

Metal Detectable Acetal

Chemical Designation

POM-C (Polyacetal (Copolymer))

Colour

blue opaque

Density

1.49 g/cm³

Fillers

detectable filler

Main features

- good slide and wear properties
- high stiffness
- good machinability
- high strength
- good chemical resistance
- detectable via metal detector
- difficult to bond
- high toughness

Target Industries

- food technology
- mechanical engineering

Mechanical properties

	parameter	value	unit	norm	comment
Tensile strength	50mm/min	68	MPa	DIN EN ISO 527-2	
Modulus of elasticity (tensile test)	1mm/min	3200	MPa	DIN EN ISO 527-2	1)
Tensile strength at yield	50mm/min	68	MPa	DIN EN ISO 527-2	
Elongation at yield (tensile test)	50mm/min	8	%	DIN EN ISO 527-2	
Elongation at break (tensile test)	50mm/min	10	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	100	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	3100	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	17/31/69	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2400	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	59	kJ/m ²	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	4	kJ/m ²	DIN EN ISO 179-1ea	
Ball indentation hardness		174	MPa	ISO 2039-1	6)

Thermal properties

	parameter	value	unit	norm	comment
Glass transition temperature	-60	°C		DIN EN ISO 11357	1)
Melting temperature	169	°C		DIN EN ISO 11357	
Service temperature	short term	140	°C		2)
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	14	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat	1.3	J/(g*K)		ISO 22007-4:2008	
Thermal conductivity	0.39	W/(K*m)		ISO 22007-4:2008	

Electrical properties

	parameter	value	unit	norm	comment
surface resistivity	> 10 ¹³	Ω		DIN IEC 60093	

Other properties

	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.05 / 0.1	%	DIN EN ISO 62	1)
Resistance to hot water/ bases	(+)	-			2)
Resistance to weathering	-	-			3)
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4)

- (1) Ø ca. 50mm, h=13mm
- (2) (+) limited resistance
- (3) - poor resistance
- (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.