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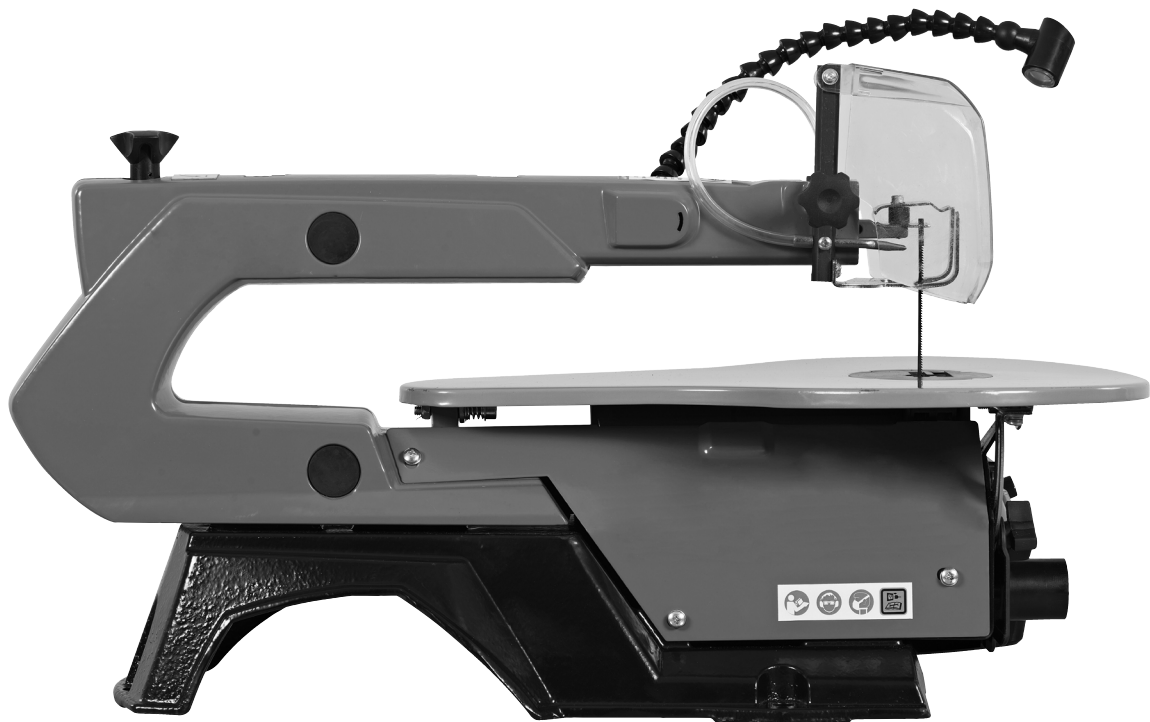
Scroll Saw

DJM Direct.com

Unit 43 Churchill Way, Lomeshaye Industrial Estate,
Nelson, Lancashire BB9 6RT



**UK
CA**



SCROLL SAW

Original Operating Manual

1.Introduction

MANUFACTURER:

DJM Direct.com

Unit 43 Churchill Way,
Lomeshaye Industrial Estate,
Nelson, Lancashire BB9 6RT UK

DEAR CUSTOMER

We hope your new tool brings you much enjoyment and success.

NOTE:

According to the applicable product liability laws, the manufacturer of the device does not assume liability for damages to the product or damages caused by the product that occurs due to:

- Improper handling,
- Non-compliance of the operating instructions,
- Repairs by third parties, not by authorized service technicians,
- Installation and replacement of non-original spare parts, .
- Application other than specified,

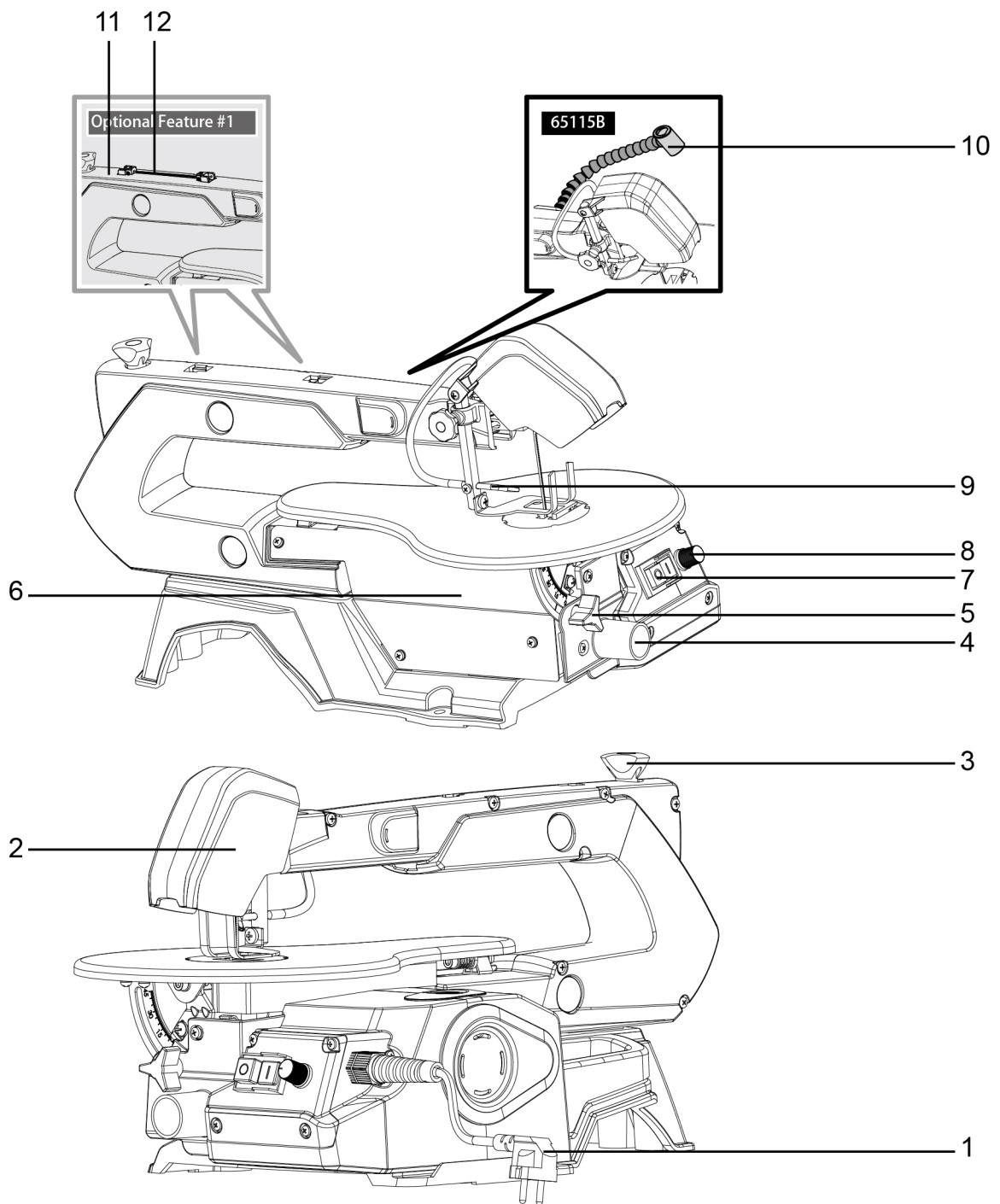
WE RECOMMEND:

Read through the complete text in the operating instructions before installing and commissioning the device. The operating instructions are intended to help the user to become familiar with the machine and take advantage of its application possibilities in accordance with the recommendations. The operating instructions contain important information on how to operate the machine safely, professionally and economically, how to avoid danger, costly repairs, reduce downtimes and how to increase reliability and service life of the machine.

