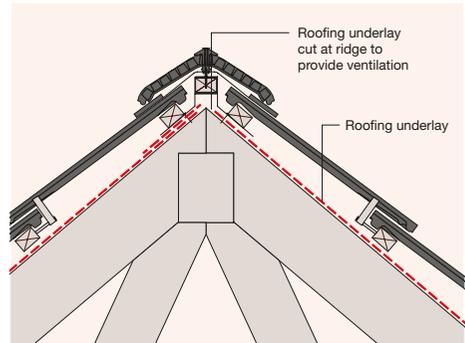
## KEY COMPONENTS

	Code
Universal vapour permeable underlay	MA33150
Universal non-breathable underlay	MA33145

## FIXING OVERVIEW



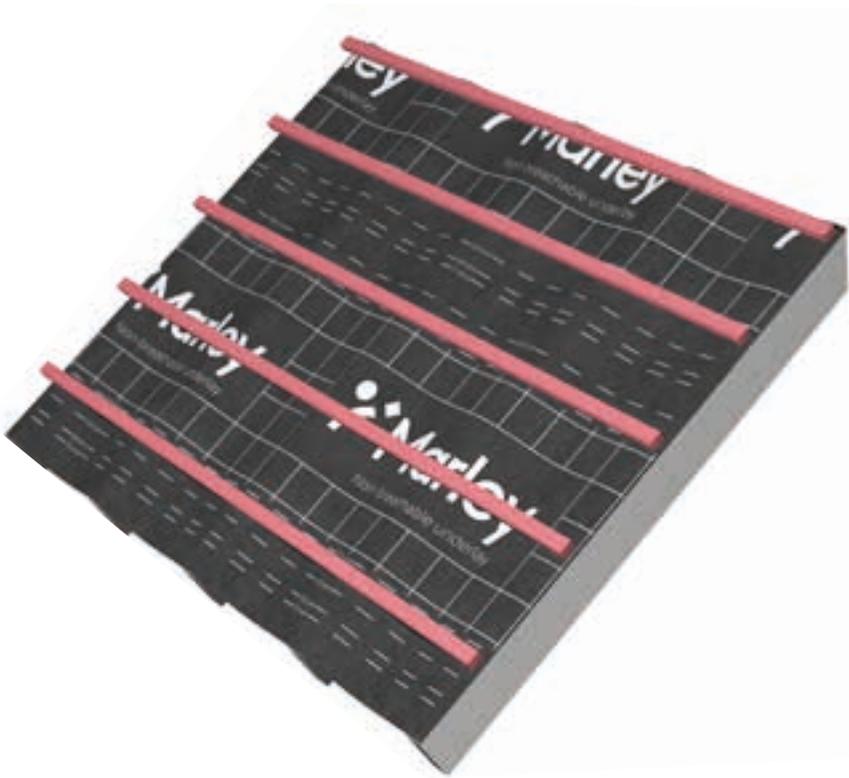
Installation at eaves



Installation at ridge

# JB RED BATTENS

JB Red is a high quality roofing batten and the first fully pre-graded batten available to the roofing industry.



## ADVANTAGES

- ▲ Marked according to BS 5534 showing supplier name, origin/species, grade (BS 5534) and size
- ▲ Pre-graded to all strength requirements of BS 5534 for roofing battens
- ▲ UKAS third party assessed by the BBA
- ▲ LABC registered and is approved for use by local authorities
- ▲ Manufactured from slow grown, high grade timber
- ▲ FSC® or PEFC™ certified
- ▲ Preservative treated BS 8417 Usage Class 2 using MicroPro® against wood rotting fungi and insect attack
- ▲ 60 year lifetime guarantee against insect attack and wood rotting fungi (when installed correctly in accordance with the requirements of Usage Class 2)



## BATTEN SIZES

Batten size	Pieces per bundle	Bundles per pack	Pieces per pack
25 x 38mm	10	56	560
25 x 50mm	10	44	440

## BATTEN END CLIP

Ensures positive and secure fixing of Universal verge units when fixed to any batten end.

