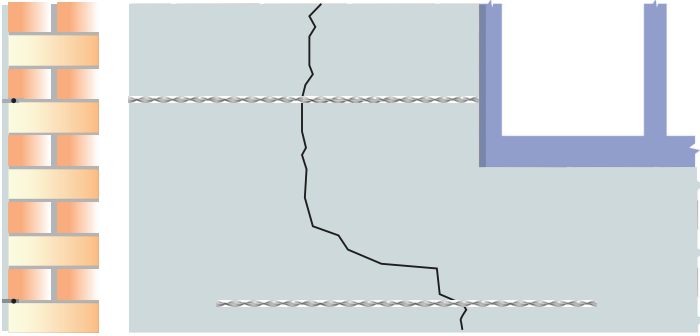


CRACK-STITCHING A RENDERED SOLID WALL USING STRUCSOL ULTRABAR



Method Statement:

1. Using a twin bladed wall chaser and vacuum attachment, cut slots into the brickwork to the specified depth and at the required vertical spacing.
2. Remove all dust and mortar from the slots and thoroughly flush with water. Ensure the slot is damp or primed prior to commencing step 4.
3. Mix StrucSol HSGrout using a power mixer and load into the Grout Pointing Gun.
4. Inject a bead of StrucSol HSGrout, approx. 15mm deep, into the back of the slot.
5. Push the 6mm StrucSol Ultrabar into the grout to obtain good coverage.
6. Inject a second bead of StrucSol HSGrout over the exposed StrucSol Ultrabar and iron it into the slot using a finger trowel. Inject additional StrucSol HSGrout as necessary, leaving 10-15mm for making good the render.
5. The cracks within the render should be weather-proofed using StrucSol TE resin or StrucSol Crack Filler and leave ready for decoration. To achieve a near perfect look, use StrucSol Stain Colour Matching Mortar.

Recommended Tooling

- ▣ For cutting slots 40mm deep or over: Twin-bladed cutter with a vacuum attachment.
- ▣ For mixing StrucSol HSGrout: 3-jaw chuck drill with a mixing paddle.
- ▣ For injection of StrucSol HSGrout: Applicator gun + nozzle.
- ▣ For smoothing pointing: Standard Finger Trowel.
- ▣ For Injection of the StrucSol Crack Filler: A 400ml Mastic Gun is required.
- ▣ PPE Clothing and Protection.

General Notes

If you require specific advice on your project, please call the StrucSol technical help line 0116 2375082. We can supply a full support service which includes:

- ▣ Advice and assistance on all structural matters.
- ▣ Preparing repair proposals for specific projects.

- ▣ *Making good of the render may be carried out as soon as is convenient after the StrucSol HSGrout has started to gel.*

SPECIFICATION NOTES

A	Depth of slot into the masonry to be 35mm to 45mm, plus the thickness of the render.
B	StrucSol Ultrabar to be long enough to extend a minimum of 500mm beyond either side of the crack or 500mm beyond the outer cracks if two or more adjacent cracks are being stitched using one rod.
C	Normal vertical spacing is 450mm (6 brick courses).
D	Where a crack is less than 500mm from the end of a wall or an opening, the StrucSol Ultrabar is to be continued for at least 100mm around the corner and bonded into the adjoining wall or bent back and fixed into the reveal, avoiding any DPC.
E	In hot conditions,, ensure the masonry is well wetted or primed to prevent premature curing of the StrucSol HSGrout due to rapid de-watering.
F	Do not use StrucSol HSGrout when the air temperature is 4°C and falling, or apply over ice. In all instances, the hole MUST be thoroughly damp or primed prior to injection of the StrucSol HSGrout.

The above specification notes are for general guidance only and StrucSol reserve the right to amend as necessary.

JT Consulting, Unit 5Q, Sibley Road Industrial Estate, Barrow Upon Soar, LE12 8LP

Tel 0116 2375082, Email: sales@strucsol.com, www.strucsol.co.uk

Company Reg 09707405

V.A.T Reg. GB230398223

Please always wear the appropriate safety and protective clothing when installing fixing and anchor products. Always observe the necessary Health & Safety guidelines.

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