In addition to the safety regulations in the operating instructions, you have to meet the applicable regulations that apply for the operation of the machine in your country. Keep the operating instructions package with the machine at all times and store it in a plastic cover to protect it from dirt and moisture. Read the instruction manual each time before operating the machine and carefully follow its information. The machine can only be operated by persons who are instructed concerning the operation of the machine and who are informed about the associated dangers. The minimum age requirement must be complied with. In addition to the safety requirements in these operating instructions and your country's applicable regulations, you should observe the generally recognized technical rules concerning the operation of woodworking machines.

2.Device Description

1. Power Cord & Plug
2. Blade Guard
3. Clamping Screw
4. Suction Adapter
5. Star Button
6. Angle scale
7. ON/OFF switch
8. Speed Switch
9. Air Nozzle
10. Adjustable Hose Lamp
11. Saw-blade Adapter (Optional Feature #1)
12. Flat Saw-blade (Optional Feature #1)



3. Unpacking

- Open the packaging and remove the device carefully.
- Remove the packaging material as well as the packaging and transport bracing (if available).
- Check if the delivery is complete.
- Check the device and accessory parts for transport damage.
- If possible, store the packaging until the warranty period has expired.

ATTENTION

The device and packaging materials are not toys! Children must not be allowed to play with plastic bags, film and small parts! There is a risk of swallowing and suffocation!

4. Safety

a) General Safety Rules

Understand your Machine

Read this manual and labels affixed to the machine to understand its limitations and potential hazards.

Be thoroughly familiar with the controls and their proper operation. Know how to stop the machine and disengage the controls quickly.

Do not attempt to operate the machine until you fully understand how to properly operate and maintain the engine and how to avoid accidental injuries and/or property damage.

If the unit is to be used by someone other than original purchaser or loaned, rented, or sold, always provide this manual and any needed safety training before operation. The user can prevent and is responsible for accidents or injuries that may occur to themselves, other people, and property.

Do not force the machine. Use the correct machine for your application. The correct machine will do the job more efficiently and safer at the rate it was designed.

Personal Safety

Do not permit children to operate this machine at any time.

Keep children, pets, and other people not using the unit away from the work area. Be alert and shut off unit if anyone enters work area. Keep children under the watchful care of a responsible adult.

Do not operate the machine while under the influence of drugs, alcohol, or any medication that could affect your ability to use it properly.

Dress properly. Wear heavy long pants, boots, and gloves. Do not wear loose clothing, short pants, or jewelry of any kind. Secure long hair so it is above shoulder level. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.
safety glasses with side shields when operating.

Protect eyes, face, and head from objects that may be thrown from the unit. Always wear safety goggles or safety glasses with side shields when operating.

Wear appropriate hearing protection. Wear respiratory protection to avoid the risk of inhaling harmful dust.

Always keep hands and feet away from all moving parts during operation. Moving parts can cut or crush body parts.

Always keep hands and feet away from all pinch points.

Do not touch parts that might be hot from operation. Allow parts to cool before attempting to maintain, adjust, or service.

Stay alert, watch what you are doing, and use common sense when operating the machine.

Do not overreach. Do not operate the machine while barefoot or when wearing sandals or similar lightweight footwear. Wear protective footwear that will protect your feet and improve your footing on slippery surfaces. Keep proper footing and balance at all times. This enables better control of the machine in unexpected situations.

Inspect your Machine

Check your machine before starting it. Keep guards in place and in working order. Make sure all nuts, bolts, etc., are securely tightened.

Never operate the machine when it is in need of repair or is in poor mechanical condition. Replace damaged, missing, or failed parts before using it. Keep the machine in safe working condition. Regularly check to see that keys and adjusting wrenches are removed from the machine area before starting it. A wrench or a key that is left attached to a rotating part of the machine may result in personal injury. Avoid accidental starting. Be sure the motor switch is off before transporting the machine or performing any maintenance or service on the unit.

Transporting or performing maintenance or service on a machine with its switch on invites accidents. If the machine should start to vibrate abnormally, stop the motor and check immediately for the cause. Vibration is generally a warning sign of trouble.

Electric Safety

Protect yourself from electric shock. Do not plug or unplug the motor while standing in or around damp or wet ground. Do not use the unit in wet or damp areas or expose it to rain. Prevent body contact with grounded surfaces: pipes, radiators, ranges, and refrigerator enclosures. Make sure your fingers do not touch the plug's metal prongs when plugging or unplugging the unit.

Avoid inadvertent starting. Make sure that the switch is switched off when plugging the plug into an outlet.

Only use approved and appropriately identified extension cables for use outdoors. Only use cable reels in the unrolled state.

Do not use the cable for purposes for which it is not intended. Do not use the cable to pull the plug out of the outlet. Protect the cable from heat, oil and sharp edges.

Have your electric tool repaired by a qualified electrician. This electric tool conforms to the applicable safety regulations. Repairs may only be performed by an electrician using original spare parts. Otherwise accidents can occur.

Work Area & Store Area

Keep the work area orderly. Disorder in the work area can lead to accidents.

Take environmental influences into account. Do not expose electric tools to rain. Do not use electric tools in a damp or wet environment. Make sure that the work area is well-illuminated. Do not use electric tools where there is a risk of fire or explosion.

Securely store unused electric tools. Unused electric tools should be stored in a dry, elevated or closed location out of the reach of children.

b) Specific Safety Rules

Intended Use

The contents of the instructions must cover not only the intended use of the machinery but also take into account any reasonably foreseeable misuse thereof.

Safety Precautions

Connect the dust extraction device. If connections for dust extraction and a collecting device are present, make sure that they are connected and used properly. Operation in enclosed areas is only permitted with a suitable extraction system.

Additional Safety Rules for Scroll Saws

- This scroll saw is intended for use in dry conditions, and for indoor use only.
- Do not cut pieces of material too small to hold by hand outside the blade guard.
- Avoid awkward hand positions where a sudden slip could cause a hand to move into the blade.
- Always use the blade guard to avoid possible injury due to blade breakage.
- Never leave the scroll saw work area with the power, or before the machine has come to a complete stop.
- Do not perform layout, assembly or set up work on the table while the cutting tool is in operation.
- Never turn your scroll saw on before clearing the table of all objects: (tools, scraps of wood, etc) except for the workpiece and related feed or support devices for the operation planned.