- ▲ BS 8612 compliant
- ▲ Multiple serrations create nail-free, secure fixing to battens
- ▲ Zinc coated aluminium, one piece construction – robust and durable
- ▲ Fixing hole array allows secure, quick and easy fixing to the batten end

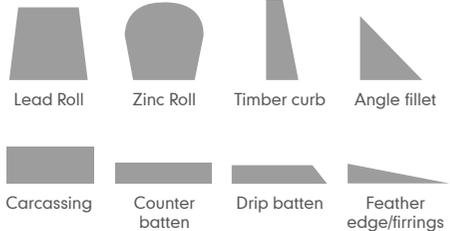


**Tell me more**

PRODUCT INFORMATION  
Visit [marley.co.uk/jbred](http://marley.co.uk/jbred)  
or Tel 01283 722588

## JB SPECIALITY BATTENS

Marley offer a full range of roofing timbers above truss or rafter level, all of which are treated with MicroPro®.



# BS 5534 SOLUTIONS

BS 5534 is the British Standard for Slating and Tiling and provides the industry with guidance on best practice relating to the installation of roofs.



Contained within it is a vast array of information, ranging from batten selection, to methods of fixing, through to wind uplift formulas, which provide manufacturers like us with a means of calculating fixing specifications.

## BS 5534 KEY FACTORS

With extreme weather events such as gale force winds, driving rain and flooding on the rise and placing more strain on the UK roofscape than ever before, the standard was radically improved in 2014.

Critically, the changes now require mechanical fixing of all fittings, even if mortar bedded, and increased levels of tile fixings, especially clipping.

## QUALITY AS STANDARD

With the new BS 8612 now in force, quality is more important than ever.

Although dry fix products and systems have been common place for many years, not all perform to the same level. Marley dry fix systems are thoroughly tested and offer superior mechanical fixing, durability and performance when compared to other systems.



# BS 8612 SOLUTIONS

BS 8612: 2018 is a new British Standard that specifies the performance requirements and methods of test for a number of dry fixed systems and components.

Marley is widely recognised as one of the early pioneers of the dry fix industry, developing some of the first high-performance purpose-made systems.

## OFFERING CHOICE WHIST MAINTAINING QUALITY

Whilst many purpose-made systems are still popular today as part of single-source system specifications, there has been an industry-wide move towards complete kit solutions, popular with merchant distributors because of their compatibility with a range of tile and slate types. Marley offers both of these options with our purpose-made and Universal kit ranges.