- Take care of your tools. Keep cutting tools sharp and clean in order to be able to work better and more safely. Follow the instructions for lubrication and for tool replacement. Check the connection cable of the electric tool regularly and have it replaced by a recognized specialist when damaged. Check extension cables regularly and replace them when damaged. Keep the handle dry, clean and free of oil and grease.

Residual Risks

Despite proper use, additional residual risks cannot be completely ruled out. The following risks may arise due to the nature of the Scroll Saw:

Mechanical hazards related to:

Machine parts or workpieces:

- Shape
- Relative location
- Mass and velocity (kinetic energy of elements in controlled or uncontrolled motion)
- Mechanical strength
- Crushing hazard
- Cutting or severing hazard
- Entanglement hazard
- Drawing-in or trapping hazard

Electrical hazards due to:

- Contact of persons with live parts (direct contact)
- Contact of persons with parts which have become live under faulty conditions (indirect contact)
- Electrostatic phenomena

Hazards generated by noise, resulting in:

- Hearing loss (deafness), other physiological disorders (loss of balance, loss of awareness)
- Interference with speech communication, acoustic signals.

Hazards generated by materials and substances (and their constituent elements)

processed or used by the machinery

- Hazards from contact with or inhalation of harmful fluids and dusts
- Fire hazard

Hazards generated by neglecting ergonomic principles in machinery design related to:

- Unhealthy postures or excessive effort
- Hand-arm or foot-leg anatomy
- Local lighting
- Mental overload and underload, stress
- Human error, human behaviour
- Design, location or identification of manual controls

Combination of hazards

Unexpected start up, unexpected overrun/ overspeed (or any similar malfunction) from:

- Failure/disorder of the control system
- External influences on electrical equipment
- Errors made by the operator (due to mismatch of machinery with human characteristics and abilities)

- Impossibility of stopping the machine in the best possible conditions
- Variations in the rotational speed of tools
- Failure of the power supply
- Failure of the control circuit
- Errors of fitting
- Break-up during operation
- Falling or ejected objects or fluids
- Loss of stability / overturning of machinery

5. Technical Data

Technical Data

Specifications:

Mains Voltage : 240V/50Hz

Power : 120W

Throat Capacity : 406 mm

Max. Cutting Height : 50 mm @ 90°
20 mm @ 45°

Stroke : 19 mm

Stroke Speed : 400-1650 rpm

Blade Length : 127 mm

Table Size : 255×415mm

Table Tilt : 0° - 45°

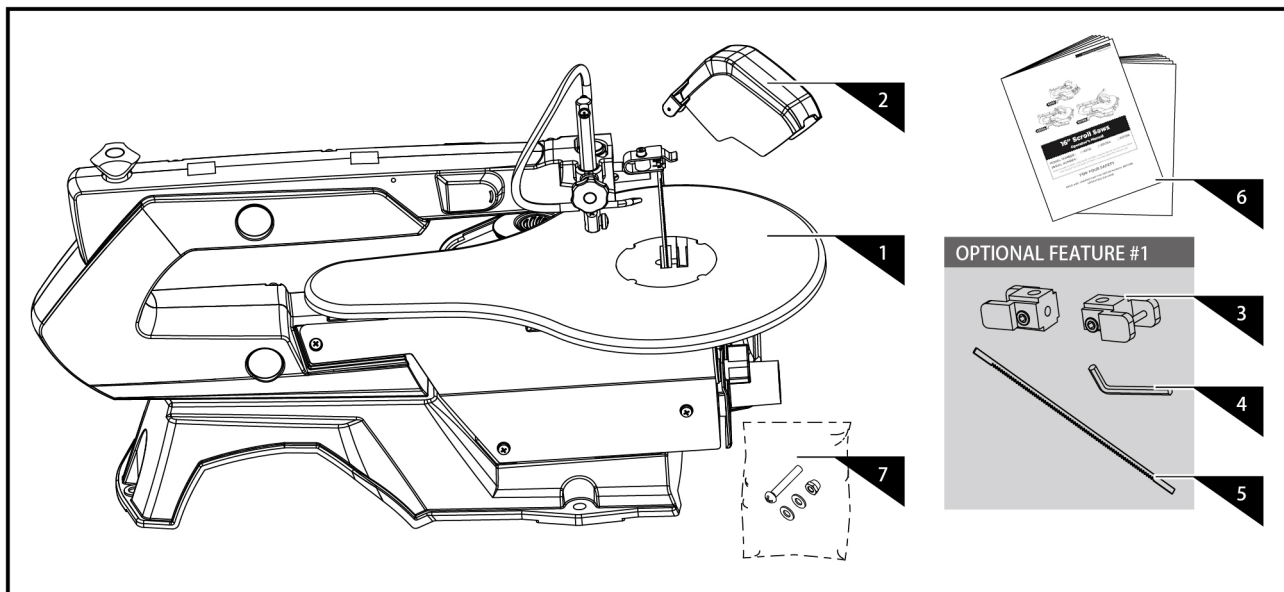
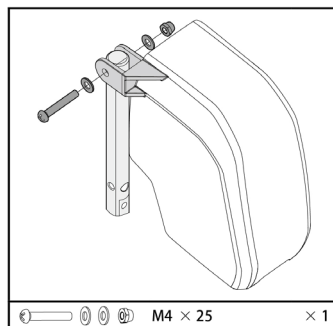
6. Contents Supplied

The scroll saw comes partially assembled and is shipped in carefully packed carton. After all the parts have been removed from the carton, you should have:

1. Main Machine
2. Blade guard
3. Saw-blade Adapter (Optional Feature #1)
4. Allen Wrench (Optional Feature #1)
5. Flat Saw-blade (Optional Feature #1)
6. Operator's Manual
7. Hardware Bag

Blade Guard Assembly

Install the blade guard to the holder. Secure the screw with a nut and two washers.



7. Introduction

Your new Scroll saw will more than satisfy your expectations. It has been manufactured under stringent quality standards to meet superior performance criteria. You will find it easy and safe to operate, and with proper care, it will give you many years of dependable service.



Carefully read through this entire operator's manual before using your new Scroll saw. Take special care to heed the cautions and warnings.

High performance and powerful variable speed scroll saw. Suitable for precise or intricate cuts in wood, plastic, metal, plexiglass and plaster.

8. Application Conditions

This scroll saw is designed for operating under ambient temperatures between +5°C and 40°C and for installation at altitudes no more than 1000m above M.S.L. The surrounding humidity should be less than 50% at 40°C. It

* S2, Short-time duty. After continuous operation of 10 minutes the drill stops until the device temperature deviates by less than 2 K (2°C) from the room temperature.