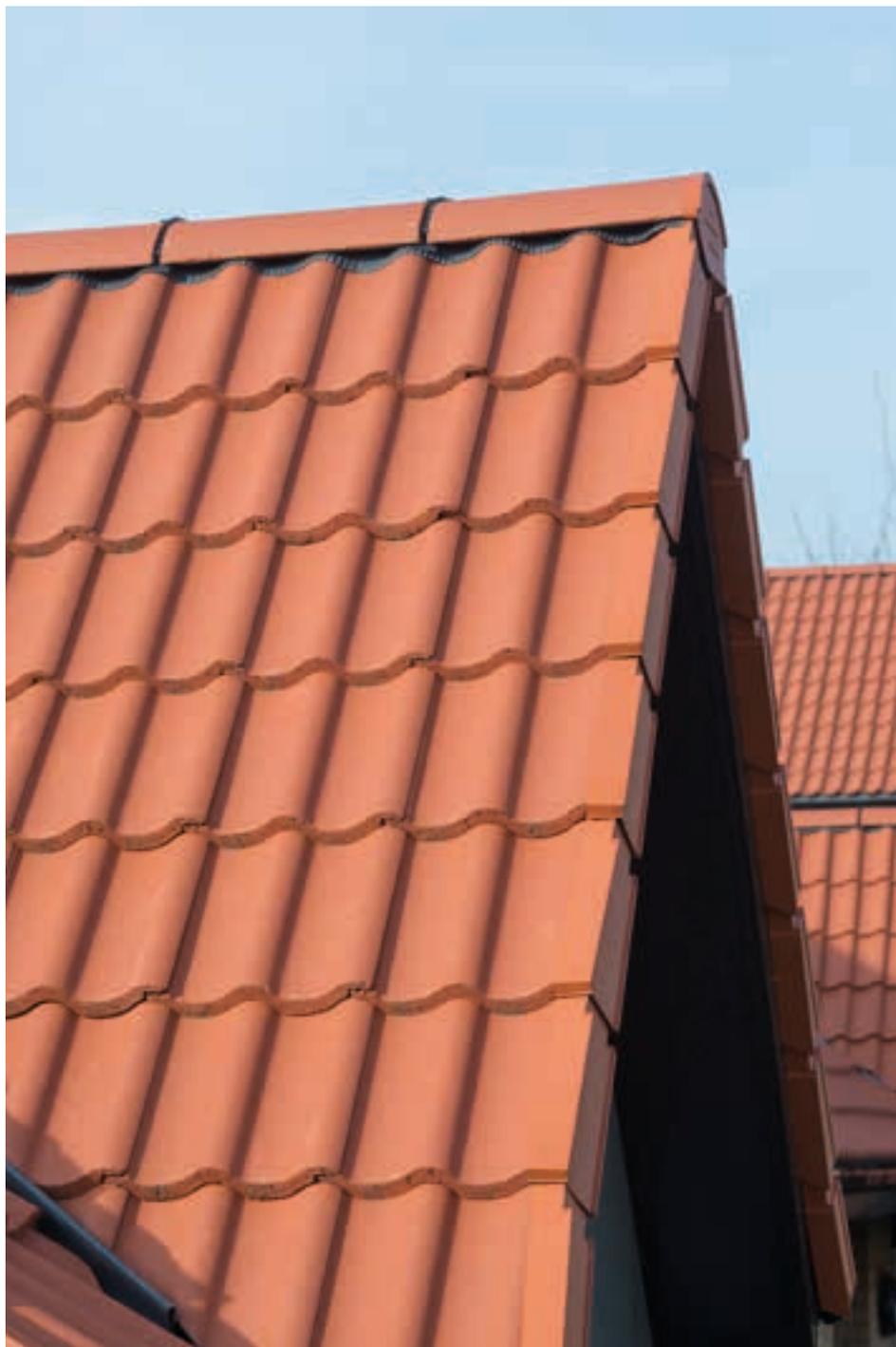
Exponential growth in the dry fix market – fuelled by recent changes to industry standards and guidelines – has resulted in a huge array of options for specifiers and installers for dry fix products. Consequently, there are now sufficient numbers of competing systems (of varying performance and quality), as to warrant the introduction of a new British Standard, which ensures minimum performance requirements and introduces a recognised standard for the dry fix industry.



## BS 8612 KEY FACTORS

This new standard sets out the key quality and performance criteria and test methods for dry-fixed roof systems under six essential requirements.

- ▲ Material specification and durability
- ▲ Mechanical resistance
- ▲ Ventilation for ridge and hip systems
- ▲ Rain performance
- ▲ Geometric characteristics
- ▲ Marking, labelling and installation instructions



# BS 5250 VENTILATION GUIDANCE

## COLD ROOFS

### KEY TO ILLUSTRATIONS

- Warm Air
- Cold Air
- Low resistance underlay
- High resistance underlay
- Sarking

### NORMAL CEILING

A ceiling where no attempt has been made to seal all gaps or penetrations (e.g. light drops, pipes etc.)

### WELL SEALED CEILING

The design avoids construction gaps, especially at the wall ceiling junction with dry lining construction and holes in the ceiling.

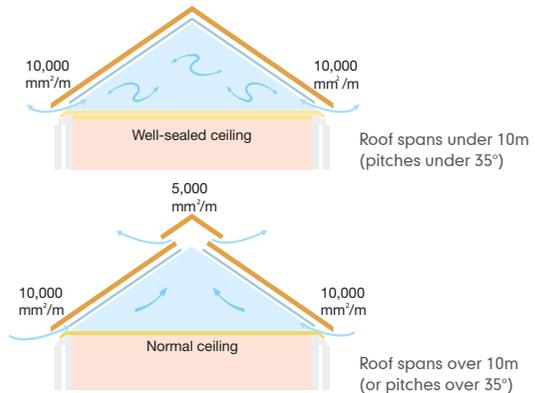
No access door or hatch should be located in rooms where large amounts of moisture are produced, including kitchens or bathrooms.