Sound pressure level (LPA)	78.1 db(A)* k=3 db(A)
Sound power level (LwA)	88.6 db(A)* k=3 db(A)

* The noise was measured according to clause 13.2 of EN 61029-1:2009+A11

9. Machine Use and Care

-Do not use low-output electric tools for heavy work. Do not use the electric tool for purposes for which it is not intended. For example, do not use hand-held circular saws for the cutting of branches or logs. Do not use the electric tool to cut firewood.

-When the saw blade is blocked due to abnormal feed force during cutting, turn the machine off and disconnect it from power supply. Remove the work piece and ensure that the saw blade runs free. Turn the machine on and start new cutting operation with reduced feed force.

-Do not remove any cutting residues or other parts of workpieces from the cutting zone while the machine is running and the saw unit is not at rest. Never remove loose splinters, chips or jammed pieces of wood while the saw blade is running. Switch off the machine to troubleshoot or remove jammed pieces of wood.

-Refitting, including adjusting and measuring works, and cleaning must be carried out only when the motor is switched off. - Disconnect the main power plug - Before switching on again, ensure that keys and adjustment tools have been removed.

-Take care of your tools. Keep cutting tools sharp and clean in order to be able to work better and more safely. Follow the instructions for lubrication and for tool replacement.

-Check the connection cable of the electric tool regularly and have it replaced by a recognized specialist when damaged. Check extension cables regularly and replace them when damaged. Keep the handle dry, clean and free of oil and grease.

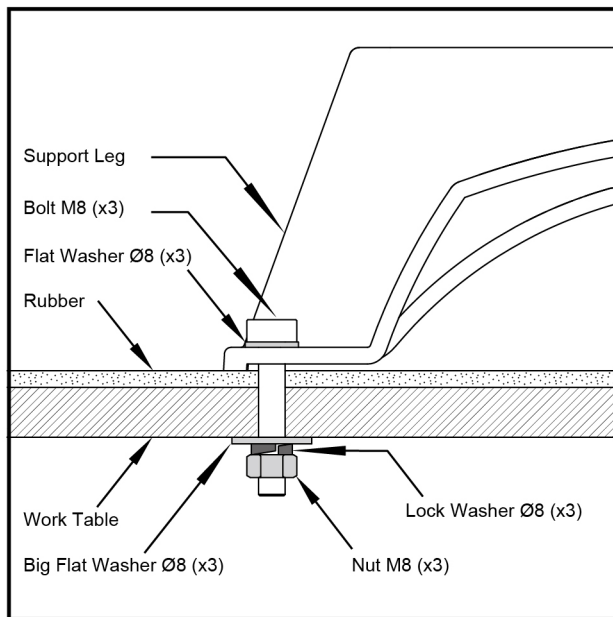
-Check the electric tool for potential damage. Protective devices and other parts must be carefully inspected to ensure that they are faultfree and function as intended prior to continued use of the electric tool. Check whether the moving parts function faultlessly and do not jam or whether parts are damaged. All parts must be correctly mounted and all conditions must be fulfilled to ensure faultfree operation of the electric tool. The moving protective hood may not be fixed in the open position. Damaged protective devices and parts must be properly repaired or replaced by a recognised workshop, insofar as nothing different is specified in the operating manual. Damaged switches must be replaced at a customer service workshop. Do not use any faulty or damaged connection cables. Do not use any electric tool on which the switch can not be switched on and off.

10. Operation

Mounting the machine on a work bench

A workbench made from solid wood is better than one made of plywood, as interfering vibrations and noise are more noticeable with plywood.

The necessary tools and small parts for assembling the saw on a workbench are not supplied with the saw. However, use equipment of at least the following:



1. Machine
2. Bolt M8 (x3)
3. Flat Washer Ø8 (x3)
4. Rubber Pad
5. Work Table
6. Big Flat Washer Ø8 (x3)
7. Lock Washer Ø8 (x3)
8. Nut M8 (x3)

First of all, drill holes into the seating surface and then insert the screws.

A foam rubber base for reduction of noise is not supplied with the saw either. However, we expressly recommend that you use such a base to keep vibration and noise to a minimum. Ideal size 400 × 240 mm.

11. Setting the Saw Bench

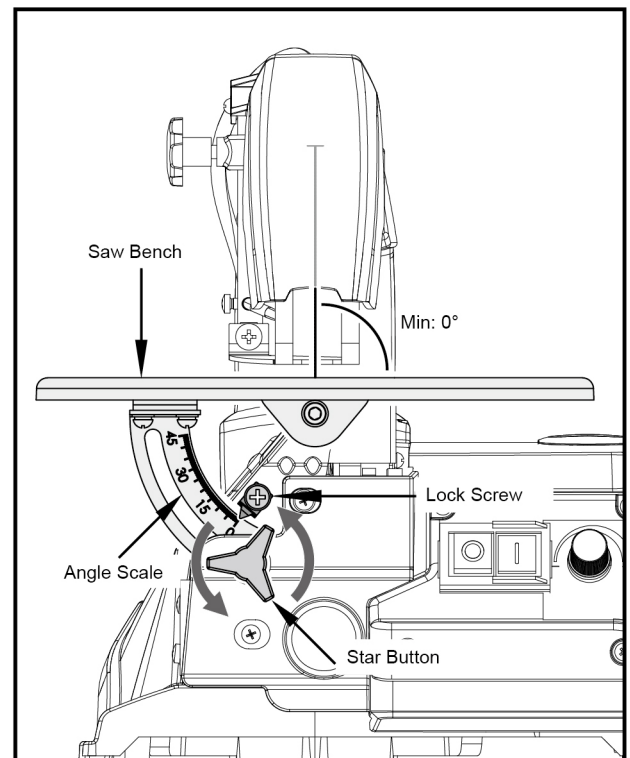
- Release the star button and bring the saw bench to a right angle in relation to the saw blade. Use a 90° angle L-square measure the right angle between the blade and the bench. The saw blade be at 90° to the angle.

- Close the star button when the distance between the blade and the 90° angle is at a minimum. The bench should then be at 90° to the saw blade.

Setting the angle scale

- Release the lock screw and bring the indicator to the zero position. Fasten the screw.