The ceiling is sealed to the external walls to limit any leakage through cracks. The head of all cavities in the external walls, party walls and partition walls is sealed to prevent transfer of warm moist air into the loft.

### ROOFS WITH A WELL-SEALED CEILING

#### Bituminous felts and vapour impermeable underlays (high resistance)

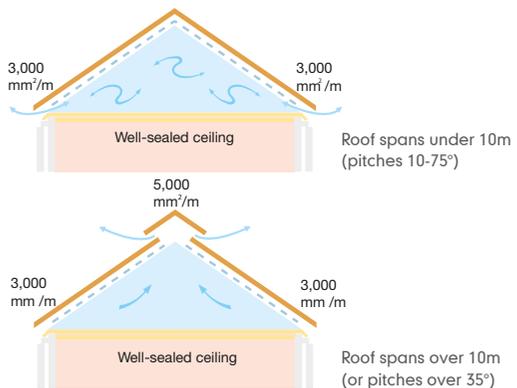
The ventilation requirements for cold roofs with vapour impermeable underlays and 'well-sealed ceilings' are the same as for those without. Installing a 'well-sealed ceiling' will make the roof more energy efficient because airtightness will have prevented heat loss through convection. Heat loss due to low speed air currents over the cold side of the insulation (caused by ventilation) is negligible.



#### Vapour permeable underlays (low resistance)

The installation and maintenance of a 'well-sealed ceiling' with a vapour permeable underlay can reduce the ventilation requirements.

However, where a close fitting roof covering is used, the batten space should be ventilated in accordance with BS 5250 using counterbattens.



### Fully breathable underlays

The British Standard mainly distinguishes between two types of underlay: high resistance (HR) impermeable and low resistance (LR) vapour permeable. However, there are some manufacturers of low resistance underlays that claim their products are fully breathable, negating the requirement for ventilation as set out in the British Standard.

There are a number of factors to consider before using any type of low resistance underlay, including:

1. How well-sealed the ceiling is
2. Whether a close-fitting roof covering is being used
3. Obstructions in the roof space

In all circumstances, Marley recommend the use of additional ventilation when using any type of low resistance underlay.

This can be achieved through the use of ventilated eaves and ventilated ridge systems.

### Close fitting coverings

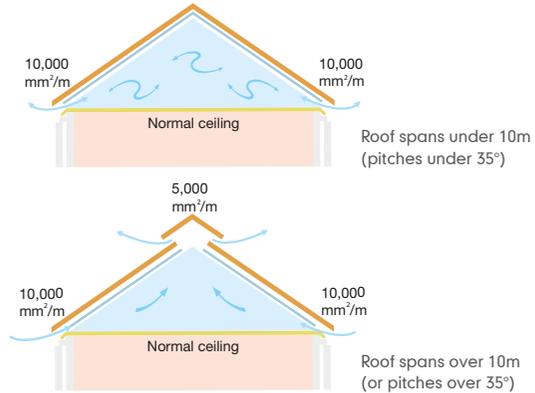
When specifying a close fitting covering which is relatively airtight (such as fibre cement slates), there is a risk of interstitial condensation forming on the underside of the underlay and the external covering.

To avoid this risk, the batten space should be ventilated in accordance with BS 5250 using counterbattens.

## ROOFS WITH A NORMAL CEILING

### Bituminous felts and vapour impermeable underlays (high resistance)

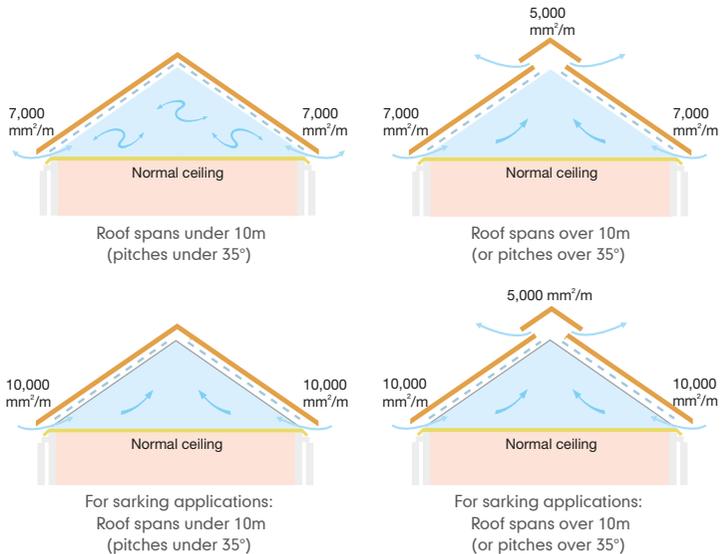
Ventilation of the loft space under a traditional bituminous felt or non-vapour permeable underlay has proven to be an effective and robust solution when used with suitable high and low level ventilation.



### Vapour permeable underlays (low resistance)

The use of a low resistance underlay can reduce the requirement for ventilating the roof space. On fully boarded roofs, i.e. sarking, low resistance underlays should be treated as impermeable and the roof space below ventilated in accordance with the high resistance underlay requirements described above.

Where a close-fitting roof covering has been used, the batten spacing should be ventilated in accordance with BS 5250 using counterbattens.



# BS 5250 VENTILATION GUIDANCE

## WARM ROOFS

### key to illustrations

- Warm Air
- Cold Air
- Low resistance underlay
- High resistance underlay
- Sarking

### WARM PITCHED ROOF WITH HR UNDERLAY

In roofs with an HR underlay, whatever form of external covering or ceiling is provided, there is a risk of interstitial condensation forming on the underside of the HR underlay. To avoid that risk, an AVCL (air vapour control layer) should be provided on the warm side of the insulation and ventilated voids should be formed between the underside of the underlay and the insulation. Each void should be at least 25mm deep and vented at both high and low level.

### WARM PITCHED ROOF WITH LR UNDERLAY

In warm pitched roofs with LR underlay, an AVCL should be provided at the ceiling line.

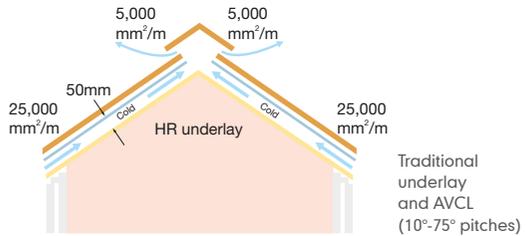
If the external covering is sufficiently permeable, it will allow vapour to be released and no ventilation of the batten space is recommended.

If it is not practicable to provide an AVCL, there might be some risk of interstitial condensation forming on the underside of the underlay. To avoid the risk, ventilated voids should be provided.

## ROOFS WITH AVCL

### Bituminous felts and vapour impermeable underlays (high resistance)

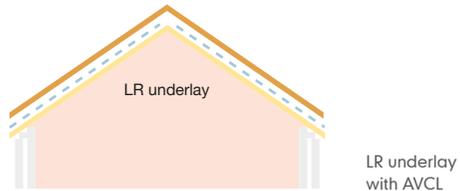
The ventilation requirements for cold roofs with vapour impermeable underlays and 'well-sealed ceilings' are the same as those without. Installing a 'well-sealed ceiling' will make the roof more energy efficient because airtightness will have prevented heat loss through convection. Heat loss due to low speed air currents over the cold side of the insulation (caused by ventilation) is negligible.



### Vapour permeable underlays (low resistance)

Where an AVCL has been installed, the harmful effects caused by condensation can be controlled by the use of a vapour permeable underlay without ventilation. The vapour permeable underlay may be laid fully supported on the insulation or draped unsupported.

An AVCL is essential on the warm side of the insulation. If there is any doubt about the ability to provide and maintain an effectively sealed AVCL, then ventilation should be provided as if the underlay were impermeable.



### Fully breathable underlays

The British Standard mainly distinguishes between two types of underlay: high resistance (HR) impermeable and low resistance (LR) vapour permeable. However, there are some manufacturers of low resistance underlays that claim their products are fully breathable, negating the requirement for ventilation as set out in the British Standard.