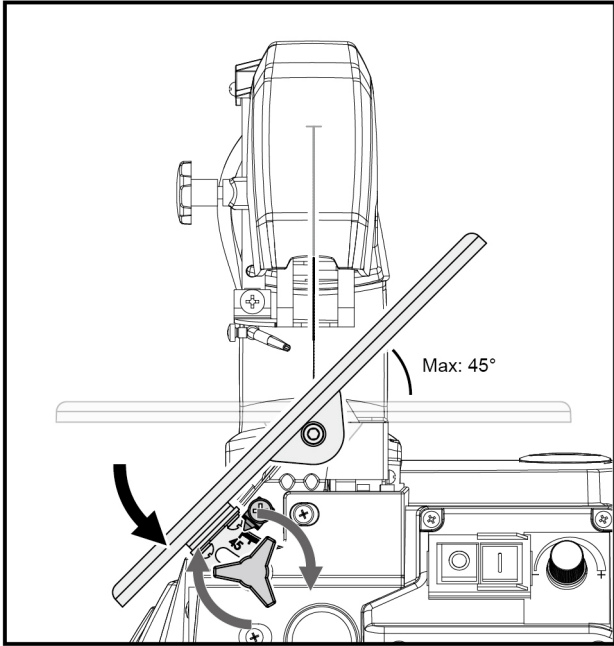
Please note: the angle scale is a useful piece of supplementary equipment, but should not be used for precision work. Use scrap wood for saw tests, adjust the bench if necessary.



Horizontal Saw Bench and Diagonal Cuts

The saw bench can be positioned into a 45° diagonal position or be left in the horizontal position.

You can read off the approximate slope angle by using the angle scale located under the work bench. For more exact adjustment, use scrap wood for some saw tests; adjust the bench if necessary.



A scroll saw is fundamentally a “curve cutting tool” but which can also carry out straight and angled edge cuts. Familiarise yourself with the following important points prior to commissioning the saw.

- The saw does not automatically cut wood. You must feed the wood against the saw blade manually.
- The cutting process occurs only while the blade is moving downwards.
- Feed the wood slowly against the saw blade as the saw blade teeth are small and cut only while moving downwards.
- All persons carrying out work with the saw require training. The saw blade may break easily during this training time while the operator is still unfamiliar with the saw.
- The saw is best suited for sheets of wood less than 2.5 cm thick.
- Feed the wood especially slowly against the blade and avoid abrupt curves to prevent the saw blade from breaking, if you wish to cut wood sheets thicker than 2.5 cm.
- Saw blade teeth become blunt over time, saw blades must be replaced. The saw blades are sufficient for 1/2 to 2 operating time depending upon the type of wood.
- Try and make sure that the saw blade follows the grain of the wood in order to obtain a clean cut.
- The saw speed must be reduced to minimum when cutting precious and non-ferrous metals.

12. Inside Cuts



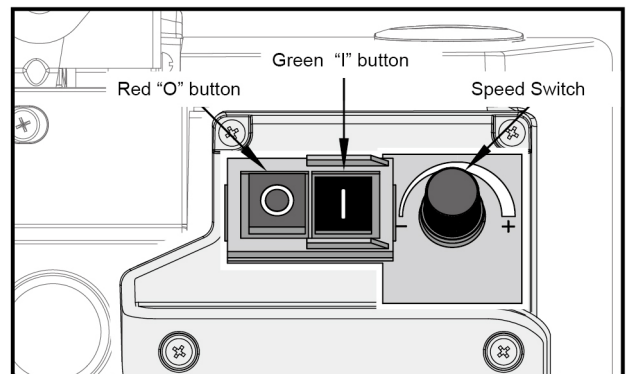
Warning: Switch off the saw and remove the mains supply plug before doing inside cuts in order to avoid injuries caused by unintentional activation of the saw.

This saw is suited also to inside cuts cut not starting at the edge of the work piece. Proceed as follows:

- Drill a 6 mm hole in the work piece.
- Loosen the clamping screw (blade tensioner) and release the tension in the blade.
- Place the bore hole over the saw blade slot in the work bench.
- Install the saw blade through the hole in the work piece and through the work blade slot, and fasten the blade to the holders.
- When you have completed the inside cut, remove the saw blade and then remove the work piece from the bench.

Continuous Operation

It is possible to switch the saw on by pressing the green "I" button for continuous operation. In order to switch the saw off, it is necessary to press the red "O" button. With the continuously variable electronic speed control, the cutting speed can be increased by turning to the right or reduced by turning to the left.

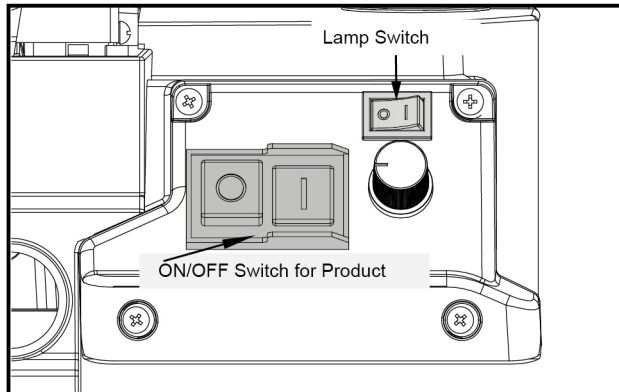


Lighting System (For #65115B)

Press "I" to turn on the lamp.

Press "O" to turn off the lamp

This light switch can only work when the ON/OFF switch for the product is turned on



13. Maintenance



Warning! In the interests of operational safety, always switch off the saw and remove the mains plug before carrying out maintenance work.

General

Wipe chips and dust off the machine from time to time using a cloth.

Re-application of the wax coating on the workbench makes feeding the workpiece to the blade easier.

The mains cable should be replaced immediately if pulled out, cut or damaged in any other way.

Do not lubricate the motor bearings or internal parts!

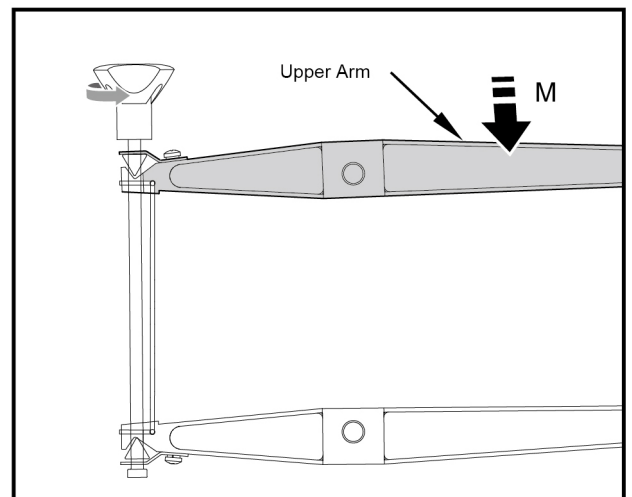
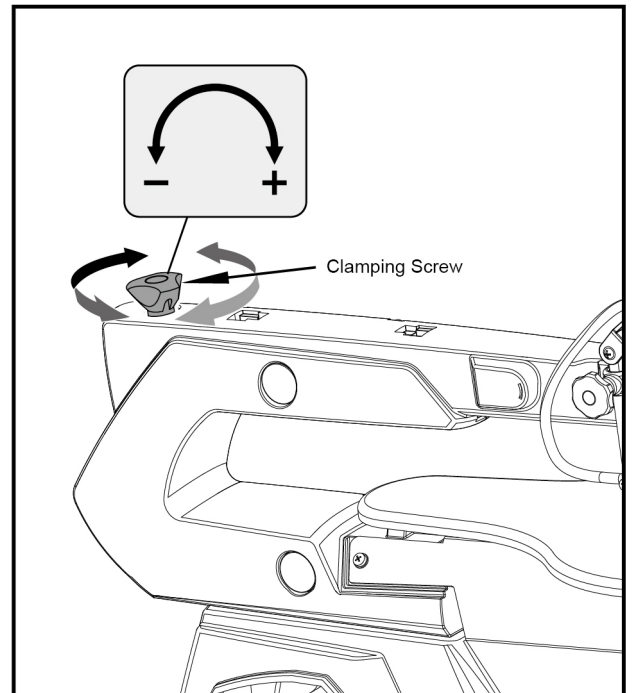
Changing the Saw Blade with pins