There are a number of factors to consider before using any type of low resistance underlay, including:

1. How well-sealed the ceiling is
2. Whether a close-fitting roof covering is being used
3. Obstructions in the roof space

In all circumstances, Marley recommend the use of additional ventilation when using any type of low resistance underlay.

This can be achieved through the use of ventilated eaves and ventilated ridge systems.

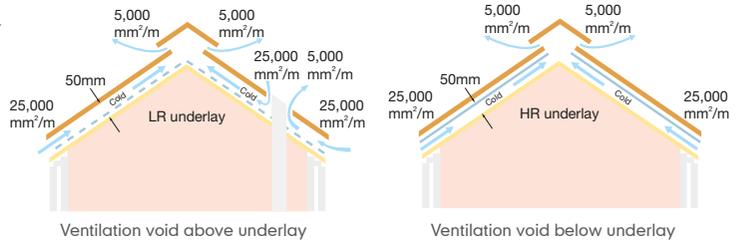
### Close fitting coverings

When specifying a close fitting covering which is relatively airtight (such as fibre cement slates), there is a risk of interstitial condensation forming on the underside of the underlay and the external covering.

To avoid this risk, the batten space should be ventilated in accordance with BS 5250 using counterbattens.

## ROOFS WITH A CLOSE-FITTING ROOF COVERING

For warm roofs with a close-fitting roof covering, ventilation will be required either above or below the underlay, dependent on the underlay type.





# Here to help

Getting our knowledge to you and your project smoothly and efficiently

## ▲ CUSTOMER SERVICES

Knowledgeable and friendly staff are available to offer quotations, expert advice, deal with orders and all other enquiries.

Call 08705 626400 or e-mail [info@marley.co.uk](mailto:info@marley.co.uk)

## ▲ TECHNICAL ADVICE

Our Technical Advisory Service is staffed by a qualified team with specialist knowledge.

Call 01283 722588 or e-mail [info@marley.co.uk](mailto:info@marley.co.uk)

## ▲ TOOLS

Tools and assets that make design and specification as straightforward as possible.

### ROOF SYSTEM SELECTOR

Easy-to-use and comprehensive system finder delivering results from choice of pitch, material or tile type:

[marley.co.uk/productselector](http://marley.co.uk/productselector)

### SPECIFICATION TOOLS

Specrite, Estimator and Tilefix are online tools designed to give the specifier and installer all the specification and installation help they need:

[marley.co.uk/specrite](http://marley.co.uk/specrite)

[marley.co.uk/estimator](http://marley.co.uk/estimator)

[marley.co.uk/tilefix](http://marley.co.uk/tilefix)

### BIM

BIM Space is a set of free-to-download Building Information Modelling (BIM) objects that provide a standard range of build ups for all of our products: [marley.co.uk/bim](http://marley.co.uk/bim)

### CAD

Access to over 2,000 CAD drawings illustrating how specific tile and slate details can be formed: [marley.co.uk/cad](http://marley.co.uk/cad)

## ▲ RESOURCES AND TRAINING

### SAMPLES

Samples of clay and concrete interlocking and plain tiles are available on request.

Call 01283 722588 or visit [marley.co.uk/samples](http://marley.co.uk/samples)

### FIXING INSTRUCTIONS AND LITERATURE

Comprehensive sitework, fixing and installation literature and videos:

[marley.co.uk/resources](http://marley.co.uk/resources)

All current product and technical literature can be downloaded:

[marley.co.uk/downloads](http://marley.co.uk/downloads)

### CPDS

A range of Continuous Professional Development roofing seminars accredited by the RIBA CPD Certification Service.

For more information or to make a booking:

[marley.co.uk/cpd](http://marley.co.uk/cpd)

### TRAINING

Theoretical, practical, engaging and informative training available at three locations nationwide:

[marley.co.uk/training](http://marley.co.uk/training)

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Call 01283 722588

Email [info@marley.co.uk](mailto:info@marley.co.uk)

Or visit [marley.co.uk](http://marley.co.uk)



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