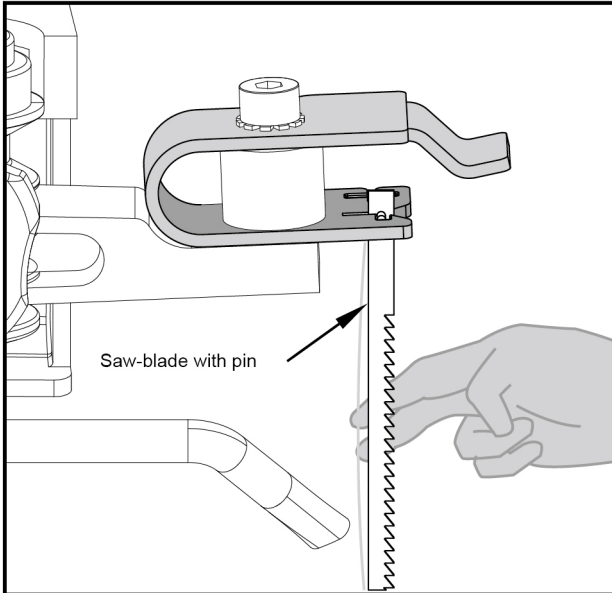


Switch off the saw and remove the mains supply plug before installing saw blades in order to avoid injuries caused by unintentional activation of the saw.

1. Saw blade removal. Extract the saw-blade by unscrewing the Clamping screw. Remove the saw-blade from the upper and lower support by slightly pressing the upper arm down.

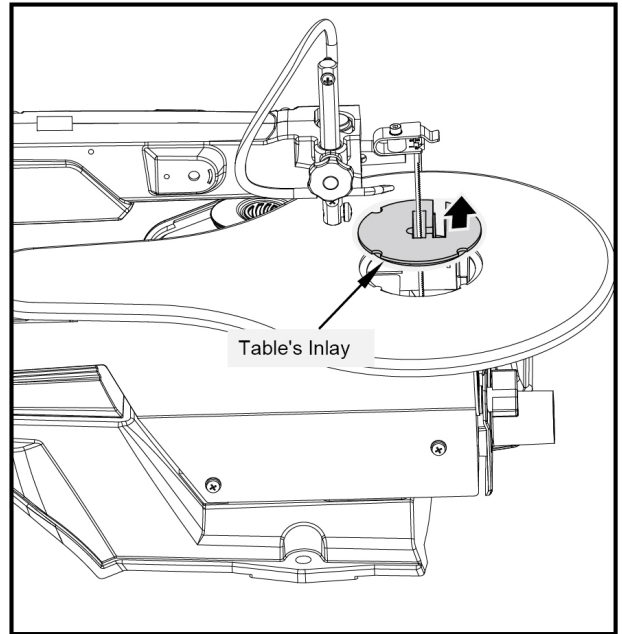
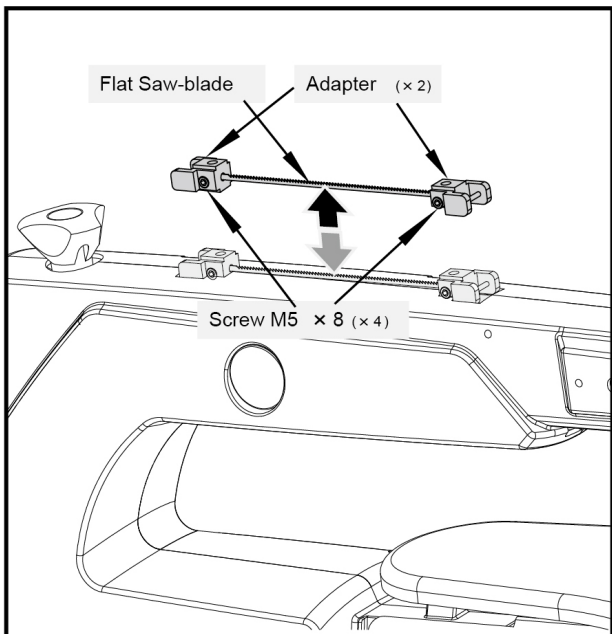
2. Inserting the new saw-blade. Lead one end of the saw-blade through the perforation in the table and insert the saw-blade pins into the notch. Repeat this procedure at the upper blade support. Before hooking it in. Slightly press the upper arm down. Check the position of the blade pins at the supports. Tighten the blade by means of the Clamping screw. Check the blade's tightness. Keep on rotating clockwise in order to tighten the blade even more.



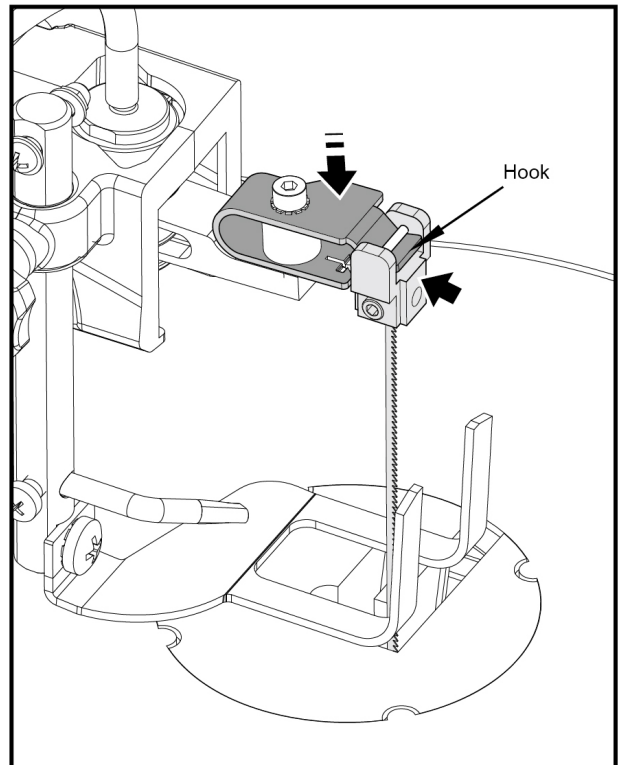


Changing the flat saw-blade (Optional Feature #1)

1. Take out the adapter. Fix the saw-blade with allen screws using allen wrench.
2. Extract the saw-blade by sliding the table's inlay up, then unscrew the clamping screw.
3. Slightly press the upper arm down.
4. Then remove the saw-blade by pulling it forward out of the supports and through the access perforation in the table



5. Put the saw-blade with the two adapter into the lower support, the other end into the upper support.
6. Slight press the upper arm down before hooking it in.
7. Tighten the blade with the tightening screw by rotating it clockwise. Check the tightness of the blade. Keep on rotating clockwise in order to tighten the blade even more.



14. Lubrication

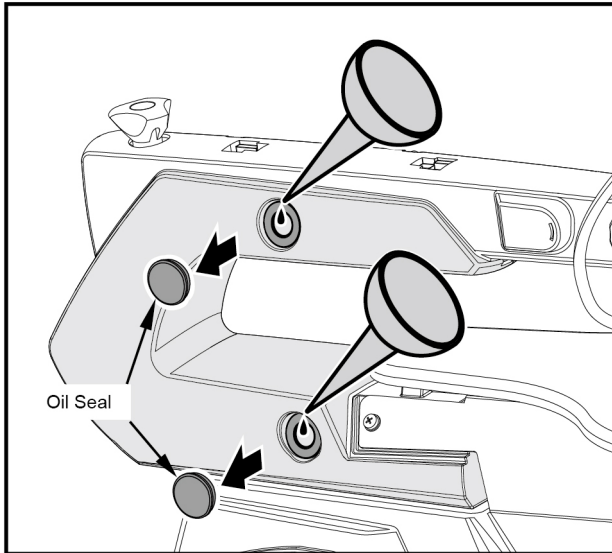
Lubricate the saw arm bearings every 50 hours. Proceed as above figure shown.

Turn the saw to the side.

Apply a generous amount of SAE 20 oil to the shaft end and bronze bearings.

Let the lubricant oil work in overnight.

Repeat the procedure the next day on the other side of the saw.



Carbon Brushes Inspection

In case of excessive sparking, have the carbon brushes checked only by a qualified electrician.



Danger! The carbon brushes should not be replaced by anyone but a qualified electrician.

15. Transport

1. Be sure turn off the power and pull out the plug after use.
2. Pull down the transparent blade guard to prevent hand cutting during transportation.
3. Disconnect the vacuum cleaner and the other connecting devices, and remove the connection bolts between the machine and the work table.
4. Hold the upper end of the U-shaped arm with one hand while moving; If the saw-blade adapter & allen wrench (Optional Feature #1) is on the top of the U-shaped arm, you can move it with both hands.
5. Raw materials or precision-cut semi-finished products are recommended to be removed from the worktable before moving, which may damage the saw blade and its fixing device.

16. Maintenance

Servicing

Pull the mains plug before any adjustments, maintenance or repair.

Have any work on the device that is not described in this instruction guide performed by a professional. Only use original parts. Allow the device to cool off before any maintenance or cleaning is undertaken.

There is a risk of burning!

Always check the device before using it for obvious defects such as loose, worn or damaged parts, correct the positioning of screws or other parts. Exchange the damaged parts.

The ball bearings in the spindle and the V-belt pulley assembly are greased and permanently sealed. Pull the spindle down and oil the spindle sleeve moderately every three months.

Lubricate the table bracket and locking knobs if they become difficult to use.

Cleaning

Do not use any cleaning agents or solvents. Chemical substances can etch the plastic parts of the device. Never clean the device under running water.

- Thoroughly clean the device after every use.
- Clean the ventilation openings and the surface of the device with a soft brush or cloth.
- Remove chips, dust and dirt with a vacuum cleaner if necessary.
- Lubricate moving parts regularly.
- Vacuum sawdust or metal shavings that accumulate in and on the motor, pulley housing, table, and work surface.
- Apply a light coat of paste wax to the column and table to help keep these surfaces clean and rust-free.
- Do not allow lubricants to come into contact with switches, V-belts, pulleys and drill lifting arms.

17. Storage



Danger! Store the Scroll Saw a way it cannot be started by unauthorised persons and that nobody can be injured.



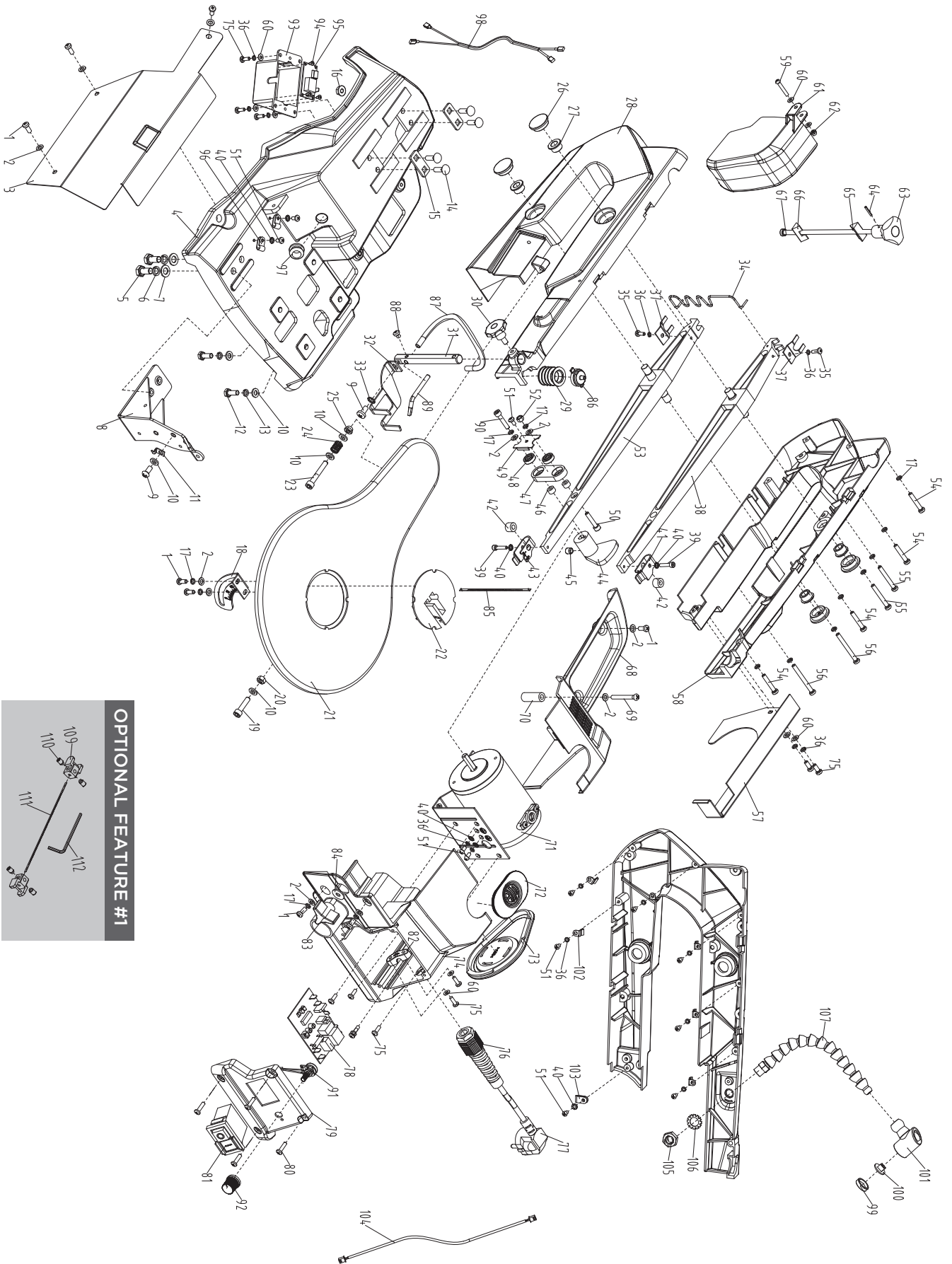
Caution! Do not store the Scroll Saw unprotected outdoors or in a moist environment.

Store the device and its accessories in a dark, dry and frost-proof place that is inaccessible to children. The optimum storage temperature is between 5 and 30°C. Store the electrical tool in its original packaging. Cover the electrical tool in order to protect it from dust and moisture. Store the operating manual with the electrical tool.

Trouble Shooting

In the interests of operational safety, always switch off the saw and remove the mains plug before carrying out maintenance work.

Problem	Cause	Remedy
Saw blades break	Tension incorrectly set	Set the correct tension
	Load too great	Feed the workpiece more slowly
	Incorrect saw blade variety	Use the correct saw blades
	Workpiece not fed straight	Avoid exerting pressure from the side
Motor does not function	Mains cable faulty	Change faulty parts
	Motor faulty	Call customer service. Do not attempt to repair the motor yourself as this should be carried out by trained personnel.
Vibration (NOTE: The saw vibrates slightly when the motor is running in normal operation.)	Saw incorrectly installed	Set the correct tension
	Unsuitable underlay	Feed the workpiece more slowly
	The work bench is not screwed down or is on the motor	Use the correct saw blades
	The motor is not secured	Avoid exerting pressure from the side
Saw blade swings out., holders not aligned straight	Holdings not aligned	Loosen the screws with which the holders are fastened to the arm. Align the holders so that they are perpendicular to each other and retighten the screws



OPTIONAL FEATURE #1

No.	Description	No.	Description
1	Screw M5×12	39	Screw M4×20
2	Flat Washer Ø5	40	Lock Washer Ø4
3	Body Outside Cover	41	Upper Clip
4	Base	42	Bushing
5	Bolt M8×20	43	Lower Clip
6	Spring Washer Ø8	44	Eccentric Bushing
7	Flat Washer Ø8	45	Screw M8×8
8	Support Bracket	46	Small Shaft Sleeve
9	Screw M6×12	47	Plastic Bearing Seat
10	Flat Washer Ø6	48	Bearing 625-2Z
11	Indicator	49	Bearing Cover
12	Bolt M6×16	50	Screw M5×25
13	Spring Washer Ø6	51	Screw M4×8
14	Bolt M6×20	52	Nut M5
15	Press Plate	53	Lower Arm
16	Flange Nut M6	54	Bolt M5×30
17	Spring Washer Ø5	55	Screw M5×40
18	Angle Scale	56	Screw M5×50
19	Screw M6×25	57	Welded Cover
20	Nut M6	58	Main Frame-Left
21	Work Table	59	Screw M4×25
22	Table Inlay	60	Flat Washer Ø4
23	Screw M6×40	61	Blade Guard
24	Spring	62	Locknut M4
25	Locknut M6	63	Clamping Screw
26	Rubber Plug	64	Pin 2.5×16
27	Shaft Sleeve	65	Adjusting Block 1
28	Main Frame-Right	66	Adjusting Block 2
29	Air Bag	67	Adjusting Rod
30	Star Handle Screw	68	Rear Cover
31	Blade Guard Holder	69	Screw M5×45
32	Protective Bracket	70	Rear Cover Busing
33	Lock Washer Ø6	71	Motor
34	Connected Net	72	Rubber Cap
35	Screw M4×10	73	Middle Cover
36	Spring Washer Ø4	74	Front Cover
37	Limit Plate	75	Screw M4×12
38	Upper Arm	76	Cable Gland Strain Relief Connector

No.	Description	No.	Description
77	Power Cord & Plug	96	Cable Clamp R-5.3
78	Circuit Board	97	Rubber Sleeve
79	Switch Board	98	Double Core Cable
80	Screw ST4.2×16	99	Lamp Cover
81	ON/OFF Switch	100	Led Lamp
82	Cable Holder	101	Lamp Holder
83	Star Button M6x13	102	Pipe Clamp 1
84	Big Flat Washer Ø6	103	Cable Clamp U-3.3
85	Blade	104	Lamp Cable 1
86	Air Bag Seat	105	Lock Nut
87	Plastic Air Pipe	106	Lock Washer
88	Screw M5×6	107	Light Tube
89	Air Nozzle	108	Mode Switch
90	Screw M5×20	109	Adapter
91	Potentiometer	110	Screw M5x8
92	Speed control knob	111	Flat Saw-blade
93	Circuit Board Housing	112	Allen Wrench 2.5
94	Screw ST2.9x6.5		
95	Led Lamp Circuit Board B		

DECLARATION OF CONFORMITY

Declaration of Conformity

We

DJM Direct
Unit 43-45 Churchill Way
Lomeshaye Ind. Est.
Nelson
Lancashire
BB9 6RT

As the manufacturer's authorised representative within the EC
declare that the

Scroll Saw - Part. No. DJMSS406

Conforms to the requirements of the following directive(s), as indicated.

2006/42/EC	Machinery Directive
2014/30/EU	EMC Directive

And the relevant standard(s), including:

EN ISO 12100:2010
EN 55014-1:2017
EN 55014-2:2015
EN 61000-3-2:2014
EN 61000-3-3:2013

Signed: 

Mr Jay McFadden - Director - DJM Direct.
Date:05/17/2021

**UK
CA**



Please dispose of packaging for the product in a responsible manner. It is suitable for recycling. Help to protect the environment, take the packaging to the local amenity tip and place into the appropriate recycling bin.



Never dispose of electrical equipment or batteries in with your domestic waste. If your supplier offers a disposal facility please use it or alternatively use a recognised re-cycling agent. This will allow the recycling of raw materials and help protect the environment.

**FOR HELP OR ADVICE ON THIS PRODUCT PLEASE CONTACT DJM:
TEL: 01282 694 914
EMAIL: sales@djmdirect.com
WEB: www.djmdirect.com**